

# Specifications



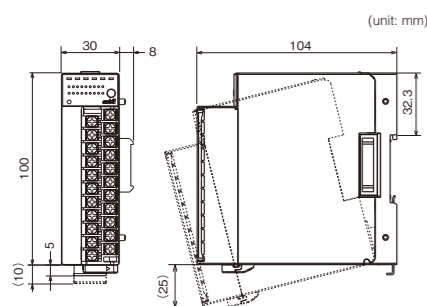
## Digital Output Module ... Digital output module (16 outputs)



### Model Selection

Basic model No.	Type	Ring connection	Wiring method	Channels	Option	Addition	Description	
NX-	DY1						Network Instrumentation Module	
							Digital output (Transistor output sink type)	
	DY2						Digital output (Transistor output source type)	
							Non-ring connection	
		N	R				Ring connection	
							Screw terminal block	
				T				Screwless terminal block
								S
								None
								None
						D	Inspection certificate	
						T	Tropicalization treatment	
						K	Anti-sulfide treatment	
						B	Tropicalization treatment + inspection certificate	
						L	Anti-sulfide treatment + inspection certificate	

### External dimensions



### Specifications overview

#### Individual specifications

##### Output specifications

Number of outputs: 16  
 Common terminal: One for every eight channels  
 Isolation between channels: Channels 1-8 isolated from 9-16  
 External power rated voltage: 24 Vdc  
 Allowable output current: 100 mAdc max./1ch  
 Output type: DY1: Transistor(sink type), DY2: Transistor(source type)

##### Event output

Number of outputs: 1  
 Insulation: Yes  
 Output type: Photo MOS relay output (non-voltage from A contact)  
 Rated contact voltage: 12-24 Vdc  
 Allowable output current: 100 mAdc max.

##### Other

Power consumption: 4W max. (under operating conditions)

#### Communication specifications

##### Ethernet

Protocol: MODBUS/TCP, CPL/TCP

##### RS-485

Protocol: MODBUS (RTU/ASCII), CPL  
 Signal level: RS-485 - compliant  
 Communication: Half-duplex, start/stop synchronization  
 Maximum cable length: 500 m  
 Terminating resistor: External (150 Ω, 1/2 W min.)  
 Transmission speed: 115,200 bps max.

CE: Product approved with the CE Marking. UL: Product listed by UL covering CSA requirements. Korean: These products are compliant with Korean safety standards.

### Engineering Tools ... Tools for monitoring and initial configuration

Model No.	Name
SLP-NX-J70	Smart Loader Package (with dedicated cable)
SLP-NX-J71	Smart Loader Package (without cable)

### PID Simulator ... An engineering tool equipped with a process simulator

Model No.	Name
SLP-NX-J70PRO	Smart Loader Package + PID Simulator (with dedicated cable)
SLP-NX-J71PRO	Smart Loader Package + PID Simulator (without dedicated cable)

### Parts

Model No.	Name
80700225-010	Side connector cover (for internal thread, 10 pcs.)
80700224-010	Side connector cover (for external thread, 10 pcs.)

Peripheral tools

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**Azbil Corporation**  
 Advanced Automation Company

Yamatake Corporation changed its name to Azbil Corporation on April 1, 2012.

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# Network Instrumentation Module

Better Networks for Better Results



# Enter the World of New Instrumentation

The PID controller has evolved, and long-awaited instrumentation for connecting networks has arrived.



1. All modules have LED indicators for easy viewing of operation status. 2. Compact and highly functional supervisor module 3. Easy to operate, and can also be used as a standalone units. 4. I/O signals can be exchanged between modules (except NX-D15). 5. With work efficiency as a key design principle, modules can be installed and uninstalled without using tools. 6. Daisy chain Ethernet connection saves space and reduces wiring.

## Network Instrumentation Module

Network Instrumentation Module offer advanced control technology using networks to meet customers' requirements.



Communication

Support for High-capacity Communication



Ethernet interface is standard in all modules, allowing high-speed communication with a variety of devices. Full-scale distributed deployment is achieved through distribution of functions, saving space and reducing wiring. Batch management of multiple devices through Ethernet communication improves engineering efficiency.



Command

Optimization Management



The supervisor module coordinates multiloop cooperative control between the modules.



Control

More Environmentally Friendly Control

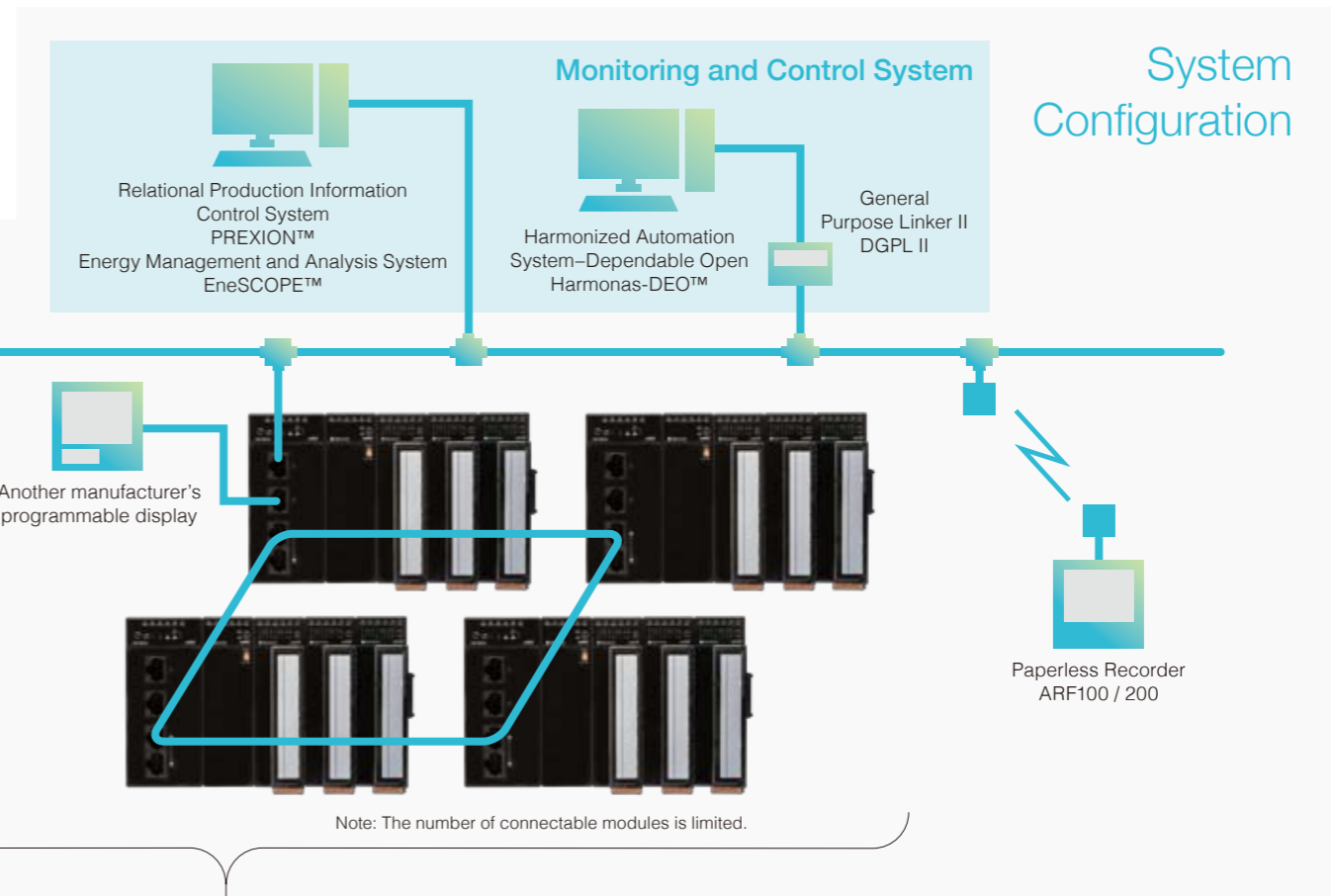
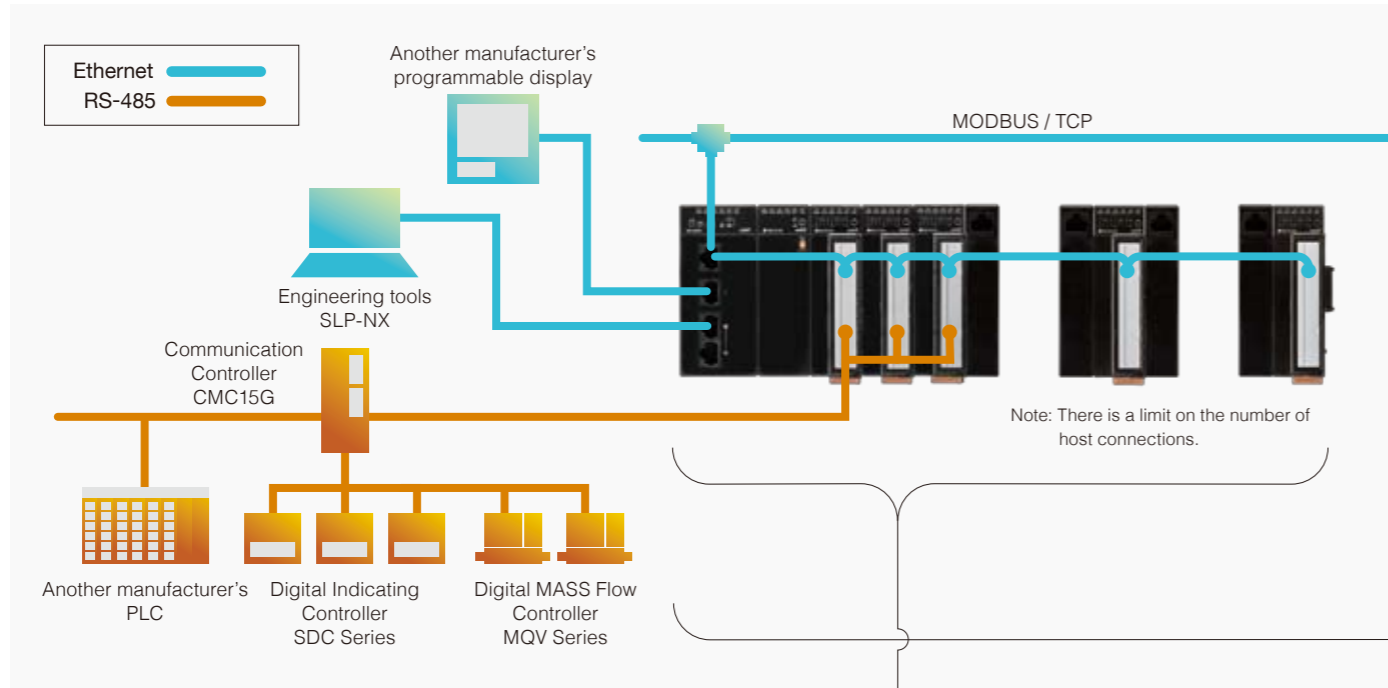


