

- Setup without adjustment
- For food and beverage industry thanks to surface finishing < $0.8 \mu m$
- ATEX approvals (ξx)



Type 8112 can be combined with...







Type 2712 Globe control valve with TopControl



electronic I/O

Type 8644 Valve islands with



PLC

The 8112 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

The Type 8112 is available with different sensor length using tube extension. The right length can be adapted thanks to a lock fitting.

Due to the simple and rugged measuring system, the 8112 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation, buildup or varying products.

General data					
Materials	<u></u>				
Housing / Cover / Seal ring	PBT, Stainless steel 316L (1.4404) / PC / EPDM				
Wetted parts					
Tuning fork and process fitting	Stainless steel 316L (1.4435)				
Extension tube ø 21.3	Stainless steel 316L (1.4435)				
Process seal	Klingersil C 4400				
Weight	approx. 890 g + approx. 110 g/m (tube extension)				
Electrical connections	1 or 2 cable glands M20 x 1.5 (depends on output version)				
Process fitting	Thread G, NPT 3/4", G, NPT 1" or Clamp 2"				
Surface finishing quality	Ra < 3.2 μm (thread) / Ra < 0.8 μm (Clamp)				
Extension tube length	2001000 mm				
Viscosity dynamic	0.110000 mPa.s (requirement: with density 1)				
Density	0.52.5 g/cm ³ (selected by DIP switch) or 0.72.5 g/cm ³				
Fluid temperature	-50+150°C (-58+302°F)				
Fluid pressure	-164 bar (-14.51+928.64 PSI)				
Measurement deviation					
Hysteresis	Approx. 2 mm with vertical installation				
Delay time / Frequency	Approx. 500 ms / Approx. 1200 Hz				
Output	Double relay output or Namur output				
Environment					
Ambient temperature	-40+70°C (-40+158°F) (Operating);				
	-40+80°C (-40+176°F) (Storage)				



Electrical data - Sensor with rel	ay output
Output	Relay (DPDT), 2 floating spdts
Power supply	20253 V AC, 50/60 Hz or 2072 V DC
,	(at U > 60 V DC the ambient temperature must be max. 50°C (122°F))
Power consumption	18 VA (AC); approx. 1.3 W (DC)
Turn-on voltage	min.: 10 mV; max.: 253 V AC, 253 V DC
Switching current	min.: 10 μA; max.: 5 A (AC), 1 A (DC)
Breaking capacitance	max. 1250 VA, 50 W
Modes (adjustable)	A = max. detection or overfill protection
Wodes (adjustable)	B = min. detection or dry run protection
Delay time	when immersed: 0.5 s
Doily mile	when laid bare: 1 s
Electrical data - Sensor with NA	
Output	2 wire current modulation according to NAMUR
Power supply	
Voltage supply	via connection to an interface according to NAMUR
Open-circuit voltage	IEC 60947-5-6, approx. 8.2 V
Short-circuit current	U _o approx. 8.2 V I _I , approx. 8.2 mA
Current consumption	In approx. 0.2 hirt
Falling characteristic	≥ 2.2 mA (blade uncovered) / ≤ 1.0 mA (blade covered)
Rising characteristic	\leq 1.0 mA (blade uncovered) $/ \geq$ 2.2 mA (blade covered)
Fault signal	≤ 1.0 mA
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6
	(EN50227/DIN19234)
Modes (NAMUR output adjustable to	Min.: rising characteristics (High current when immersed)
falling or rising characteristics)	Max.: falling characteristics (Low current when immersed)
Standards and approvals	
Protection	IP66/IP67 with M20 x 1.5 gland mounted and tightened
Overvoltage category	
Protection class	I (relay output); II (NAMUR output)
Standards	
EMC / Security	EN61326 / EN61010-1
ATEX ¹⁾	EN50014; EN50020; EN50284
NAMUR	IEC 60947-5-6 (EN 50227)
Specifications Ex	
🖘 - Protection	Categories 1/2 G, 2G
⟨x⟩ - Certification	Ex ia IIC T6
Conformity specifications ¹⁾	
Power supply Ui	20 V
Short circuit rating li	103 mA
Power limitation Pi	516 mW
Ambient temperature	-40+85°C (-40+185°F) (depend on categories)
Internal capacity Ci	negligible
Internal inductivity Li	negligible

