

#### **OVERVIEW**

ozbi

The KF Series instruments are field installed type of pneumatic indicating controllers which are used to measure and control the various types of process variables such as differential pressures (flows), temperatures, pressures and liquid levels.

Model KFD Differential Pressure Indicating Controllers (adjustable range type) indicate and control a process variable by converting its differential-pressure change into mechanical displacement of a torque tube or a torque arm.

Indicating transmitters and indicating transmitting controllers also are available as well as indicating controllers. The controllers are available either in the local type to set the set-point value with the knob on the instrument or in the cascade type (remote type) to set the set-point value with a pneumatic signal.

#### **FEATURES**

- A wide variety of measuring elements and control mechanisms are available to meet various applications.
- A pneumatic circuit board and a heat-resistant weatherproof sturdy case are used, thereby greatly improving the durability and reliability.
- The pneumatic circuit board system allows to readily add or eliminate control mechanisms and units, thereby enhancing the system modifications and expansion flexibility



No. SS2-KFD100-0100

Specification

- Interchangeable parts are used to the maximum practicable extent, thereby reducing the number of parts to be kept in stock.
- The detecting section is identical with that of the pressure transmitter of PREX3000 Pneumatic Transmitter Series.

# **SPECIFICATIONS**

### Standard specification

	lte	m	Specifications								
Detector	Section	-		-	-						
Model No.	Type of detector	Measuring range (continuously adjustable)	Process connection	Pressure limit	Overload protection	Suppression (max.)	Elevation (max.)				
11	Standard type	0-25 to 0-500 kPa {0-2,500 to 50,000 mm H <sub>2</sub> O}	Rc $\frac{1}{2}$ or $\frac{1}{2}$ NPT internal thread {center to center: 54 mm}	-50 kPa to +10 MPa {-0.5 to 100 kgf/cm <sup>2</sup> } (PVC cover; -10 kPa to 1 MPa{-0.1 to 10 kgf/cm <sup>2</sup> })		500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H₂O}				
22		0-2.5 to 0-53.9 kPa {0-250 to 5,500 mm H <sub>2</sub> O}			53.9 kPa {5,500 mm H <sub>2</sub> O}	51.4 kPa {5,250 mm H₂O}					
33		0-0.5 to 0-6 kPa {0-50 to 600 mm H <sub>2</sub> O}	Rc ½ or ½ NPT internal thread (center to center: 54 mm, PVC cover : 71 mm)	-50kPa to +3.5 MPa {0.5 to 35 kgf/cm <sup>2</sup> } (PVC cover; -10kPa to 1 MPa{-0.1 to 10 kgf/cm <sup>2</sup> }	To 3.5 MPa {35 kgf/cm <sup>2</sup> } in either direction.	6 kPa {600 mm H₂O}	5.5 kPa {550 mm H₂O}				