Highly sensitive process control that is also environmentally friendly. Process simulation facilitates optimal control.



# Support for High-capacity Communication/ Ethernet Communication

Communication



## 1 Standard Ethernet Hardware

Communication



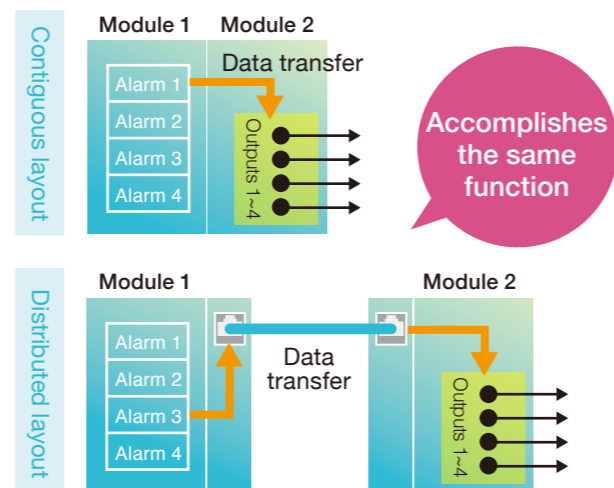
Each module can communicate through Ethernet. High-speed communications at up to 100 Mbps.

- Whether modules are linked or dispersed, wiring can be greatly reduced by using a daisy chain configuration.
- Each module also has an RS-485 communication function. RS-485 and Ethernet communications can be used at the same time.
- Modules are capable of high-speed communications with host systems, programmable logic controllers (PLCs), display devices, etc.
- A network equipped with Network Instrumentation Modules can be upgraded to use Azbil Corporation's monitoring and control system.

## 2 Full-fledged Distributed Layout

Communication

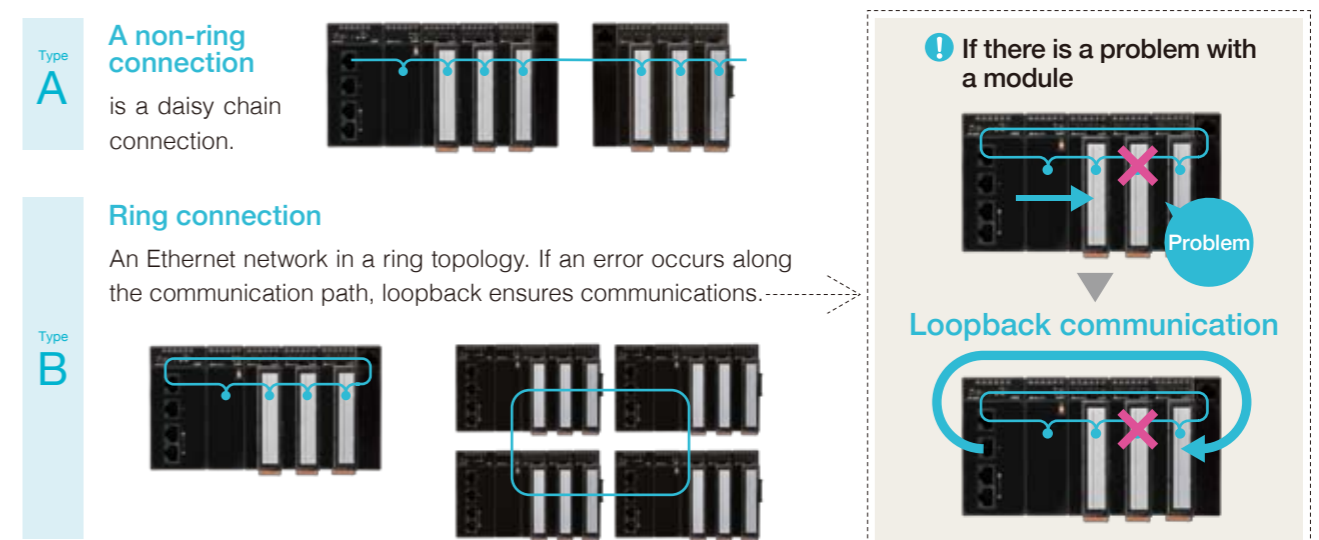
With Ethernet connections, there is no difference in function between distributed and contiguous layouts.



## 3 Redundant Communications

Communication

Either ring or non-ring connection is possible on an Ethernet network.

