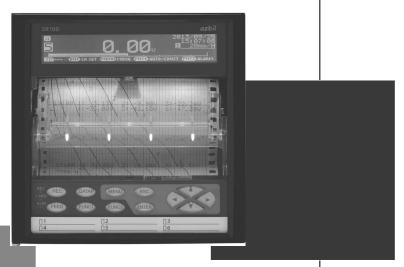




Hybrid Recorder SR Series Parameter Setting Software Instruction Manual



Thank you for purchasing the SR series Hybrid Recorder.

This manual contains information for ensuring the correct use of the SR series Hybrid Recorder. It also provides necessary information for installation, maintenance, and troubleshooting. This manual should be read by those who design and maintain equipment that uses the SR series Hybrid Recorder. Be sure to keep this manual nearby for handy reference.

Azbil Corporation

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1. Introduction

Thank you for purchasing our hybrid recorder.

With this software, you can set various parameters on your PC by connecting the hybrid recorder to the PC via communication interface.

This instruction manual describes how to prepare hardware, install the program, and operate it. Make sure to read this instruction manual in advance in order to understand this software well and to prevent troubles from occurring. Furthermore, display screen of this instruction manual is all as of multi-point types' if not specified. Please note that settings of the multi-point type and pen type use the same operation if not specified.

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- 1. Microsoft, Windows, Windows XP, Windows Vista, Windows 7, and NET Framework are trademarks of Microsoft Corporation and the related company.
- 2. SD Memory Card is the trademark of Panasonic Corporation, SanDisk Corporation in USA, and TOSHIBA CORPORATION.
- 3. Other described company names and product names are trademarks and registered products of the respective companies.
- 4. Please note that the marks "TM" and "®" are omitted throughout this manual

Precautions

- 1. Be careful not to drop the software when taking it out of the package.
- 2. If not used for a long time, keep the software in a CD case after installation and store it at room temperature, away from dust.
- 3. Keep this instruction manual carefully until the software is discarded.
- 4. When discarding the software, follow the local regulations for waste disposal and cooperate in recycling.
- Checking before use

After opening the package of this software, be sure to check the following before use. If you have found any problems, please contact the dealer where you purchased the product or the nearest sales office of Azbil.

1. Appearance

Check the appearance of the product to see if there is any damage.

2. Label

Check that the model written on the label is correct.

Cautions for handling the CD-ROM

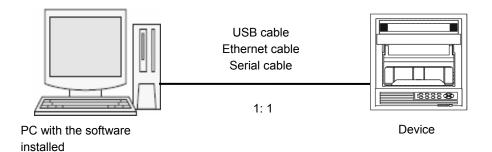
- 1. Eject the CD-ROM media from the drive when not used.
- 2. Be sure to keep the disk in a CD case.
- 3. Keep the disk away from direct sunlight, high temperature and humidity.
- 4. Keep the signal side clean from fingerprints, dirt, dust, scratches and water drops.

2. System Requirement

Use the software in the environment described below.

2-1. System Configuration

To use the software, the PC and the device should be connected one-to-one with an appropriate cable for the communication type.



2-2. Operating Condition of Software

Required devices		Contents and conditions
PC	CPU	1GHz 32 bit or 64 bit.
	Memory	1GB or more (32bit), 2GB or more (64bit).
	Hard disk space	2GB or more free hard disk space.
	Disk drive	CD drive.
	Removable disk drive	Compatible with SD memory card.
	Supported OS	Windows XP SP3 (32bit)
		Windows Vista SP2 (32bit/64bit)
		Windows 7 SP1 (32bit/64bit)
		* .NET Framework 3.5 or later must be able to be installed on
		the OS.
	Communications interface	USB
		Serial
		Ethernet (at least one of them is required).
Required library	.NET Framework3.5	
Display	Screen resolution 800 x 600 or more.	
Printer	Compatible with Windows.	
Mouse	Compatible with Windows.	
Keyboard	Compatible with Windows.	
Target device	SR series one unit	

3. How to Setup

3-1. Installation

3-1-1. New Installation

Install the software from the CD-ROM to the PC before using it. Use the following procedure for installation.

<Procedure>

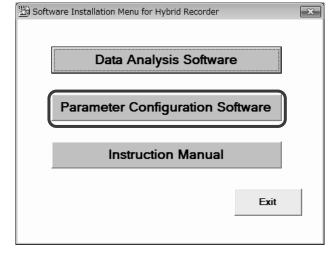
(1) Insert the CD-ROM

Start Windows, and then insert the CD-ROM into the CD-ROM drive. The menu screen is started automatically.

* It the menu screen is not started automatically, start "asmenux.exe" in the CD-ROM.

(2) Click the [Parameter Configuration Software] button

Click the [Parameter Configuration Software] button on the Hybrid Recorder Software Install Menu screen.



(3) Accept the license terms (If .NET Framework 3.5 is already installed, go to step (4))

When the Microsoft Software Supplemental X 👌 Parameter Configuration Software Setup License Terms (.NET Framework 3.5) is For the following components: displayed, read the contents carefully. NET Framework 3.5 If you accept them, click the [Accept] button. This will start the installation of .NET Framework 3.5 (this process may take several minutes). Please read the following license agreement. Press the page down key to see the rest of the agreement. If you click the [Don't Accept] button, you cannot use this software. MICROSOFT SOFTWARE * The license terms may not be displayed Ε SUPPLEMENTAL LICENSE TERMS when .NET Framework 3.5 is already installed. MICROSOFT .NET FRAMEWORK 3.5 FOR MICROSOFT WINDOWS OPERATING SYSTEM Microsoft Corporation (or based on where you live, one of its -View EULA for printing Do you accept the terms of the pending License Agreement? If you choose Don't Accept, install will close. To install you must accept this agreement Accept Don't Accept

(4) Click the [Next] button

The Parameter Configuration Software Setup Wizard screen is started. Click the [Next] button.