44		0-0.1 to 0-1.2 kPa {0-10 to 120 mm H <sub>2</sub> O}	Rc ½ or ½ NPT internal thread (center to center: 54 mm)	-1.5kPa to + 0.5 MPa {-150mm H <sub>2</sub> O to +5 kgf/cm <sup>2</sup> }	To 0.5 MPa {5 kgf/cm <sup>2</sup> } in either direction.	1.2 kPa {120 mm H₂O}	1.1 kPa {110 mm H₂O}				
61	Flange type	0-25 to 0-500 kPa {0-2,500 to 0-50,000 mm H <sub>2</sub> O}	HP side: Flange Flush diaphragm type; 80 mm -JIS10K,30K(RF)equiv. flange 3 in. ANSI 150, 300(RF)equiv. flange Extended diaphragm type; 100 mm-JIS10K,30K(RF) equiv.flange 4 inANSI150,300(RF) equiv.flange Length of extended part; 100 or 150 mm	-50 kPa {-0.5 kgf/cm <sup>2</sup> } to maxi- mum flange rated pres- sure.	To maximum flange rated pressure in either direction.	500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H₂O}				
62	-	0-2.5 to 0-53.9 kPa {0-250 to 0-5,500 mm H <sub>2</sub> O}	LP side;Rc ½ or ½ NPT internal thread			53.9 kPa {5,500 mm H <sub>2</sub> O}	51.4 kPa {5,250 mm H <sub>2</sub> O}				
71	Remote seal dia phragm type	0-25 to 0-500 kPa {0-2,500 to 0-50,000 mm H <sub>2</sub> O}	Flange connection(both HP and LP side) Flush diaphragm type ; 80mm -JIS10K,30K(RF) equiv.flange 3 in ANSI 150, 300(RF) equiv. flange Extended diaphragm type; 100 mm -JIS10K,30K(RF) equiv.flange 4 inANSI150,300(RF)equiv.flange Length of extended part; 100 or 150 mm	-50 kPa {-0.5 kgf/cm <sup>2</sup> } to maxi- mum flange rated pres- sure. (PVC cover; -10 kPa to +1.5 Mpa {-0.1 to 15 kgf/cm <sup>2</sup> } ar maximum flange	To maximum flange rated pressure in either direction.	500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H <sub>2</sub> O}				
72		0-25 to 0-53.9 kPa {0-250 to 0-5,500 mm H <sub>2</sub> O}		or maximum flange rated pressure.		53.9 kPa {5,500 mm H₂O}	51.4 kPa {5,250 mm H <sub>2</sub> O}				
81	High Sta - tic pres- sure type	0-25 to 0-500 kPa {0-2,500 to 0-50,000 mm H <sub>2</sub> O}	<ul> <li>Rc ¼ or ¼ NPT internal thread (center to center : 64 mm)</li> <li>When with manifold ½ in. socket welding (center to center : 110 mm)</li> </ul>	-50 kPa to +42 MPa {-0.5 to 420 kgf/cm <sup>2</sup> }	42 MPa {420 kgf/cm <sup>2</sup> } in either direc- tion.	500 kPa {50,000 mm H₂O}	475 kPa {47,500 mm H <sub>2</sub> O}				
82		0-2.5 to 0-53.9 kPa {0-250 to 0-5,500 mm H <sub>2</sub> O}				53.9 kPa {5,500 mm H <sub>2</sub> O}	51.4 kPa {5,250 mm H₂O}				