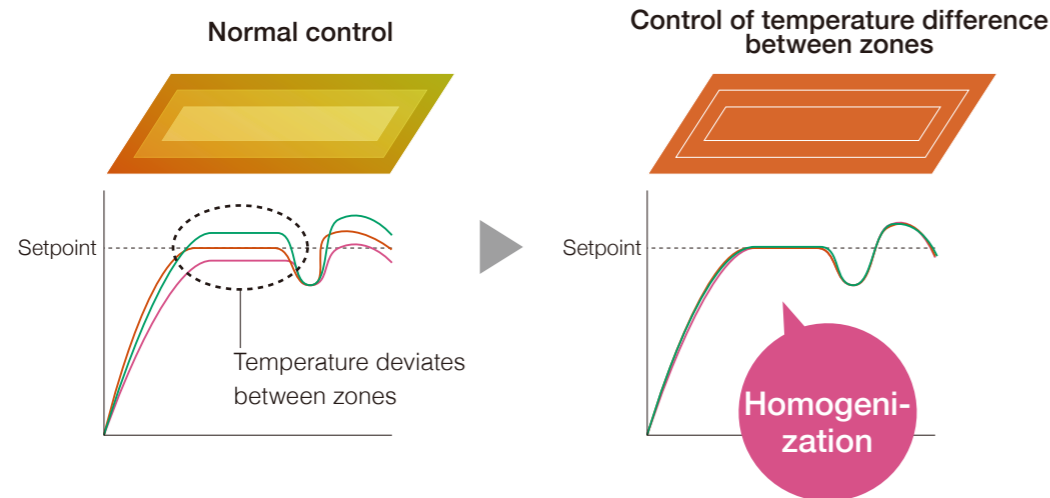




# Optimization Management

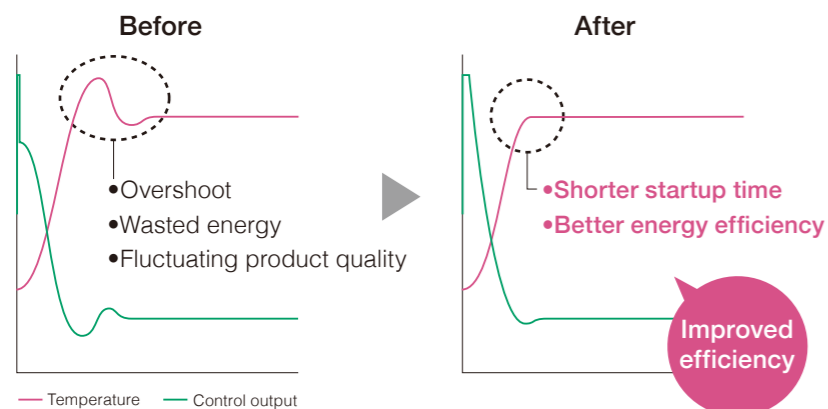
## 1 Control of Temperature Difference between Zones

Mutual interference among multiple control loops is prevented, and a constant difference in temperature is maintained between the controlled variables (temperatures) of the loops when the temperature is rising or when responding to disturbances. Yield can be expected to improve due to energy savings and quality improvement.



## 2 Process Simulation (PID Simulator)

PID Simulator collects Process Variable (PV) and Manipulated Variable (MV) and reproduces the equipment's characteristics on a personal computer. The optimum PID values and the start-up characteristics of the equipment can be adjusted on the PC.



**Better control characteristics**  
Overshoot suppression and disturbance response characteristics can be freely adjusted.

**Fewer man-hours required for adjustment**  
Shorter adjustment time for equipment like large heat treating furnaces.

**Energy control**  
By setting an appropriate PID, energy loss is minimized.

Available controller modules: ● NX-D25 ● NX-D35

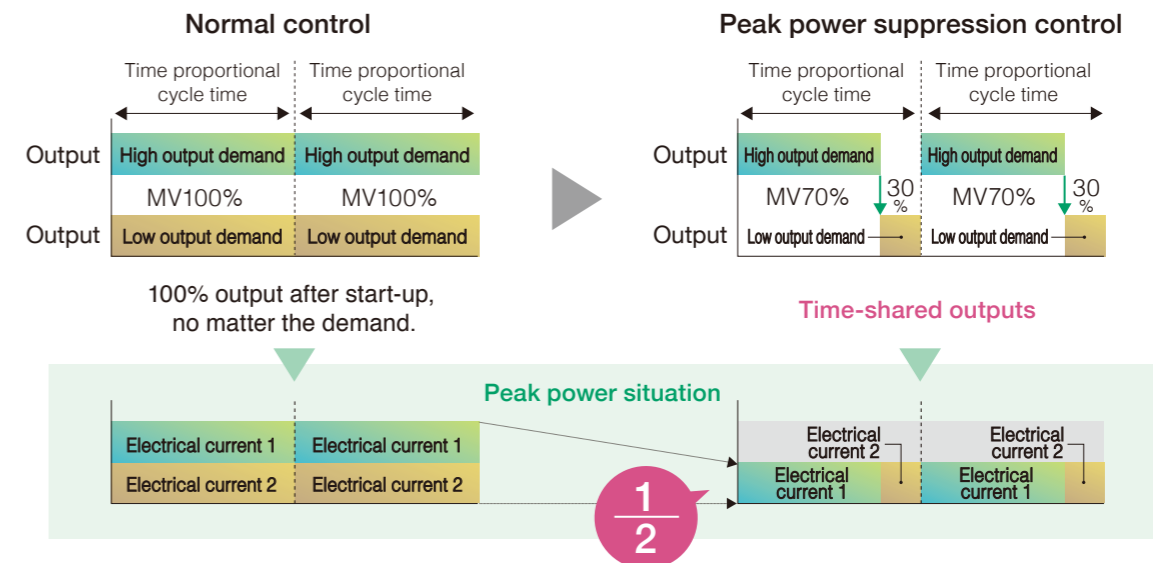
Note: Some processes may not be suitable for PID Simulator use.



# More Environmentally Friendly Control

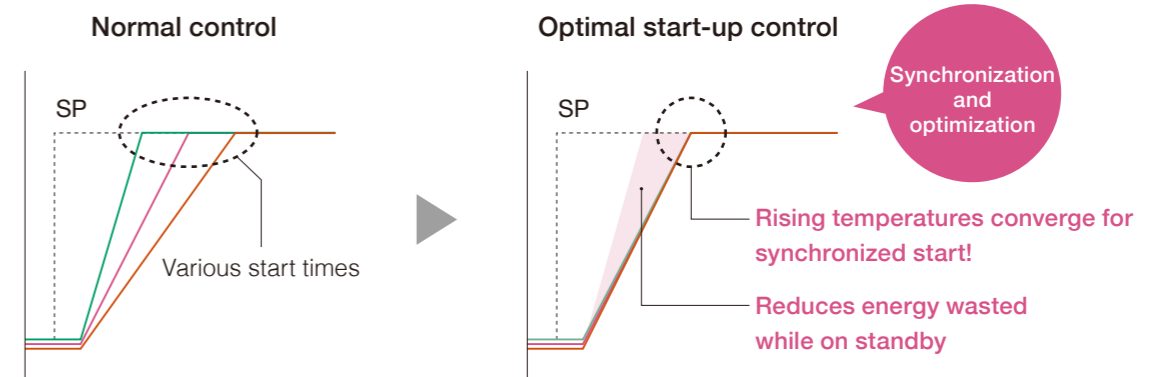
## 1 Peak Power Suppression Control

This function controls peak power by means of time-sharing of the output of 2 loops within the time proportional output cycle time. The supervisor module selects the optimal loop combination from multiple loops. Peak power for start-up heating is dramatically reduced (up to 50 %).



## 2 Optimal Start-up Control

Synchronized or optimized start-up control reduces energy losses. When fast and slow rising loops coexist in the same equipment or process (multiple pieces of equipment), this helps greatly in reducing energy consumption.