(5) Click the [Next] button

On the Confirm Installation screen, click the [Next] button.



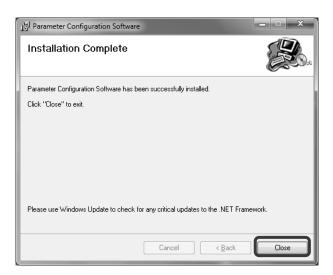
(6) Start the installation

The installation is started. The screen indicating the progress of installation appears. Wait until the installation is completed.

별 Parameter Configuration Software		<u> </u>
Installing Parameter Config Software	uration	
Parameter Configuration Software is being inst	alled.	
Please wait		
	Cancel < Back	<u>N</u> ext >

(7) Complete the installation

The installation complete screen appears. Click the [Close] button to finish.



3-1-2. Installation at Upgrade

This software is sometimes upgraded to add newly supported devices or to fix issues. Use the following procedure for version upgrade.

<Procedure>

- (1) Uninstall the current version (refer to section 3-2).
- (2) Install the new version (refer to section 3-1-1).

Remarks About uninstallation for version upgrade -

- The uninstallation should be done from the [Program and Features] dialog box in Windows as described in "3-2. Uninstallation".
 - You cannot complete the uninstallation by simply deleting the files (moving them to the "Recycle Bin").
- Do not delete the folder during an uninstallation for version upgrade.

3-1-3. Installation of USB Driver

If you connect your PC to the device via a USB cable, you need to install the USB driver. Use the following procedure for installation.

<Procedure>

- When Using Windows XP or Windows Vista (Screenshots of Windows XP are used.)
- * We use screenshots of Windows XP for description. This procedure is the same as that for Windows Vista in principle.

(1) Start the Found New Hardware Wizard

When you connect the USB cable, the Found New Hardware Wizard is started automatically. Select [No, not this time], and click the [Next] button.



(2) Select the installation method

The installation method selection screen appears. Select [Install from a list or specific location (Advanced)], and click the [Next] button.



(3) Specify the search location

On the search and installation option selection screen, select [Search for the best driver in these locations], check the [Include this location in the search] check box $\boxed{}$, and then click the [Browse] button.

Found New Hardware Wizard
Please choose your search and installation options.
⊙ Search for the best driver in these locations.
Use the check boxes below to limit or expand the default search, which includes local paths and removable media. The best driver found will be installed.
Search removable media (floppy, CD-ROM)
Include this location in the search:
C:\WindowsInstaller\
O Don't search. I will choose the driver to install.
Choose this option to select the device driver from a list. Windows does not guarantee that the driver you choose will be the best match for your hardware.
<pre>< Back Next > Cancel</pre>

(4) Select the folder

When the [Browse For Folder] dialog box appears, select a file below depending on the OS you use, and then click the [OK] button (if you cannot find the folder, click [My Computer] \rightarrow [C:] \rightarrow [CHINO] \rightarrow [ParamSet] \rightarrow [32bit]). * For 64bit version Windows Vista, click [64bit].

Browse For Folder	?×
Select the folder that contains drivers for your h	hardware.
E C KIDSforHR	^
🖃 🧰 ParamSet	_
🗀 Help	
🛅 Manual	=
🗉 🧰 Programs	
🗁 32bit	
🛅 64bit	
	×
The state and the black of the state of the	
To view any subfolders, click a pue sign above.	
	Cancel:

(5) Click the [Next] button

When you specified the search location, click the [Next] button.

und New H	lardware Wizard
Please ch	pose your search and installation options.
⊚ <u>S</u> ear	ch for the best driver in these locations.
	the check boxes below to limit or expand the default search, which includes local s and removable media. The best driver found will be installed.
	Search removable media (floppy, CD-ROM)
	Include this location in the search:
	C:\CHINO\ParamSet\USBDriver\32bit V Browse
◯ <u>D</u> on	't search. I will choose the driver to install.
	ose this option to select the device driver from a list. Windows does not guarantee th triver you choose will be the best match for your hardware.
	< <u>B</u> ack Next> Cancel

(6) Start the installation

The installation is started. The screen indicating the progress of installation appears. Wait until the installation is completed.



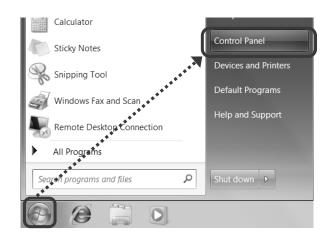
(7) Complete the installation

The Completing the Found New Hardware Wizard screen appears. Click the [Finish] button to finish.

Found New Hardware Wizard		
	Completing the Found New Hardware Wizard	
	The wizard has finished installing the software for:	
	Chino USB Driver	
	- va:	
	Click Finish to close the wizard.	
	< Back Finish Cancel	

When Using Windows 7

(1) Open the Control Panel After connecting the USB cable, click [Start] → [Control Panel].

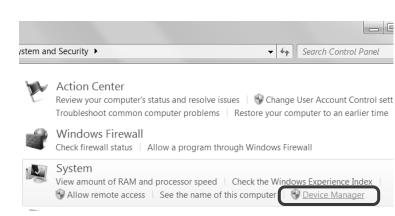


(2) Click [System and Security] When the Control Panel is displayed, click [System and Security].



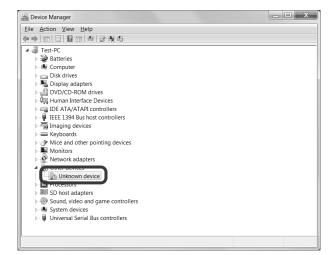
(3) Click [Device Manager] When the System and Security screen is

displayed, click [Device Manager].



(4) Click [Unknown device]

When the Device Manager screen is displayed, click [Other Devices], and then [Unknown device].



(5) Click [Update Driver Software]

Right-click [Unknown Device], and then click [Update Driver Software] on the displayed menu.