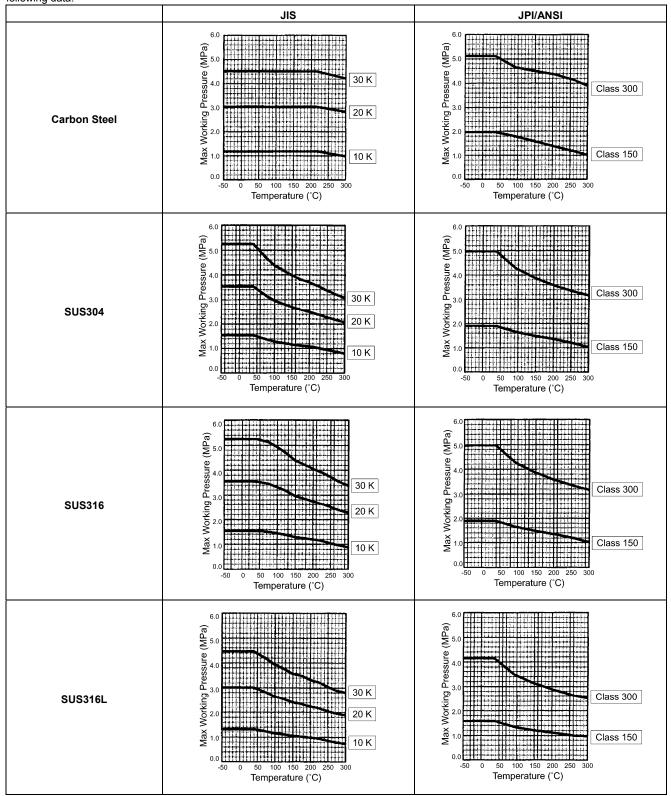
Note

1) Elevation + Span  $\leq$  Maximum span, Suppression  $\leq$  Maximum span.