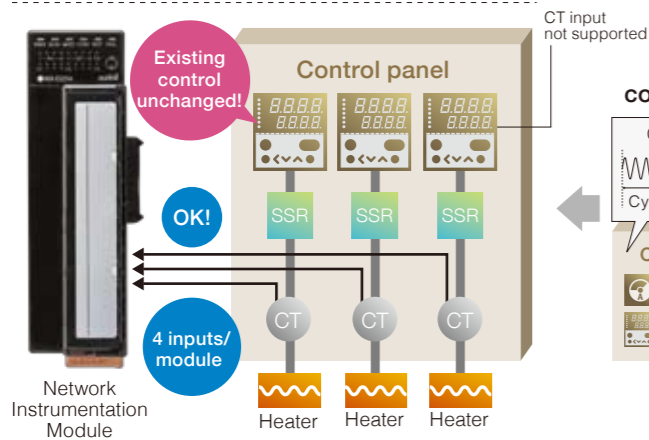


# Advanced Functions

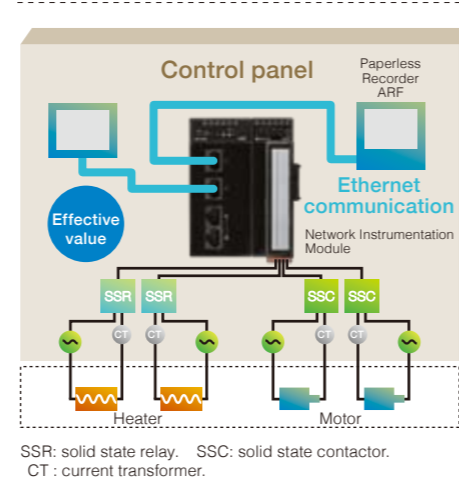
## Function 1 Measurement of AC Current (RMS)

- Up to four current transformer inputs (optional)
- Both phase-controlled and cycle-controlled heater current
- Other AC current (fan, compressor, etc. load current) can also be measured

### Type A Added as a measuring instrument



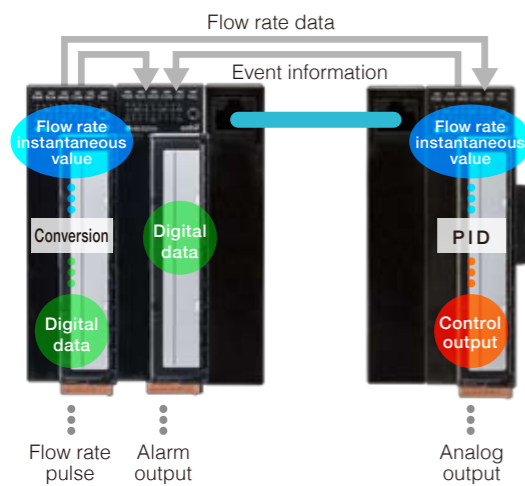
### Type B Control panel upgraded with Network Instrumentation Module



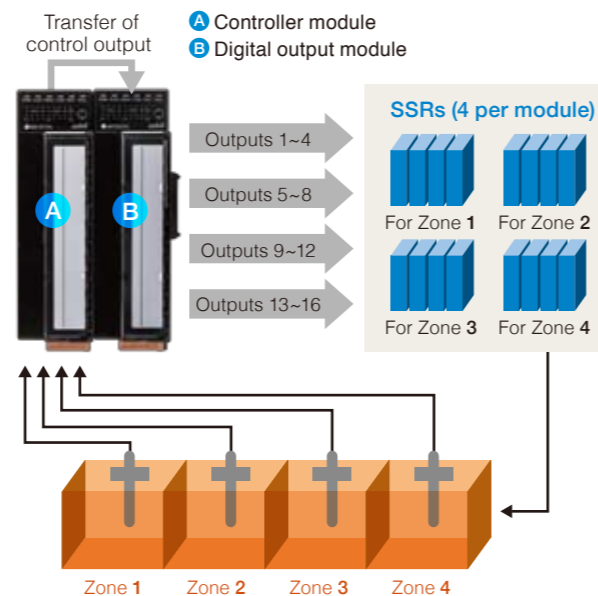
SSR: solid state relay. SSC: solid state contactor. CT: current transformer.

## Function 2 Data Transfer between Modules

- Analog/digital values, etc. can be exchanged between modules.
- Data update frequency of 400 ms.
- Data can be sent to 4 modules (max.) from a single module.
- Multi-point control of heater is also possible (e.g., for continuous tunnel furnace [see figure below]).



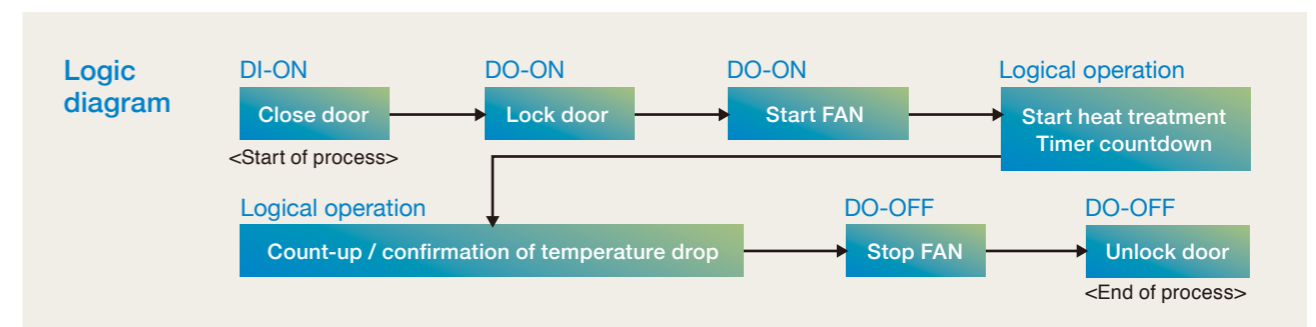
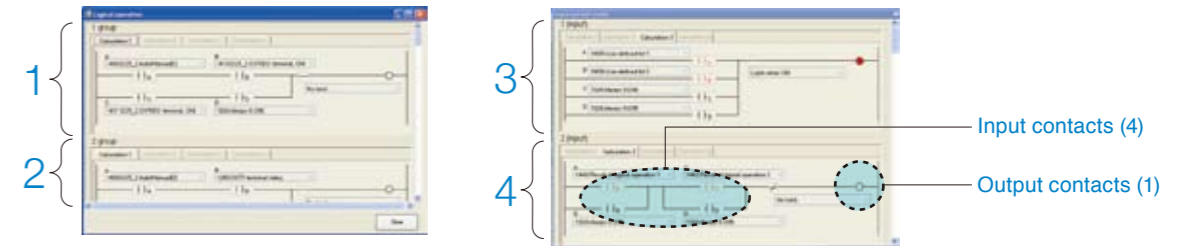
Note: Does not apply to supervisor modules.



## Function 3 Logical Operations (simple logic)

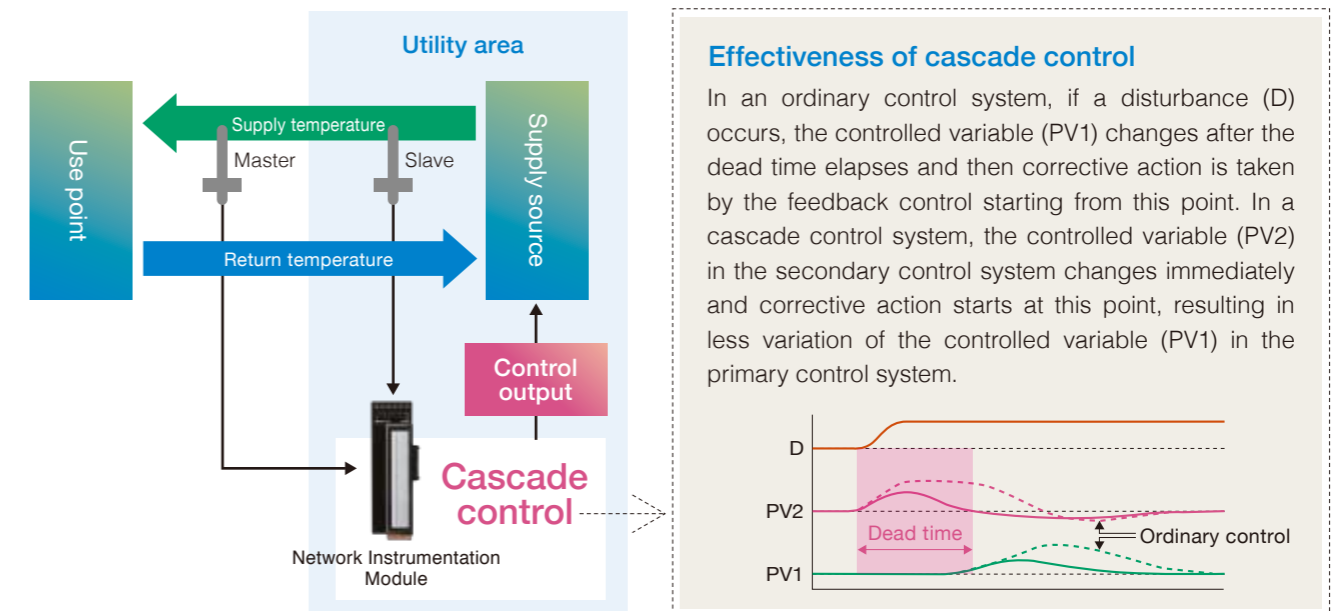
- Up to 32 logical operations with a circuit containing 4 inputs and 1 output can be preset (NX-DY).
- Logical operations can be selected from among 4 types.
- Simple logical actions can be carried out by combining logical operations.