¹⁾ homologation certificate PTB 07 ATEX 2004X



Target applications with type 8112

Chemical industry - solvents



Beside the continuous level measurement, level detection is a main safety characteristic for storage tanks.

Many modern sensors for continuous level measurement, however, are approved as overfill protection system, but a second, physically different measuring principle offers optimum safety and redundancy.

Thanks to the manifold application possibilities, the Type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

Chemical industry - reactors



Thanks to the manifold application possibilities, the Type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and separated. For the sludge treatment and neutralization, acids and solvents are stored apart from lime water and ferric chloride.

These substances are subject to the regulations for water-endangering substances. Therefore overfill protection systems must be mounted on storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

Advantages:

high reproducibility

Food processing industry



The processes in food processing tanks such as e.g. for milk have a high demand to the installed technology. High pressures and temperatures are caused during sterilization and cleaning of the tanks. The installed level sensors must meet the requirements of the hygienic construction. The harmlessness of all wetted materials must be proven and optimum cleanability must be ensured by hygiene-technical design.

The Type 8112 is installed for level detection and as dry run protection system.

The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

Advantages:

- universal level detection for all liquids.
- high resistance sensor materials
- adjustment and maintenance-free

Principle of operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

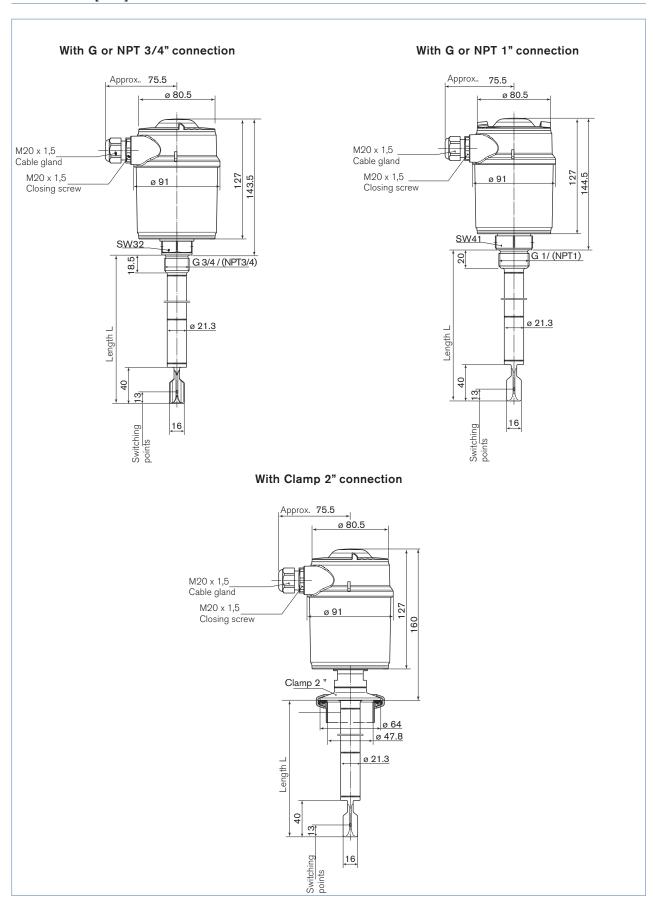
The integrated fault monitoring detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).