- (6) Click [Browse my computer for driver software] On the screen for selecting how to search the driver software, click [Browse my computer for driver software].

)	Search automatically for updated driver software Windows will search your computer and the Internet for the latest driver software for your device, unless you've disabled this feature in your device installation settings.
9	Browse my computer for driver software Locate and install driver software manually.

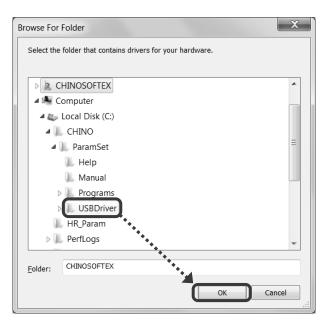
(7) Specify the search location

On the Browse for driver software screen, select the [Include subfolders] check box $\boxed{\mathbf{V}}$, and then click the [Browse] button.

	x
🕒 📱 Update Driver Software - Unknown Device	
Browse for driver software on your computer	
Search for driver software in this location:	
C\Users\CHINOSOFTEX\Documents	
Include subfolders	
Let me pick from a list of device drivers on my computer This list will show installed driver software compatible with the device, and all driver software in the same category as the device.	
Next Cance	1

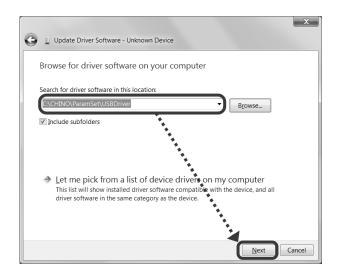
(8) Select the folder

When the Browse folders screen is displayed, select [USBDriver] (if you cannot find [USBDriver], click [Computer] \rightarrow [(C:)] \rightarrow [CHINO] \rightarrow [ParamSet] \rightarrow [USBDriver]). Confirm that [USBDriver] is selected in the [Folder (F):] field, and then click the [OK] button.



(9) Click the [Next] button

When you specified the search location, click the [Next] button.



(10) Click [Install] or [Install this driver software anyway] One of the following screens is displayed. Follow the instruction for the displayed screen.

- For the Windows Security screen (a) Click the [Install] button to start the installation.
- For the Windows Security screen (b) Click [Install this driver software anyway] to start the installation.

Windows Security screen (a)

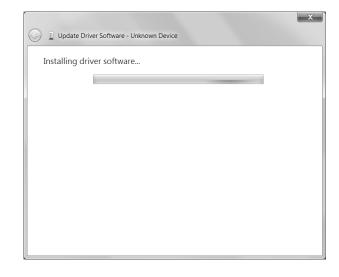


ly install driver software obtained from your manufacturer's website or disc isigned software from other sources may harm your computer or steal

information

(11) Start the installation

The installation is started. The screen indicating the progress of installation appears. Wait until the installation is completed.



(12) Complete the installation

The driver software update completion screen is displayed. Click the [Close] button to finish.

🕞 📱 Update Driver Software - Chino USB Driver	
Windows has successfully updated your driver software	
Windows has finished installing the driver software for this device:	
Chino USB Driver	
	Close

~

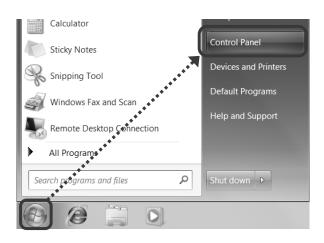
3-2. Uninstallation

This section describes how to delete the software from the hard disk. Exit all programs related to the software before starting the uninstallation.

<Procedure>

(1) Open the Control Panel

Click [Start] \rightarrow [Control Panel].



(2) Click [Uninstall a program] When the Control Panel is displayed, click [Uninstall a program].

 Adjust vour computer's settings

 Adjust vour computer's settings

 System and Security Review your computer's status Back up your computer Find and fix problems

 Signed

 Network and Internet View network status and tasks Choose homegroup and sharing options

 Hardware and Sound View devices and printers







(3) Delete [Parameter Configuration Software] Select [Parameter Configuration Software] from the list displayed in [Uninstall or change a program], and then click [Uninstall].

(4) Click [Yes]

On the Program and Feature screen, click [Yes].

Programs and Features	
Are you sure you want to uninstall Parameter	er Configuration Software?
In the future, do not show me this dialog box	<u>Y</u> es No

(5) Start uninstallation

The uninstallation is started. The screen indicating the progress of uninstallation appears. Wait until the uninstallation is completed. When the uninstallation is completed, the screen shown right is closed automatically.

* At this point, the folder related to the software still remains. To completely delete the software, delete the installation folder "ParamSet" using the Windows Explorer. The location of the folder is shown in the table below.

[Location of the folder related to the software]

Param	eter Configurat	ion Software		
1¢] Please wait wh Software	nile Windows co	onfigures Paramete	er Configuration
				Cancel

OS	Location of folder
Windows XP	C:¥Documents and Settings¥[user name]¥Application Data¥CHINO¥ParamSet¥
Windows Vista,	C:¥Users¥[user name]¥AppData¥Roaming¥CHINO¥ParamSet¥
Windows 7	

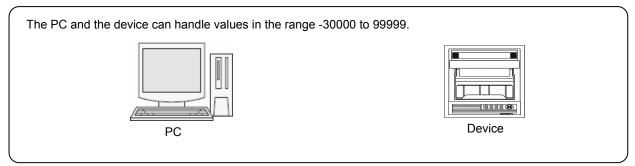
Remarks About uninstallation for version upgrade

- You cannot complete the uninstallation by simply deleting the files (moving them to the "Recycle Bin").
- Do not delete the folder during an uninstallation for version upgrade.

4. Valid Value Range in Software

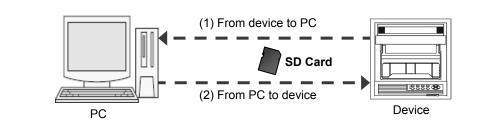
The following figures show the range of value that can be handled by the software and the device.