### Types of logical operations (4)



## Function 4 Cascade Control

- Improves the controllability of control systems that have a large amount of dead time.



# Hardware

**1 Small but Mighty**

Hardware

- Compact body (30 x 100 x 104 mm)
- Up to 4 analog inputs and 4 analog outputs
- 4 current transformer inputs (option)
- High accuracy: 0.1% FS\*
- High-speed sampling: 100 ms\* (\*for NX-D35)

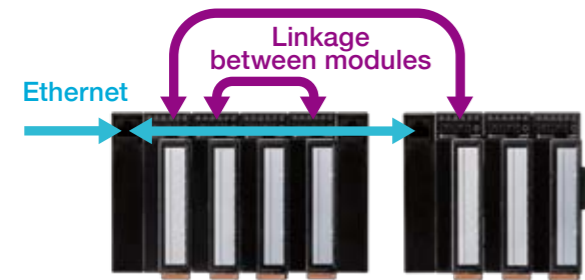
**2 Easy Assembly**

Hardware

- Each module consists of a base, a body, and a terminal block.
- Modules can be easily installed and uninstalled without tools.

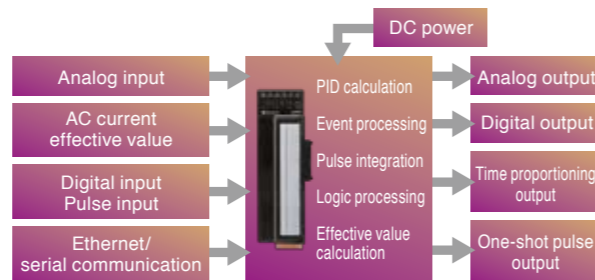
**3 Flexible Layout**

Hardware



**Contiguous modules or distributed layout**

- Input/output signals can be shared between modules.
- \* Using Ethernet connections, wiring (for communications) is reduced and space is saved.
- In a distributed layout, modules can be linked as well as when they are physically contiguous.



**Stand-alone modules**

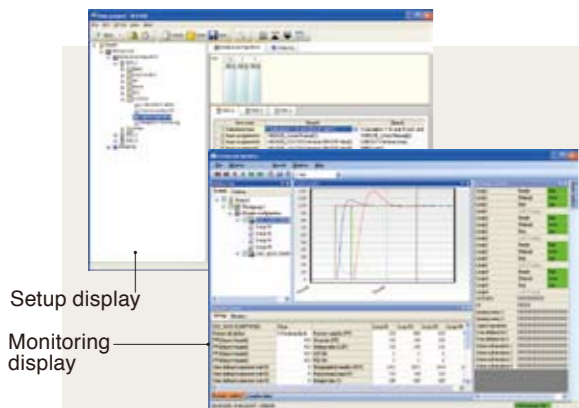
- Power supply, control, and communication functions are consolidated into 1 module.
- In addition to PID control, standalone modules can monitor analog values, totalize flow rate based on pulse input, and perform simple logical actions via digital I/O (available functions differ depending on the module).
- Module are operated based on parameter settings only, making them simpler to operate than a PLC.

**Engineering tools**

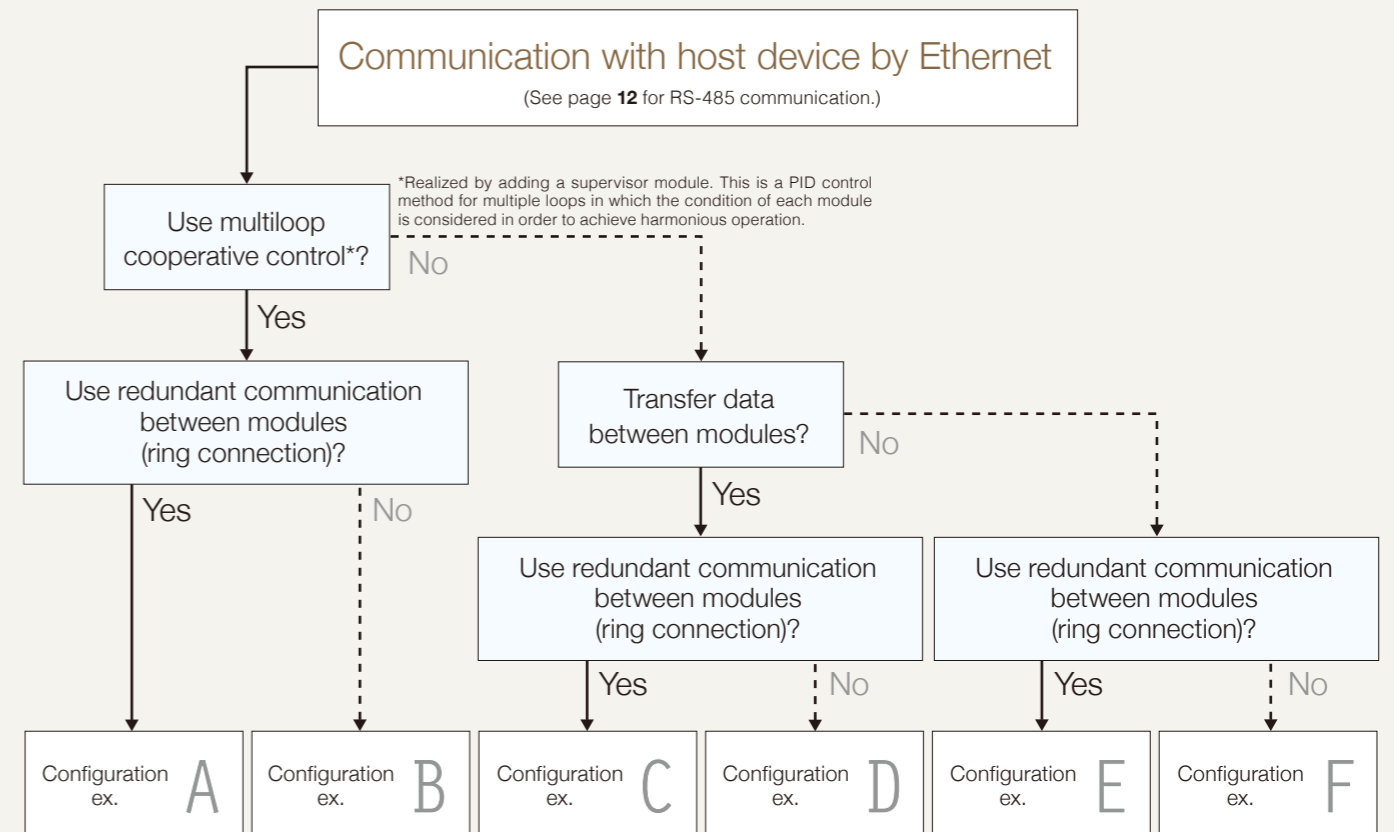
The SLP-NX Smart Loader Package (sold separately) is available for use with Network Instrumentation Modules.