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Dimensions [mm]





Ordering chart for the vibrating level switch Type 8112

Output	Power	Extension tube length [mm]	Process connection	Electrical	Item no.
Double relay (DPDT) , 2 floating spdts	2072 V DC / 20250 V AC (5 A)	300	G 3/4"	2 cable glands M20 x 1.5	558 119
			NPT 3/4"	2 cable glands M20 x 1.5	558 120
		500	G 3/4"	2 cable glands M20 x 1.5	558 121
			NPT 3/4"	2 cable glands M20 x 1.5	558 122
		1000	G 3/4"	2 cable glands M20 x 1.5	558 123
			NPT 3/4"	2 cable glands M20 x 1.5	558 124
		300	G 1"	2 cable glands M20 x 1.5	558 125
			NPT 1"	2 cable glands M20 x 1.5	558 126
		500	G 1"	2 cable glands M20 x 1.5	558 127
			NPT 1"	2 cable glands M20 x 1.5	558 128
		1000	G 1"	2 cable glands M20 x 1.5	558 129
			NPT 1"	2 cable glands M20 x 1.5	558 130
		300	Clamp 2"	2 cable glands M20 x 1.5	558 131
		500	Clamp 2"	2 cable glands M20 x 1.5	558132
		1000	Clamp 2"	2 cable glands M20 x 1.5	558 133
Namur signal - Ex version	8.2 V DC - via an intrinsic safety interface with NAMUR input	300	G 3/4"	1 cable gland M20 x 1.5	558 134
ATEX approval interface with NAMU			G 1"	1 cable gland M20 x 1.5	558 135
		500	G 3/4"	1 cable gland M20 x 1.5	558 136
			G 1"	1 cable gland M20 x 1.5	558 137
		1000	G 3/4"	1 cable gland M20 x 1.5	558 138
			G 1"	1 cable gland M20 x 1.5	558 139

Further versions on request

Port connection Clamp 1"; 1"1/2 DIN 11851 Flange

SMS;

Neumo BioControl®

Materials

ECTFE, enamel, Hastelloy C4 or PFA for flange connection

Hygienic version
Ra < 0.8 μm for G or NPT threaded connection $\mbox{Ra} < 0.3~\mbox{$\mu m$}$ for Clamp connection



Additional up to 6000 m

Ordering chart accessories

Description	Item no.
Set with 2 reductions M20 x 1.5 / NPT1/2" + 2 neoprene flat seals for cable gland + 2 screw-plugs M20 x 1.5	551 782
Lock fitting - only for pressureless handling, -50150°C; G1"	558 218
Lock fitting - only for pressureless handling, -50150°C; NPT1"	558 219

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Vibrating level s	switch Type 8	112 - request	for quotation	N	ote
Please fill in and send	d to your local Bür	kert Sales Centre	with your inquiry or order.	th	ou can fil ne fields on the PDF
Company:			Contact person:	h	efore pri
Customer No.:			Department:	C	Sut the re
Address:			Tel. / Fax.:		
Postcode / Town:			E-mail:		
Vibrating level switc	h 8112				
	Quantity:		Desired de	elivery date:	
■ Process fitting con	nection:				
External thread	☐ G 3/4" ☐ G 1"		□ NPT 3/4" □ NPT 1"		
Clamp	1"	1"1/2	2"		
Flange	☐ DN 25	☐ DN 40	☐ DN 50		
DIN 11851	☐ DN 25	☐ DN 32	☐ DN 40	☐ DN 50	
SMS 1145	☐ DN 38	☐ DN 51			
■Special rugosity	No		Yes with Ra ext. = 0.8 μm	Yes with Ra ext. = 0.3 μι	m
■ Length	300 mm		□ 500 mm	☐ 1000 mm	
	specific length in mm (must be a multiple		le of 500 mm and between 1500 and 6000 n	nm) →	
Output signal and power supply	Double relay and 20253 V AC - 2072 V DC		NAMUR and 815 V DC		
■ ATEX approval only with Namur Outpu	☐ Yes		No		

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^{*} To find your nearest Bürkert facility, click on the orange box \rightarrow