1. Valid Value Range in Parameter Configuration Software (or PC) and Device:-30000 to 99999



2. Valid Value Range Set via SD Card:-30000 to 99999

When being set via SD card, the same range of values can be handled as the PC and the device themselves can handle.



- (1) When you save a value in the range -30000 to 99999 which is edited on the device to an SD card and read it on the PC, it is displayed as a value in the range -30000 to 99999.
- (2) When you save a value in the range -30000 to 99999 which is edited on the PC to an SD card and read it on the device, it is displayed as a value in the range -30000 to 99999.

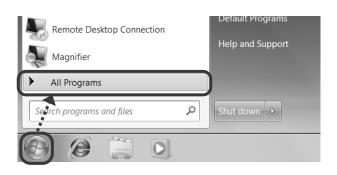
5. Startup and Exit of Software

5-1. Startup

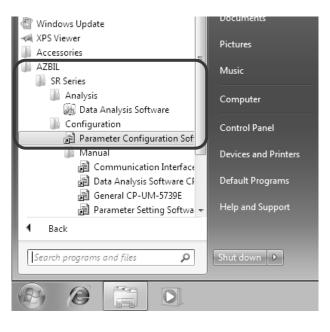
This section describes how to start up the software.

<Procedure>

Display all programs
 Click [Start] → [All Programs].



 (2) Click [Parameter Configuration Software] Next, click [azbil] → [SR Series] → [Configuration] → [Parameter Configuration Software] to start up the software.



(3) Open the Parameter Setting Menu screen The Parameter Setting Menu screen appears. Set the parameters depending on your device (refer to section 6).

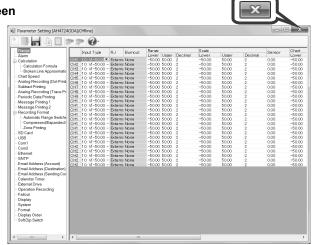
Select Online/Offline			Parameter Settin
Online	•		Help
Format			Version
Select Communication			

5-2. Exit

This section describes how to exit the software.

<Procedure>

(1) Click the [X] button on the Parameter Setting screen Click the [X] button on the right side of the title bar to close the Parameter Setting screen.



(2)	Click the [Exit] or [×] button on the Parameter S	etting Menu screen	X
	Click the [Exit] or [x] button on the Parameter	Parameter Setting Menu	X
	Setting Menu screen to exit the software.	Select Online/Offine Online Format	Parameter Setting Help Version
		Select Communication USB Setting	Exit

6. How to Operate

6-1. Basic Rules

This section describes generally common items for setting operations.

6-1-1. How to Input Setting Values

You can enter a setting value by selecting a setting item and entering a value directly, selecting a value from a drop-down list, or entering a value in a field directly (see the table below).

Button	Description
Burnout None Up Down	Click 🖵 button and select a value from the list.
Alarm Value	Enter a value directly or click 🚔 button to select a value.
No. Calculation	Enter a value directly.
X Axis Coeffic 1 1 2 V Invalid	Click the check box 📝 to clear it 🦳, and enter a value directly or click 🚔 button to select a value.
Start Time: Start Time: 08:30	Enter a value directly, or select each value in the right and left fields and click the button to select a value.
Switch1	Click the check box 🔲 to select it 🔽.
ON Date/Time 2099/12/31 23:59	Enter the date and time directly.

6-1-2. Inputting Characters and Alphanumeric

Only one byte alphanumeric characters can be used for a character or value. Multi-byte characters can be entered temporarily, but they cannot be set by pressing the Enter key. Multi-byte characters need to be converted to one byte characters before pressing the Enter key.

Only °C, μ , Ω , ² and ³ are supported as special characters. To enter these characters, right click on input position then select an input character and press the Enter key.

6-1-3. Decimal Location

When you change the decimal location in a setting value, the ones in other setting values are changed accordingly. The decimal locations of the alarm value for the alarm setting and the dead band are also changed with a decimal location change of the range in the range setup.

1. When entering the voltage

(1) If you change the decimal location of the range (Example: $1 \rightarrow 2$)

					,				
									e change
Range	1	Scale	1	1	Sensor	Chart R	ecording		
Lower Upper	Decimal	Lower	Upper	Decimal		Lower	Upper	Decimal	
-500.0 500.0	1 💌	-500.0	500.0	1	0.0	-500.0	500.0	1	
				①					
Range		Scale			Sensor	Chart R	ecording		
Lower Upper	Decimal	Lower	Upper	Decimal	0011001	Lower	Upper	Decimal	
<u>-50.00 50.00</u>	2 💌	<u>-50.00</u>	<u>50.00</u>	2	0.00	<u>-50.00</u>	<u>50.00</u>	2	
The decimal loca	ations of the s	cale sens	or correction	on and cha	art recordir	ng are cha	anged with	a decimal l	ocation
change of the ra						ig allo one	ingea ma	i a acciniar i	ooddon
change of the ra	nge.								
Tivpe Ala	arm Value De	ad Band		/pe	Alarm Va	lue Dead	Band		
Upper 🔽 -3	276.8 0.0)		oper 💌	-327.68	0.00			
The decimal loca	ations of the a	larm value	for the ala	arm setting			are also c	hanged with	a decim
				unn setting				nangea wia	
ocation change	or the range.								

(2) If you change the decimal location of the scale (Example: $1 \rightarrow 2$)

								To be	changed
Range		Scale			Sensor	Chart Re	ecording		
Lower Upper [Decimal	Lower	Upper	Decimal	0611301	Lower	Upper	Decimal	
-500.0 500.0 1		-500.0	500.0	1 💌	0.0	-500.0	500.0	1	
				む					
Range	Scale			Sensor	Chart Recording				
Lower Upper I	Decimal	Lower	Upper	Decimal	0611301	Lower	Upper	Decimal	
-500.0 500.0 1	1	-50.00	50.00	2 🗖	0.00	-50.00	50.00	2	
The decimal locations of the sensor correction and chart recording are changed with a decimal location change of the scale.									