- A PC can be connected to modules via Ethernet.
- Multiple modules\* can be controlled at the same time. This reduces engineering time and improves the efficiency of testing operations too.
- Individual modules can also be set up by connection a dedicated loader cable.

\*The maximum number of modules is 31(excluding communication box/adaptor and terminal adapter).



# Module Selection Flow Chart [ for Ethernet communication ]



**A**

“Ring connection 1” for CB ▶ R (ring)  
“Ring connection” for SV and TC ▶ R (ring)  
TC ▶ NX-D25 or D35 (up to 8 units)

**B**

“Ring connection 1” for CB ▶ N (non-ring)  
“Ring connection” for SV and TC ▶ N (non-ring)  
TC ▶ NX-D25 or D35 (up to 8 units)

**C**

“Ring connection 1” for CB ▶ R (ring)  
“Ring connection” for TC ▶ R (ring)  
TC ▶ NX-D25 or D35

**D**

“Ring connection 1” for CB ▶ N (non-ring)  
“Ring connection” for TC ▶ N (non-ring)  
TC ▶ NX-D25 or D35

**E**

“Ring connection 1” for CB ▶ R (ring)  
“Ring connection” for TC ▶ R (ring)  
TC ▶ NX-D15 or D25 or D35

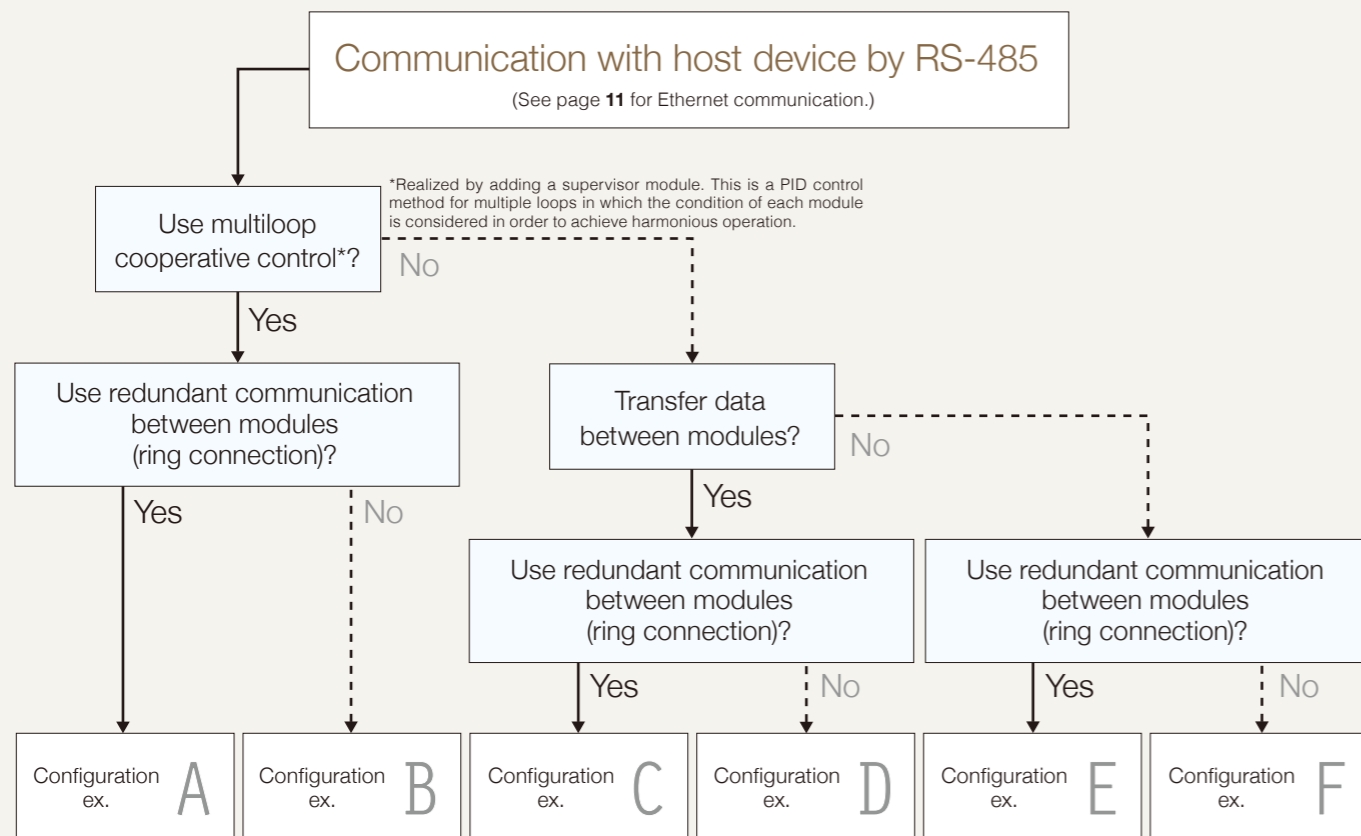
**F**

“Ring connection 1” for CB ▶ N (non-ring)  
“Ring connection” for TC ▶ N (non-ring)  
TC ▶ NX-D15 or D25 or D35

■ Communication box   
 ■ Supervisor module   
 ■ Controller module\*   
 ■ Communication adaptor   
 ■ Terminal adapter

\*A digital input module or digital output module can also be used

# Module Selection Flow Chart [ for RS-485 communication ]



SV Supervisor module, TC Controller module\*, TA Terminal adapter

\*A digital input module or digital output module can also be used

Shared specifications (all models)

Standard conditions		Operating conditions		Other	
Ambient temperature	23 ± 2°C	Ambient temperature	0 to 50°C	Insulation resistance	500 Vdc, 20 MΩ min.
Ambient humidity	60 ± 5% RH (without condensation)	Ambient humidity	(below the installed module) 10 to 90%RH (without condensation)	Dielectric strength	500 Vac, 1min
Rated supply voltage	24 Vdc	Allowable supply voltage	21.6 to 26.4 Vdc	Case material	Modified PPO resin
Mounting angle	Reference plane ± 3°	Mounting angle	Reference plane ± 3°	Mounting method	DIN rail



## Controller Module ... Process controller (4-channel or 2-channel)



### Model Selection...NX-D15/25/35 (Model 4-channel)

Basic model No.	Type	Ring connection	Wiring method	Control loops	Output type	Option	Addition	Description
NX-								Network Instrumentation Module
	D15							Controller module ±0.3 % FS, 500 ms sampling, 4 loops *1
	D25							Controller module ±0.3 % FS, 200 ms sampling, 4 loops
	D35							Controller module ±0.1 % FS, 100 ms sampling, 4 loops
		N						Non-ring connection
		R						Ring connection
			T					Screw terminal block
			S					Screwless terminal block
				4				4 loops
					T			Transistor output (4 points)
					C			Analog current output (4 points)
					D			Analog voltage output (4 points)
						0		None
						1		Current transformer input (4 points)
						2		Digital output (4 points)
						3		Digital input (4 points)
							0	None
							D	Inspection certificate
							Y	Supports traceability certification
							T	Tropicalization treatment
							K	Anti-sulfide treatment
							B	Tropicalization treatment + inspection certificate
							L	Anti-sulfide treatment + inspection certificate

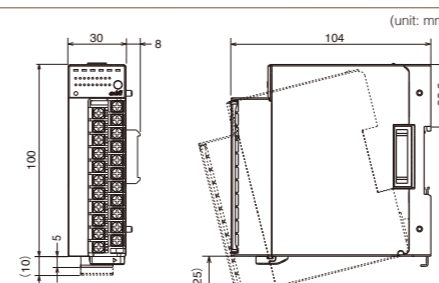
\*1. The NX-D15 cannot be used for multi-loop cooperative control and communication between modules.