2) Refer to the annexed table about Max. working pressure on Flange and remote seal type.

#### Max working pressure

Note 1 : Max working pressure depends on flange rating, flange materials and operating temperature. Please refer to the following data. Operating range of temperature depends on specification of transmitters.



### Standard Specification (Continued)

ltem	Specification							
Function								
Madalina	Moonuring rongo kPo (	mmH ()						
Model no.	Measuring range kPa (							
Accuracy								
KFDBDD 11		0 - 50 to 0 - 500 {0 - 5,000 to 0 - 50,000}						
KFDBDD 22	0 - 2.5 to 0-less than 5 {0-250 to 0-less than 500}	0 - 5 to 0 - 53.9 {0 - 500 to 0 - 5,5000}						
Transmitting / Indicatir	ng ± 0.75 / ±1.0 (±1.25) % FS <sup>*1</sup>	± 0.5 / ± 1.0 % FS						
KFDBDD 33	0 - 0.5 to 0-less than 1 {0-50 to 0-less than 100} 0 - 1 to 0 - 6 {0 - 100 to 0 - 600							
KFDB00 44	0 - 0.1 to 0-less than 0.2 {0-10 to 0-less than 20}	0 - 0.2 to 0 - 0.2 {0 - 20 to 0 - 20}						
KFDBDD 61, 71, 81		0 - 50 to 0 - 500 {0 - 5,000 to 0 - 50,000}						
KFDBDD 62, 72, 82	0 - 2.5 to 0-less than 5 {0-250 to 0-less than 500}	0 - 5 to 0 - 53.9 {0 - 500 to 0 - 5,5000}						
I ransmitting / Indicatir	ng ± 1.0% FS / ±1.5 % FS	± 0.5% FS / ± 1.0% FS						
Note) *1 ; When with elev	ration or suppression.							
Repeatability	Within 0.3% FS							
Dead Band	Within 0.2% FS							
Indication								
Angle	44 degrees							
Scale length	150 mm							
Pointer	Process variable ; Red, Setpoint value ; Green							
Output indicator (40 mm)	Scale range ; 0 to 200 kPa {0 to 2 kgf/cm <sup>2</sup> } Indicator accu	uracy ; ± 3% FS						
Set-point Section	between all any anti-section at the section of the section at							
Local setting	Internal or external setting by setting knob.							
Remote setting Setting range	Pneumatic pressure setting of 20 to 100 kPa {0.2 to 1.0 kgf/cm <sup>2</sup> }							
Controller	0 10 100 % 1 3							
Control action	P+ Manual reset, PI, PID, PD + Manual reset, PI + Batch,	On-Off Differential gap						
	P+ External reset, PD, + External reset	on on, bhicichtaí gap,						
Proportional band (P)	5 - 500% (direct or reverse action)							
Integral (I)	0.05 to 30 min.							
Derivative (D)	0.05 to 30 min.							
Differential gap	1 to 100% FS, adjustable							
Batch setting pressure	60 to 110 kPa { 0.6 - 1.1 kgf /cm <sup>2</sup> } , adjustable							
External reset pressure	20 to 100 kPa { 0.2 - 1.0 kgf /cm <sup>2</sup> } , adjustable							
Manual reset	0 to 100% FS, adjustable (by pneumatic pressure setting)							
General Specification	(20 + 100 + D - 100 +							
Output Minimum load	20 to 100 kPa {0.2 to 1.0 kgf /cm <sup>2</sup> }, 0 or Corresponding to I.D. 4 mm x 3 m + 20 cm <sup>3</sup>	o supply all pressure (on-on, differential gap)						
Supply air pressure	$140 \pm 14 \text{ kPa} \{1.4 \pm 0.14 \text{ kgf/cm}^2\}$							
Air consumption	Indicating transmitter (A0) $(5 \text{ L/min [N]})$							
(50% output balanced)	Indicating controller (A1, A3) ; 9 L/min [N]							
(	Indicating transmitting controller (A2, A4) ; 9 L/min [N]							
	Manual controller (M) ; 3 L/min [N]	•						
Saturated air supply capacity	Transmitter output ; 40 L/min [N]							
	Controller output ; 40 L/min [N]							
	Manual controller output ; 30 L/min [N]							
Air connection	Rc $\frac{1}{4}$ or $\frac{1}{4}$ NPT internal thread							
Ambient temperature	At meter body (process fluid) ; -40 to +120 °C (PVC cover; 0 to 55 °C) At transmitter (ambient) ; -30 to +80 °C							
Relative humidity	10 to 90% RH Enclosure ; Rain-tight and dust-tight, meets JIS F 8001 class 3 splash-proof, NEMA 3, IEC IP 54							
Case, Door	1 class 3 splash-proof, NEMA 3, IEC IP 54							
	ise							
	DoorPolyester with fiberglass							
	Door glass Reinforced glass	s (3 mm thick)						
	Case finish ; Acryl baking finish (for corrosion-resistant and silver finish, refer to the optional specification)							
Mounting		ier to the optional specification)						
Mounting Weight	Panel, 2 in. pipe or flange mounting. 11.8 kg (when model KFDB12-221122A1P-X)							
Weight	11.0 Kg (WHEIT HOUGE KEDD 12-22 HZZATE-A)							