(3) If you change the decimal location of the chart recording (Example: $1 \rightarrow 3$)

								I	: To be changed
Range			Scale	Scale			Chart Recording		
Lower	Upper	Decimal	Lower	Upper	Decimal	Sensor	Lower	Upper	Decimal
-500.0	500.0	1	-500.0	500.0	1	0.0	-500.0	500.0	1
ひ									
Range			Scale	Scale			Chart Recording		
Lower	Upper	Decimal	Lower	Upper	Decimal	Sensor	Lower	Upper	Decimal
-500.0	500.0	1	-500.0	500.0	1	0.0	-5.000	5.000	3 🗖
The deci	mal loca	tions of the	range scal	a and sor	sor correcti	ion are not	changed	with a de	cimal location change

The decimal locations of the range, scale, and sensor correction are not changed with a decimal location change of the chart recording (Independent).

Remarks >Effects on setting parameters when changing a decimal location of the range -

- You should set any parameter needs after setting the decimal location of the range. If you change the decimal location of the range after setting parameters, their values would be changed accordingly.
- If you change the decimal location of the range after changing the decimal location of the scale or chart recording, the latter would move to the same location as the former.

2. When entering the thermocouple/resistance thermometer

(1)	If you change the decima	I location of the	range (Example	e: 0→1)
(' '	in you onlange the doomie		Tango (Example	

								To be o	changed
Range		Scale	Scale			Chart Recording			
Lower Upp	er <u>Decimal</u>	Lower	Upper	Decimal	Sensor	Lower	Upper	Decimal	
-200 900	0	-200	900	0	0	-200	900	0	
				む					
Range		Scale			Sensor	Chart R	ecording		
Lower Upp	er <u>Decimal</u>	Lower	Upper	Decimal	0011001	Lower	Upper	Decimal	
-20.0 90.0	1	-20.0	90.0	1	0.0	-20.0	90.0	1	
The decimal	locations of the s	scale, sens	sor correcti	on, and cha	art recordii	ng are cha	anged with	n a decimal loo	cation
change of the		·				0	U		
g									
Tvpe	Alarm Value D	ead Band	Τv	pe j	Alarm Valı	ue Dead	Band		
Upper 🔽	-32768 0			per 💌	-3276.8	0.0			
	locations of the a	alarm value	e for the al	arm setting	and the d	ead band	are also c	hanged with a	a decimal
location char	ge of the range.								

(2) If you change the decimal location of the scale (Example: $1\rightarrow 2$)

						To be c	hanged
Range	Scale		Senso	Chart	Chart Recording		
Lower Upper Deci	mal Lower	Upper D	ecimal	Lower	Upper	Decimal	
-20.0 90.0 1	-20.0	90.0 1	• 0.0	-20.0	90.0	1	
			$\mathbf{\hat{\Gamma}}$				
Range	Scale		Senso	or Chart	Chart Recording		
Lower Upper Deci	mal Lower	Upper D	ecimal	" Lower	Upper	Decimal	
-20.0 90.0 1	-20.00	90.00 2	<u>0.00</u>	-20.00	<u> </u>	2	
The decimal locations the scale.	of the sensor cor	rection and ch	nart recording a	ire changed	l with a dec	imal location c	hange of

(3) If you change the decimal location of the chart recording (Example: $1 \rightarrow 3$)

								: To be chang	ed)
Range		Scale			Sensor	Chart Re	ecording		
Lower Upper	Decimal	Lower	Upper	Decimal	Jensor	Lower	Upper	Decimal	
-20.0 90.0	1	-20.0	90.0	1	0.0	-20.0	90.0	1	
夺									
Range		Scale			Sensor	Chart Re	cording		
Lower Upper	Decimal	Lower	Upper	Decimal	0611301	Lower	Upper	Decimal	
-20.0 90.0	1	-20.0	90.0	1	0.0	-0.200	0.900	3 💌	
The decimal locations of the range, scale, and sensor correction are not changed with a decimal location change of the chart recording (Independent).									

Remarks > Effects on setting parameters when changing a decimal location of the range -

- You should set any parameter needs after setting the decimal location of the range. If you change the decimal location of the range after setting parameters, their values would be changed accordingly.
- If you change the decimal location of the range after changing the decimal location of the scale or chart recording, the latter would move to the same location as the former.

6-1-4. Operation Flow

<Procedure>

(1) Start this software

When you start the parameter setting software, the Parameter Setting Menu screen is displayed (refer to section 5-1).

(2) Select online or offline

Specify whether you set parameters of the software online or offline (see the table below). After the selection, click the [Parameter Setting] button to display the Parameter Setting screen. [Select Online/Offline]

Selection item	Refer to
Offline (New)	Section 6-2-1
Offline (File)	Section 6-2-2
Online*	Section 6-2-3

 Check if the PC is connected to the device with an appropriate cable for the communication method.

(3) Create and obtain setting parameters

From the tool bar in the Parameter Setting screen, you can create new setting parameters, edit existing files, and communicate with the device to read setting parameters from it (refer to section 6-6).

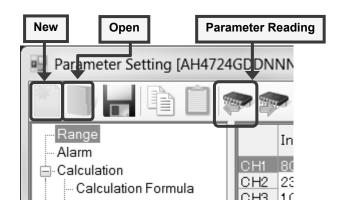
Click the [New] button to create a new setting parameter, the [Open] button to edit an existing file, or the [Parameter Reading] button to communicate with the device to read setting parameters from it (refer to section 4).

(4) Edit in the Parameter Setting screen

The setting items and setting parameters of the device specified in the step 3 are displayed in the tree view and the edit panel in the Parameter Setting screen.

Select a setting item in the tree view and edit a setting parameter in the edit panel (refer to section 6-6-1 to 6-6-38).