### Model Selection...NX-D35 (Model 2-channel)

Basic model No.	Type	Ring connection	Wiring method	Control loops	Output type	Option	Addition	Description
NX-								Network Instrumentation Module
	D35							Controller module ±0.1 % FS, 100 ms sampling, 2 loops
		N						Non-ring connection
		R						Ring connection
			T					Screw terminal block
			S					Screwless terminal block
				2				2 loops
					T			Transistor output (4 points)
					C			Analog current output (4 points)
					D			Analog voltage output (4 points)
					M			Transistor output (position proportional control) *1
					S			Isolated analog current output
					G			Isolated analog voltage output
						0		None
						1		Current transformer input (4 points)
						2		Digital output (4 points)
						3		Digital input (4 points)
						4		Digital outputs (2 points, position proportional control) *1*2
							0	None
							D	Inspection certificate
							Y	Supports traceability certification
							T	Tropicalization treatment
							K	Anti-sulfide treatment
							B	Tropicalization treatment + inspection certificate
							L	Anti-sulfide treatment + inspection certificate

\*1. Connect an external auxiliary relay. The motor is driven via the auxiliary relay.  
\*2. If the output type is M, option 4 cannot be selected.

### External dimensions



### Specifications overview

#### Individual specifications

##### PV inputs

Number of inputs 4 or 2  
Input types

##### Thermocouple

No.	Type	Range	Resolution
1	K	-200.0 °C 1200.0 °C	1
2	K	0 °C 1200.0 °C	1
3	K	0.0 °C 800.0 °C	0.1
4	K	0.0 °C 600.0 °C	0.1
5	K	0.0 °C 400.0 °C	0.1
6	K	-200.0 °C 400.0 °C	0.1
7	K	-200.0 °C 200.0 °C	0.1
8	J	0 °C 1200.0 °C	1
9	J	0.0 °C 800.0 °C	0.1
10	J	0.0 °C 600.0 °C	0.1
11	J	-200.0 °C 400.0 °C	0.1
12	E	0.0 °C 800.0 °C	0.1
13	E	0.0 °C 600.0 °C	0.1
14	T	-200.0 °C 400.0 °C	0.1
15	R	0 °C 1600.0 °C	1
16	S	0 °C 1600.0 °C	1
17	B	0 °C 1800.0 °C	1
18	N	0 °C 1300.0 °C	1
19	PL II	0 °C 1300.0 °C	1
20	WRe5-26	0 °C 1400.0 °C	1
21	WRe5-26	0 °C 2300.0 °C	1
22	Ni-Mo-Ni	0 °C 1300.0 °C	1
23	PR40-20	0 °C 1900.0 °C	1
24	DIN U	-200.0 °C 400.0 °C	0.1
25	DIN L	-100.0 °C 800.0 °C	0.1
26	Gold-Iron Chromel	0.1 K 360.1 K	0.1

##### RTD

No.	Type	Range	Resolution
41	Pt100	-200.0 °C 500.0 °C	0.1
42	JPt100	-200.0 °C 500.0 °C	0.1
43	Pt100	-200.0 °C 850.0 °C	0.1
44	JPt100	-200.0 °C 640.0 °C	0.1
45	Pt100	-100.0 °C 300.0 °C	0.1
46	JPt100	-100.0 °C 300.0 °C	0.1
47	Pt100	-100.0 °C 200.0 °C	0.1
48	JPt100	-100.0 °C 200.0 °C	0.1
49	Pt100	-50.0 °C 100.0 °C	0.1
50	JPt100	-50.0 °C 100.0 °C	0.1
51	Pt100	-20.00 °C 60.00 °C	0.01
52	JPt100	-20.00 °C 60.00 °C	0.01

##### Linear

No.	Type	Range	Resolution
81	DC voltage	0 mV 10 mV	
82		-10 mV 10 mV	
83		0 mV 100 mV	
84		0 V 1 V	
85		-1 V 1 V	
86		1 V 5 V	
87		0 V 5 V	
88		0 V 10 V	
89		2 V 10 V	
90	DC current	0 mA 20 mA	
91		4 mA 20 mA	

Indication accuracy D35 : ±0.1 % FS ±1 digit  
D25 : ±0.3 % FS ±1 digit  
D15 : ±0.3 % FS ±1 digit  
\*Accuracy may vary depending on the sensor type or range.

Sampling cycle D35 : 100 ms  
D25 : 200 ms  
D15 : 500 ms

Motor feedback (MFB) input (output type: M)  
Allowable resistance range 100 to 2500 Ω  
2.5 to 5k Ω

Control output (depending on the model number)

Transistor output or motor output  
Number of outputs 4  
Output type Transistor output (sink type)  
External power rated voltage 5 to 24 Vdc  
Allowable output current 100 mAdc max.

Analog current output  
Number of outputs 4  
Output current 4 to 20 mAdc  
0 to 20 mAdc  
Allowable load resistance 300 Ω max. (6.6 Vdc max.)  
600 Ω max. (13.2 Vdc max.)  
(Output type "S")

Analog voltage output  
Number of outputs 4  
Output voltage 0 to 5 Vdc  
1 to 5 Vdc  
0 to 10 Vdc  
2 to 10 Vdc

Allowable load resistance 4 kΩ min.  
Output resolution 1/10000 (range: 0 to 5 V)  
1/8000 (range: 1 to 5 V)  
1/20000 (range: 0 to 10 V)  
1/16000 (range: 2 to 10 V)

#### Optional functions (depending on the model number)

Digital output  
Number of outputs 4  
Output type Transistor (sink type)  
External power rated voltage 5 to 24 Vdc  
Allowable output current 100 mAdc max

Digital input  
Number of inputs 4  
Compatible output type Non-voltage contacts or transistor (sink type)

Current transformer input  
Open terminal voltage: DC 5 V ±10 %  
Number of inputs 4  
Compatible current transformers QN206A, QN212A (sold separately)  
Current measurement range 0.4 to 50.0 A (RMS)  
Indication accuracy ±5 % FS ±1 digit  
Indication resolution 0.1 A

Other  
Power consumption 4 W max. (under operating conditions)  
Standards compliance CE (EN61326-1)  
cUL (UL61010-1)

#### Communication specifications

Ethernet  
Protocol MODBUS/TCP, CPL/TCP  
RS-485  
Protocol MODBUS (RTU/ASCII)  
CPL  
Signal level RS-485-compliant  
Half-duplex, start/stop synchronization  
Maximum cable length 500 m  
External (150 Ω, 1/2 W min.)  
Terminating resistor  
Transmission speed 115,200 bps max.



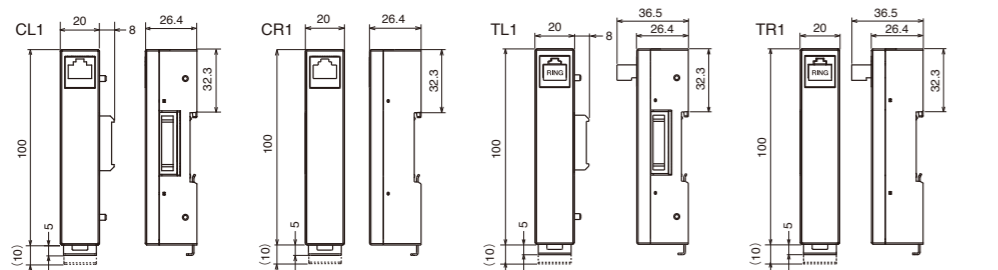
**Communication Adaptor** ... Ethernet interface (1 port)  
**Terminal Adaptor** ... An adaptor used as a ring communications terminal

**Model Selection**

Basic model No.	Type	Option 1	Option 2	Option 3	Option 4	Addition	Description
NX-	CL1 CR1 TL1 TR1						Network Instrumentation Module
							Communication adaptor for left side *1
							Communication adaptor for right side *1
							Terminal adaptor for left side (for chain ring connection using side connector) *1
							Terminal adaptor for right side (for chain ring connection using side connector) *1
	0					None	
		0				None	
			00			None	
				0		None	
					0	None	
					0	None	
					D	Inspection certificate	
					T	Tropicalization treatment	
					K	Anti-sulfide treatment	
					B	Tropicalization treatment + inspection certificate	
					L	Anti-sulfide treatment + inspection certificate	

Photo: Communication Adaptor NX-CL1.  
 \*1. Left and right are defined as seen when viewing the front of the unit.