Item	Specifications								
(1) External SP setting knob (for local setting)	A setting knob is mounted on the door. SP can be adjusted from outside.								
(2) Built-in manual controller (with auto-manual transfer switch)	Consist of manual control regulator, two position transfer switch and balance check button.								
(3) With manifold valve (except type 6□ / 7□ detector)	KFD KFDB -11	Direct Mour Without Extension type	Niting type With Extension type	High pressure type NZ16					
	"-22 "-33		~						
	"-44 "-81 "-82	~	✓	~ ~					
(4) Elevation , Suppression	Elevation ; The lower limit of input range is above zero. Suppression ; The lower limit of input range is below zero.								
(5) Pressure regulator with filter (hot applicable to panel mounting type)	Pressure regulator with filter plus 40 mm pressure gauge. (supply pressure ; 200 to 970 kPa {2 to 9.9 kgf/cm <sup>2</sup> }, output; 140 kPa {1.4 kgf/cm <sup>2</sup> }, pressure gauge; 0 to 200 kPa {0 to 2 kgf/cm <sup>2</sup> })								
(6) High accuracy type (applicable model KFDB⊡⊡-11-22)	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$								

Note) \*1: When with elevation or suppression.

### **Optional Semi-standard and Special Specification**

	ltem	Applicable Models	Specifications								
(1)	Vacuum use (Y23)	KFDB□□ - 11, 22, 6□, 7□, 8□ (Fig 1.) KFDB□□ - 7□ (Fig 2.)	Relation of Process temperature and Pressure       Figure 1.     OPERABLE     Process temperature and Pressure       W ©     101.3     OPERABLE       W ©     1000     101.3       W ©     1000       S ©     13.3       W ©     1000								
(2)	High temperature use (Y62)	KFDB□□ - 7□ (Fig 3.)	3.2         40         40         120         Figure 3.         Figure 3.         Figure 4.								
(3)	High tempera- ture-Vacuum use (Y62+Y23)	KFDBロロ - 7ロ (Fig 4.)	W = 1013     OPERABLE (780)     W = 287 (200)       Stars     10       B0120     280       TEMPERATURE (°C)       For details, please contact your Azbil Corporation agent.								
(4)	Steam block (Y29)	(except PVC and monel cover)	Max. operating pressure ; 5 MPa {50 kgf/cm <sup>2</sup> } Max. operating temperature; 250 °C (below 120 °C at meter body) Steam piping connection; PT ¼ or ¼ NPT internal thread Material; Carbon steel (SF45A)								
(5)	Stainless steel bolts (Y66)	KFDB□□-11, 22, 33, 6□, 8□	SUS304 stainless steel is used for meter body fixing bolts. Max. operating pressure; [MPa]								
			SF45A SUS316 Monel PVC								
			KFDB□□ - 11, 22, 6□         6         6         1.5           " - 33         2.5         2.5         2.5         1								
			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$								
(6)	Corrosion resistant and silver finish (Y138)	All the KFD models	Corrosion-resistant finish with baked acryl (Y138A) ; Resistant against corrosive gases. Corrosion-proof finish with baked epoxy resin (Y138B) : Resistant against corrosive liquids. Regular silver finish with baked acryl (Y138C) : To suppress temperature rise caused by direct sunlight or other cause. Corrosion-resistant silver finish with baked acryl (Y138D) : To suppress temperature rise caused as above and to be resistance against corrosive gases. (note: silver finish is not resistant against alkaline gases.)								
(7)	Variable damping	KFDBDD-11, 22, 33, 6D, 7D, 8D	Time Constant:								
	mechanism (Y169)	(when measuring element material is SUS316 or SUS316L.)	Model no.         Time constant (continuously variable)           Min.         Max.           KFDBDD -11, 22, 8D         0.5 sec. or less         30 sec. or over								
			KFDB         -33,6         2 sec. or less         30 sec. or over           KFDB         -7         6 sec. or less         50 sec. or over								
(8)	Rear connection for	KFDB□□-11, 22	Note: KFDBDD-44 is with min.2 sec. or less and max. 15 sec. or over Applicable only when cover material is carbon steel or SUS 316								
(9)	process piping (Y171) For oxygen measure- ment (Y182)	is SUS316 or SUS316L.)	(installation method is limited to that on a 2-inch horizontal pipe) Liquid fill ; Fluorine oil Operating temperature (both fluid and ambient); -10 to +60 °C Wet-part treatment; Treated for degreasing								
(10)	For chlorine gas measurement (Y183)	is tantalum.)	<ul> <li>Liquid fill ; Fluorine oil</li> <li>al Operating temperature (both fluid and ambient); -10 to +80 °C</li> <li>Wet-part treatment; Treated for degreasing</li> </ul>								
(11)	Special order items (the items mentioned in the right are avail- able as special order item.)		<ol> <li>Door lock</li> <li>Stainless steel tag plate</li> <li>AUTO/MAN switch viewing window</li> <li>Pressure gauge (40 mm) for transmitting signal</li> </ol>								