Online	-		Parameter Settin
Format			Version
			;
Select Communication			
USB		Setting	

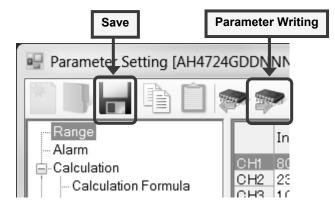


terms three 1 and and and a set of a	(Online)									
1 🖉 🚽 🖨 🗋 🗫 🗫 !	Ø-									
Range	Ĩ —	Input Type	RJ	Burnout	Ranze	_		Scale		
- Alarm					Lower	Upper	Decimal	Lower	Upper	Decimal
Calculation	CH1	10: VI-50.0			-50.00		2	-50.00	50.00	2
- Calculation Formula	CH2 CH3	10: VI-50.00 - 10: VI-50.00 -			-50.00		2	-50.00	50.00 50.00	2
Broken Line Approximation Table	CH4	10: VI-50.00 -			-50.00		2	-50.00	50.00	2
- Chart Speed	CH5	10: VI-50.00 -			-50.00		2	-50.00	50.00	2
Analog Recording (Dot Printing Type)	CH6	10: VI-50.00 -			-50.00 1		2	-50.00	50.00	2
- Subtract Printing	CH7	10: v1-50.00 -			-50.00 1		2	-50.00	50.00	2
Analog Recording (Trace Printing Interval		10: v1-50.00 -			-50.00 5		2	-50.00	50.00	2
- Periodic Data Printing	CH9	10 VI-50.00 -			-50.00 1		2	-50.00	50.00	2
Message Printing 1	CHIO	10. vf-50.00 -			-50.00 1		2	-50.00	50.00	2
	CH11	10: VI-50.00 -			-50.00			-50.00	50.00	2
Message Printing 2	CH12	10: VI-50.00 -			-50.00.8	50.00	2	-50.00	50.00	2
Recording Format	CH13	10: VI-50.00 -	Externa	None					50.00	2
-Automatic Range Switching	CH14	10: ví-50.00 -	Externa	None	12			- 1	50.00	2
- Compressed/Expanded Printing	CH15	10: VI-50.00 -	Externa	None	Fa	ІТ І	pan	ei	50.00	2
-Zone Printing	CH16	10: VÍ-50.00 -					~~	· .	50.00	2
- SD Card	CH17	10: VI-50.00 -							50.00	2
-USB	CH18	10: VI-50.00 -			-20.00		2	-50.00	50.00	2
-Com1	CH19	10: VÍ-50.00 -			-50.00 8		2	-50.00	50.00	2
- Com2	CH20	10: VÍ-50.00 -			-50.00 1		2	-50.00	50.00	2
Eternet	CH21	_10: VI-50.00 -			-50.00		2	-50.00	50.00	2
-SNTP	CH22	_10: VI-50.00 -			-50.00 \$		2	-50.00	50.00	2
	CH23	_10: VI-50.00 -			-50.00 \$		2	-50.00	50.00	2
- Email Address (Account)	CH24	10: VI-50.00 -	Externs	None	-50.00 !	50.00	2	-50.00	50.00	2
 Email Address (Destination) 										
 Email Address (Sending Condition) 										
- Calendar Timer										
- External Drive										
- Operation Recording										
- Failout										
- Display										
- Date/Time										
System										
Format										
- Display Order										
- Soft Dip Switch										
- Soft Dip Switch										
	1									

(5) Store and write setting parameters

Store the setting parameters that you edited to a file or write them to the connected device (refer to section 6-6).

From the tool bar in the Parameter Setting screen, click the [Save] button to save the setting parameters to a file or the [Parameter Writing] button to write to the connected device (refer to section 4).



(6) Exit this software

Close the Parameter Setting screen, then close the Parameter Setting Menu screen (refer to section 5-2).

Remarks Precautions for Exit –

When you edit setting parameters, click the [Save] button or the [Parameter Writing] button as appropriate before closing the Parameter Setting screen.

If you close the Parameter Setting screen without clicking the [Save] button or the [Parameter Writing] button after editing setting parameters, the data you entered would be lost.

6-1-5. Setting Items by Device (for multi-point type)

Setting items vary depending on the multi-point type device (see the table below).

Avail	able items in the menu	i by the device (n	nulti-point type)] O:	Available ×: Unavailable
			Available items by the device	e .
No.	Menu ite	em	(multi-point type)	Refer to
			SR series	
1	Range		0	Section 6-6-1
2	Alarm		0	Section 6-6-2
3	Calculation		0	Section 6-6-3
4	Calculation Formula		0	Section 6-6-4
5	Broken Line Approxima	ation Table	0	Section 6-6-5
6	Chart Speed		0	Section 6-6-6
7	Analog Recording (Dot	Printing Type)	0	Section 6-6-8
8	Subtract Printing		0	Section 6-6-9
9	Analog Recording (Tra Interval)	ce Printing	0	Section 6-6-10
10		Data Interval	0	Section 6-6-12
11	Periodic Data Printing	Specified Time	0	Section 6-6-13
12	Message Printing 1		0	Section 6-6-14
13	Message Printing 2		0	Section 6-6-15
14	Recording Format		0	Section 6-6-16
15	Automatic Range Switching		0	Section 6-6-17
16	Compressed/Expanded Printing		0	Section 6-6-18
17	Zone Printing		0	Section 6-6-19
18	SD Card		0	Section 6-6-20
19	USB		0	Section 6-6-21
20	COM1		∆(* 1)	Section 6-6-22
21	COM2		∆(* 1)	Section 6-6-23
22	Ethernet		(* 1)	Section 6-6-24
23	SNTP		∆(* 1)	Section 6-6-25
24	Email Address (Accour	nt)	∆(* 1)	Section 6-6-26
25	Email Address (Destina	ation)	∆(* 1)	Section 6-6-27
26	Email Address (Sendin	g Condition)	(* 1)	Section 6-6-28
27	Calendar Timer		0	Section 6-6-29
28	External Drive		∆(* 2)	Section 6-6-30
29	Operation Recording		△(* 2)	Section 6-6-31
30	Failout		0	Section 6-6-32
31	Display		0	Section 6-6-33
32	Date/Time		∆(* 3)	Section 6-6-34
33	System		0	Section 6-6-35
34	Format		O(* 4)	Section 6-6-36
35	Display Order		0	Section 6-6-37
36	Soft Dip Switch		O(* 4)	Section 6-6-38

[Available items in the menu by the device (multi-point type)] O: Available ×: Unavailable △: Conditional

* 1: Refer to the table "Available items in the menu by the communication method of the device."