**External dimensions**



**Specifications overview**

- Individual specifications**  
 (Communication adaptor)
- **Ethernet interface**
    - Number of ports: 1
    - Communication path type: IEEE802.3u 100BASE-TX (full duplex, with Auto-MDI/MDI-X)
    - Connector: RJ-45
    - Cable: UTP cable (4P) Category 5e min. (straight) (both ends, ANSI/TIA/EIA-568-B)



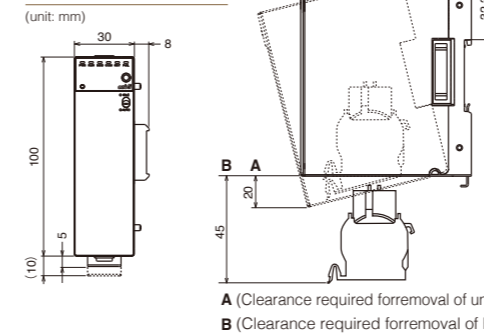
**Supervisor Module** ... Multi-loop harmonized operation controller



**Model Selection**

Basic model No.	Type	Ring connection	Option 1	Option 2	Option 3	Addition	Description
NX-	S11 S12 S21						Network Instrumentation Module
							Supervisor module control of temperature difference between zones
							Supervisor module optimal start-up control
							Supervisor module peak power suppression control
		N					Non-ring connection
		R					Ring connection
			0				None
				00			None
					0		None
						1	With fault DO
					0	None	
					D	Inspection certificate	
					T	Tropicalization treatment	
					K	Anti-sulfide treatment	
					B	Tropicalization treatment + inspection certificate	
					L	Anti-sulfide treatment + inspection certificate	

**External dimensions**



**Specifications overview**

- Individual specifications**
- **Other**
    - Power consumption: 4 W max. (under operating conditions)
    - Timekeeper IC: Built-in RTC, ± 2.2 s/day, with calendar
    - Battery life: 3 years (without power-on, under standard conditions)
- Communication specifications**
- **Ethernet**
    - Protocol: MODBUS/TCP, CPL/TCP
  - **RS-485**
    - Protocol: MODBUS (RTU/ASCII) CPL
    - Signal level: RS-485 – compliant
    - Communication /synchronization type: Half-duplex, start/stop synchronization
    - Maximum cable length: 500 m
    - Terminating resistor: External (150 Ω, 1/2 W min.)
    - Transmission speed: 115,200 bps max.



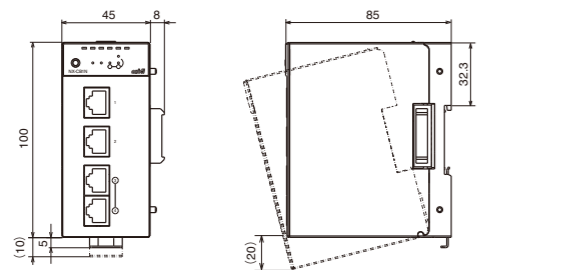
**Communication Box** ... Ethernet interface (switching hub)



**Model Selection**

Basic model No.	Type	Ring connection 1	Ring connection 2	Ports	Option	Addition	Description
NX-	CB2						Network Instrumentation Module
							4-port switching hub (with status output)
							Chain (side connector) non-ring connection communications
			N				Chain (side connector) ring connection communications
			R				Inter-chain (front port) non-ring connection communications
			N			Inter-chain (front port) ring connection communications	
				R		4 ports	
					04		RJ-45x4
					0		RJ-45x3, 2-core LCx1
					1		None
					0	None	
					D	Inspection certificate	
					T	Tropicalization treatment	
					K	Anti-sulfuration treatment	
					B	Tropicalization treatment + inspection certificate	
					L	Anti-sulfide treatment + inspection certificate	

**External dimensions**



**Specifications overview**

- Individual specifications**
- **Ethernet interface**
    - Number of ports: 4 (2 of 4 ports are used for ring connection between chains.)
    - Communication path type: Ethernet ports 1 and 2: IEEE802.3/IEEE802.3u 10BASE-T/100BASE-TX (with auto-negotiation and Auto-MDI/MDI-X) Ethernet ports 3 and 4 (option 0): IEEE802.3u 100BASE-TX (full duplex, with Auto-MDI/MDI-X) Ethernet port 4 (option 1): IEEE802.3u 100BASE-FX (full duplex, wavelength 1300 nm)
    - Connector: 100BASE-TX connector: RJ-45 100BASE-FX connector: 2-core LC
    - Cable: 100BASE-TX cable: UTP cable (4P), category 5e min. (straight) (both ends, ANSI/TIA/EIA-568-B), 100 m max. 100BASE-FX cable: Multi-mode graded index optical fiber, GI-50/125 or GI-62.5/125 (2-cores), 2 km max.
  - **Other**
    - Power consumption: 4 W max. (option 0 under operating conditions) 5 W max. (option 1 under operating conditions)



**Digital Input Module** ... Digital and pulse input module (16 inputs)

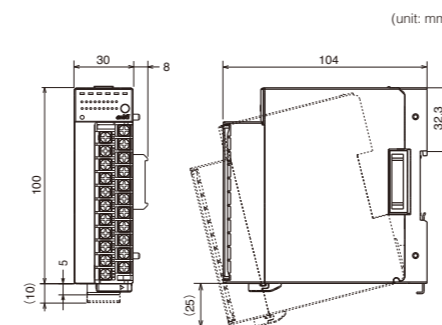


**Model Selection**

Basic model No.	Type	Ring connection	Wiring method	Channels	Option	Addition	Description
NX-	DX1 DX2						Network Instrumentation Module
							Digital input (shared by + common and - common)
							Pulse input (shared by + common and - common) *1
			N				Non-ring connection
			R				Ring connection
				T			Screw terminal block
				S			Screwless terminal block
					16		16 channels
						0	None
						0	None
					D	Inspection certificate	
					T	Tropicalization treatment	
					K	Anti-sulfide treatment	
					B	Tropicalization treatment + inspection certificate	
					L	Anti-sulfide treatment + inspection certificate	

\*1. Channels 1-8 : 5 kHz. Channels 9-16 : 100 Hz.

**External dimensions**



**Specifications overview**

- Individual specifications**
- **Input specifications**
    - Number of inputs: 16
    - Pulse input frequency: DX2 : 5 kHz (max.) channels 1-8 DX2 : 100 Hz (max.) channels 9-16
    - Common terminal: 2 common terminals for every 8 inputs
    - Insulation between channels: On basis of channels 1-8 and 9-16
    - Rated input voltage: 24 Vdc
    - Rated input current (at 24 Vdc): DX1: channels 1-16, 4.5 mA approx. DX2: channels 1-8, 6.4 mA approx. channels 9-16, 4.5 mA approx.
    - Input impedance: DX1: channels 1-16, 4.7 kΩ approx. DX2: channels 1-8, 3.3 kΩ approx. channels 9-16, 4.7 kΩ approx.
    - Input type: Shared by + common and - common
    - Compatible output type: Dry contact or transistor
  - **Event output (for DX2 only)**
    - Number of outputs: 1
    - Insulation: Yes
    - Output type: Photo MOS relay output (non-voltage From A contact)
    - Rated contact voltage: 12-24 Vdc
    - Allowable output current: 100 mAdc max.
  - **Other**
    - Power consumption: 4 W max. (under operating conditions)
- Communication specifications**
- **Ethernet**
    - Protocol: MODBUS/TCP, CPL/TCP
  - **RS-485**
    - Protocol: MODBUS (RTU/ASCII) CPL
    - Signal level: RS-485 – compliant
    - Communication /synchronization type: Half-duplex, start/stop synchronization
    - Maximum cable length: 500 m
    - Terminating resistor: External (150 Ω, 1/2 W min.)
    - Transmission speed: 115,200 bps max.