#### No. SS2-KFD100-0100

### MODEL SELECTION

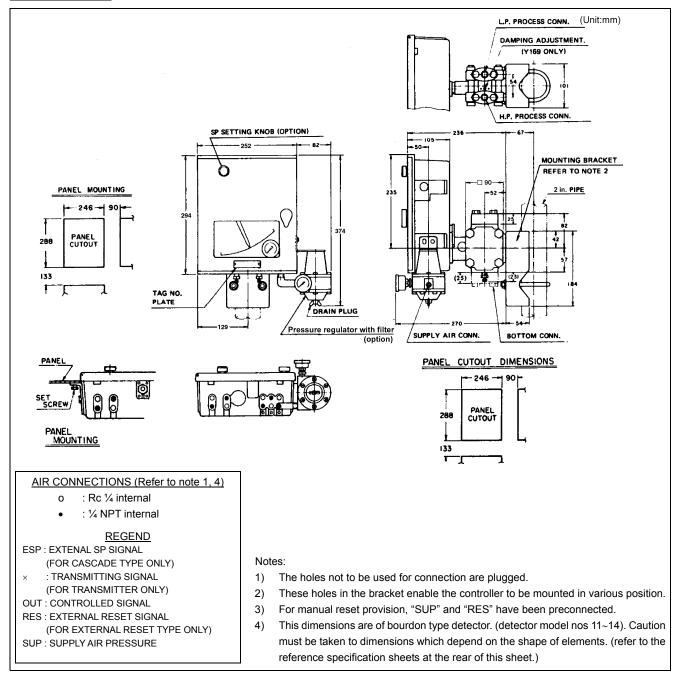
	Basi	c mode	el no.						Selec	tions	3					
			Control	Type of	Cover or	r flango <sup>*1</sup>	Proceur	e element	Flange	Capillary		Length of	Air	Pressure	Mounting	
Туре	e Fu	unction	action	detector		erial		terial	rating	tube length		extended	connection	unit /	Mounting method	Options
					HP <sup>*2</sup>	LP <sup>*3</sup>	HP	LP			0	part of flange		Output		
KFD		I			IV	V	VI	VII	VIII		IV	Х	XI	XII	XIII	XIV
			ing transr						VII	2	SUS	316 (diaphragm	; SUS316L, S	SUS316 in c	ase of typ	e 44)
			ing contro	oller nitting cont	rollor	local t) (local t)				3	Mon	el ( excluding ty	pe 44 and ex	ktended dia	ohragm of	7□ de-
			ing contro		IUIIEI	,	de type)				tector.)					
				mitting con	troller		de type)			4	Tantalum (excluding type 44 and extended diaphragm of 7					n of 7□
п	0	No sele	ection		5 F	PI + Batch					detector.)					
	-		inual rese	et		Dn-Off				8	SUS	316L (excluding	type 44 dete	ector.)		
		PI				Differential			VIII		SUS	316 (diaphragm	; SUS316L, S	SUS316 in c	ase of typ	e 44)
	-	PID	4	1		P + Externa				1	1	nm-JIS 10K (RF				
	4	PD + N	lanual re	set	9 F	PD + Exter	nal reset			2	1	nm-JIS 30K (RF			diaphragm	or 7í
Ш	11	Standa	ard type		025 t	o 0500 kP	а			3		-ANSI 150 (RI			type	, e
					{02,5	{02,500 to 0 50,000 mm H <sub>2</sub> O}				4	3 in.	-ANSI 300 (RI	=) equiv. flang	je J		pe is ctor
	22	Standa	ard type		02.5	to 053.9 kl	Pa			5	100 r	mm-JIS 10K (RF	) equiv. flang	je		Applicable type is detector
					{0250	) to 0 50,0	00 mm H <sub>2</sub>	0}		6	100 r	mm-JIS 30K (RF	) equiv. flang	je Exter	nded dia-	cabl
	33	Standa	ard type		00.5	to 06 kPa				7	4 in.	-ANSI 150 (RI	=)equiv. flang	e phrag	gm type	ilqq
					{050	to 0 600 m	nm H <sub>2</sub> O}			8	1	ANSI 300 (RF				A
	44	Standa	ard type			to 01.2 kP					1		/ · · · · · · · · · · · · · · · · · · ·			
						to 0 120 m			IX		1	k (applicable to			or 8 🗆 dete	ector)
	61	Flange	e type			o 0500 kP				02	1	(applicable to ty				
		-			•	00 to 0 50		H <sub>2</sub> O}		03		(applicable to ty				
	62	Flange	e type			to 053.9 kl				05	5 m	(applicable to ty	pe 7□ detect	or.)		
	71	Pomot	•	0 to 0 5,50		J}	х		Blank (applicable to type 11, 22, 33, 44, 6 or 8 detector.)					ctor.)		
	1	1 Remote seal diaphragm type 025 to 0500 kPa {02,500 to 0 50,000 mm H <sub>2</sub> O}								00	Applic	able to flush dia	phragm, wafe	er and buttor	n diaphrag	m type.)
	72									10	100 m	m (applicable to	extended dia	aphragm of	type 6□ c	or 7🗆
	{0250 to 0 5,500 mm H <sub>2</sub> O}										detect	tor.)				
	81									15	150 m	im (applicable to	extended dia	aphragm of	type 6□ c	or 7□
		•	00 to 050,	000 mm H	I <sub>2</sub> O}			detect	tor.)							