* 2: Refer to the table "Available items in the menu by the alarm output and the external drive method of the device."

* 3: Not displayed when in offline.

* 4: Only display is available. Setting change can not be done.

*1: [Available items in the menu by the communication method of the device (multi-point type)] O: Available ×: Non-display

No.	No. Menu item		SR series							
			R	А	Q	С	Е	G		
20	COM1	×	0	0	0	0	×	0	Section 6-6-22	
21	COM2	×	×	×	0	0	×	0	Section 6-6-23	
22	Ethernet	×	×	×	×	×	0	0	Section 6-6-24	
23	SNTP	×	×	×	×	×	0	0	Section 6-6-25	
24	Email Address (Account)	×	×	×	×	×	0	0	Section 6-6-26	
25	Email Address (Destination)	×	×	×	×	×	0	0	Section 6-6-27	
26	Email Address (Sending Condition)	×	×	×	×	×	0	0	Section 6-6-28	

N: None

R: RS-232C

A: RS-422A/RS-485

Q: RS-232C+RS-485

C: RS-422A/RS-485+RS-485

E: Ethernet

G: Ethernet + RS-422A/RS-485 + RS-485

F: Ethernet + RS-422A/RS-485 + RS-485 + Low order communication

*2: [Available items in the menu by the alarm output and the external drive method of the device (multi-point type)]

O: Available ×: Non-display

Na	Manuitan		Available items by the alarm output and the external drive method (multi point type)							Defecto
No. Menu item		SR series							Refer to	
		0	2	4	Α	8	В	F	D	
28	External Drive	×	×	0	0	0	0	0	0	Section 6-6-30
29	Operation	×	×	0	0	0	0	0	0	Section 6-6-31
	Recording	~			Ŭ	Ŭ	0	Ŭ	Ŭ	

0: None

2: Mechanical relay "a" contact alarm output 2 points

4: Mechanical relay "c" contact alarm output 4 points + external drive 5 points

A: Mechanical relay "a" contact alarm output 6 points + external drive 5 points

8: Mechanical relay "c" contact alarm output 8 points + external drive 10 points

B: Mechanical relay "a" contact alarm output 12 points + external drive 10 points

F: Mechanical relay "c" contact alarm output 16 points + external drive 20 points

D: Mechanical relay "a" contact alarm output 24 points + external drive 20 points

6-1-6. Setting Items by Device (for pen type)

Setting items vary depending on the pen type device (see the table below).

Avail	able items in the menu	i by the device (pen type)]	O: Available	x: Unavailable	
			Available iter	ms by the		
No.	Menu ite	m	device (p	en type)	Refer to	
			SR sei	ries		
1	Range		0		Section 6-6-1	
2	Alarm		0		Section 6-6-2	
3	Calculation		0		Section 6-6-3	
4	Calculation Formula		0		Section 6-6-4	
5	Broken Line Approximation Table		0		Section 6-6-5	
6	Chart Speed		0		Section 6-6-7	
7	Subtract Printing		0		Section 6-6-9	
8	Time Axis Synchroniza	tion	0		Section 6-6-11	
9	Deriodio Dete Drinting	Data Interval	0		Section 6-6-12	
10	Periodic Data Printing	Specified Time	0		Section 6-6-13	
11	Message Printing 1		0		Section 6-6-14	
12	Message Printing 2		0		Section 6-6-15	
13	Recording Format		0		Section 6-6-16	
14	Automatic Range Switching		0		Section 6-6-17	
15	Compressed/Expanded Printing		0		Section 6-6-18	
16	Zone Printing		0		Section 6-6-19	
17	SD Card		0		Section 6-6-20	
18	USB		0		Section 6-6-21	
19	COM1		△(* ·	1)	Section 6-6-22	
20	COM2		△(* ·	1)	Section 6-6-23	
21	Ethernet		△(* ·	1)	Section 6-6-24	
22	SNTP		△(* ·	1)	Section 6-6-25	
23	Email Address (Accour	nt)	△(* ·	1)	Section 6-6-26	
24	Email Address (Destina	ation)	△(* *	1)	Section 6-6-27	
25	Email Address (Sendin	g Condition)	△(* ·	1)	Section 6-6-28	
26	Calendar Timer		0		Section 6-6-29	
27	External Drive		△(* 2	2)	Section 6-6-30	
28	Operation Recording		△(* 2	2)	Section 6-6-31	
29	Failout		0		Section 6-6-32	
30	Display		0		Section 6-6-33	
31	Date/Time		△(* :	3)	Section 6-6-34	
32	System		0		Section 6-6-35	
33	Format		0(* 4	4)	Section 6-6-36	
34	Display Order		0		Section 6-6-37	
35	Soft Dip Switch		O(* 4	4)	Section 6-6-38	

[Available items in the menu by the device (pen type)] O: Available ×: Unavailable \triangle : Conditional

* 1: Refer to the table "Available items in the menu by the communication method of the device."

* 2: Refer to the table "Available items in the menu by the alarm output and the external drive method of the device." * 3: Not displayed when in offline.

* 4: Only display is available. Setting change can not be done.