	82	2 High static pressure type 025 to 053.9 kPa {0250 to 0 5,500 mm H <sub>2</sub> O}							VI		Rc ½	4 internal thread	(When this o	ption chose	n, instructi	ion plate
									XI	A		mes Japanese				
IV	1	Carbon steel (SF45A)								В		PT internal threater becomes Japa			sen, instru	iction
	2	SUS316 (applicable type 11, 22, 33, 44, or 8□ detector.)												7		
	3	Monel lining (base SUS316) (applicable to type 11, 22, or 33							XII	1		o 1.0 kgf/ cm <sup>2</sup> 15 PSI				
		detecto	or.)							3		o 1.0 bar				
	5	Rigid F	PVC (app	licable type	9 11, 22, 33	3 detector.	)			4	20 to	o 100 kPa			_	
	7	SUS304 (applicable to type 6□ or 7□ detector.)								8	19.6	to 98.1 kPa (eq	uality to 0.2 to	o 1.0 kgf/cm	1 <sup>2</sup> )	
v	1	Carbor	n steel (S	E45A)					XIII	Р	Pane	el mounting (not	applicable to	with air-set	)	
ν.	2			able type 1	1 22 33	44 6□ or	8D detec	tor)		Т	2 in.	pipe mounting			•	
1	3			Ise SUS316						F	Flan	ge mounting (ap	plicable to ty	pe 61 or 62	detector.)	
	Ŭ	detecto	•		o) (appiloa		,, , , , , , , , , , , , , , , , , , , ,			v	No.o	alaction				
	5			licable type	11, 22, 33	3 or 6□ de	etector.)		XIV			election	aller (with av	to/monual to	anofar au	itab)
1	7			able to type						-M		in manual contr licable to type B				iiGH)
、 I	~	01100			2401 011	2246		44)		-K		external SP set				B <sub>2</sub> con-
VI.	2			ragm; SUS				,			trolle			,	,,, 0	2 - 5
	3	Monel	•	g type 44 a	and extend	ieu ulaphra	agm of 6L			-5		ation				
·	4			dina tvne 1	4 and evt	ended diar	hragm of	6D or		-6	Sup	oression				
	4 Tantalum (excluding type 44 and extended diaphragm of 6□ or 7□ detector.)						<u> </u>		-7	Pres	sure regulator v	vith filter				
	8 SUS316L (excluding type 44 detector.)															
[Note				- * ·												

- [Notes]
  1) For material of cover and flange.
  \*1. Cover material denote for detector type 11/22/33/44/61 LP<sup>3</sup>/62LP<sup>3</sup>/81 or 82. Flange materials denote for detector type 61HP<sup>\*2</sup>/62HP<sup>\*2</sup>/71 or 72.
  \*2. For detector type 61 or 62; Flange material
  \*3. For detector type 61 or 62; Chamber cover material

2) When specifying semi- standard option (Y□) not listed in model no. table, please write as; KFDB11Y-112222A1T-M,K,6,7 (Y66,Y138). Please consult with factory in case of a multiple of "Y" spec. are

required.)

#### **DIMENSIONS**



## **Ordering Information**

When ordering please specify;

1) Model no.

2) Pressure range

3) Options

Please, read 'Terms and Conditions' from following URL before the order and use. http://www.azbil.com/products/bi/order.html

Specifications are subject to change without notice.

# Azbil Corporation Advanced Automation Company

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