*1: [Available items in the menu by the communication method of the device (pen type)] O: Available ×: Non-display

No.	No. Menu item			ailabl icatio SI		hod (p		pe)	Refer to
		Ν	R	Α	Q	С	Е	G	
19	COM1	×	0	0	0	0	×	0	Section 6-6-22
20	COM2	×	×	×	0	0	×	0	Section 6-6-23
21	Ethernet	×	×	×	×	×	0	0	Section 6-6-24
22	SNTP	×	×	×	×	×	0	0	Section 6-6-25
23	Email Address (Account)	×	×	×	×	×	0	0	Section 6-6-26
24	Email Address (Destination)	×	×	×	×	×	0	0	Section 6-6-27
25	Email Address (Sending Condition)	×	×	×	×	×	0	0	Section 6-6-28

N: None

R: RS-232C

A: RS-422A/RS-485

Q: RS-232C+RS-485

C: RS-422A/RS-485+RS-485

E: Ethernet

G: Ethernet + RS-422A/RS-485 + RS-485

*2: [Available items in the menu by the alarm output and the external drive method of the device (pen type)]

O: Available ×: Non-display

No.	Menu item			nal drive		m outpu od (pen		Refer to
		0	2	4	А	8	В	
28	External Drive	×	×	0	0	0	0	Section 6-6-30
29	Operation Recording	×	×	0	0	0	0	Section 6-6-31

0: None

2: Mechanical relay "a" contact alarm output 2 points

4: Mechanical relay "c" contact alarm output 4 points + external drive 5 points

A: Mechanical relay "a" contact alarm output 6 points + external drive 5 points

8: Mechanical relay "c" contact alarm output 8 points + external drive 10 points

B: Mechanical relay "a" contact alarm output 12 points + external drive 10 points

6-2. Operation of Parameter Setting Menu Screen

In the Parameter Setting Menu screen, specify whether you edit parameters of this software online or offline. There are three options to select online or offline.

Selection item	Description	Refer to
Offline (New)	Specify this option if you want to create parameters in a new file without communication.	Section 6-2-1
Offline (File)	Specify this option if you want to edit parameters in an existing file without communication.	Section 6-2-2
Online	Specify this option to edit parameters of the device through communication.	Section 6-2-3

* You can also show the Help screen or the version from this menu screen (refer to section 6-7 and 6-8).

6-2-1. Offline (New) Setting

Specify this option if you want to create parameters in a new file without communication.

<Procedure>

	🖳 Parameter Setting Menu		
1–	Select Online/Offline Offline (New)	Parameter Setting Help	-3
2—	Format SR106AN00NNN	Version	
	Select Communication Ethernet The Setting	Exit	

(1) Select [Offline (New)]

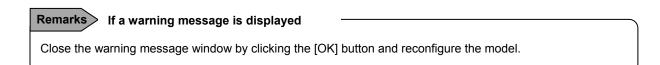
Select [Offline (New)] from [Select Online/Offline].

(2) Enter the format

In [Format], enter the model of the device by using one byte characters excluding "- (hyphen)".

(3) Click the [Parameter Setting] button

Click the [Parameter Setting] button to display the Parameter Setting screen, where you can set parameters (refer to section 6-6).



6-2-2. Offline (File) Setting

Specify this option if you want to edit parameters in an existing file without communication.

<Procedure>

	Parameter Setting Menu	X	
	Select Online/Offline	Parameter Setting	-2
(1)-	Offline (File)	Help	\bigcirc
	Format	Version	
	Select Communication		
	USB Setting		
		Exit	

(1) Select [Offline (File)]

Select [Offline (File)] from [Select Online/Offline].

(2) Click the [Parameter Setting] button

The Open screen is displayed. Specify a file and click the [Open] button. The Parameter Setting screen is displayed to enable you to edit the specified file (refer to section 6-6).

¤⊒ Open					×
COO V 🔉 🕨 Compu	iter 🕨 Local Disk (C:) 🕨 HR_Param	👻 🗳 Search Hi	R_Param		P
Organize 👻 New fo	der		355 🗸		0
Favorites	Name	Date modified	Туре		Siz
Desktop	20110810.a4s	3/22/2012 11:53 PM	A4S File		
Downloads		#			
Libraries Documents Music Pictures Videos Computer Local Disk (Cc) Onver (Db) Video		ун н н н н н н н н н н н н н н н н н н			
· · · · · · · · · · · · · · · · · · ·	• •]	Þ
File	<u>n</u> ame:	Parameter Open	Storage File	Cancel	•

Remarks If a warning message is displayed

Close the warning message window by clicking the [OK] button and reconfigure the file.

6-2-3. Online Setting

Specify this option to edit parameters of the device through communication.

<Procedure>

(1)—	Parameter Setting Menu Select Online/Offline Online Format	Parameter Setting Help Version	-4
2—	Select Communication	Exit	

(1) Select [Online]

Select [Online] from [Select Online/Offline].

* Check if the PC is connected to the device with an appropriate cable for the communication method.

(2) Select [Select Communication]

Select a communication path for this software to communicate with the device from the [Select Communication] list.

Selection item	
Ethernet	
Serial	
USB	

(3) Click the [Setting] button

Click the [Set] button to display the setting screen for the communication path specified in the [Select Communication] list.

Select Communication	display screen	Refer to
When [Ethernet] is selected	Ethernet adapter setting screen	Refer to section 6-3
When [Serial] is selected	Serial adapter setting screen	Refer to section 6-4
When [USB] is selected	USB adapter setting screen	Refer to section 6-5

(4) Click the [Parameter Setting] button

Click the [Parameter Setting] button to display the Parameter Setting screen, where you can edit parameters for the connected device (refer to section 6-6).



Remarks If a warning message is displayed -

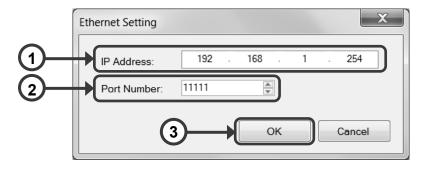
Close the message window by clicking the [OK] button in the warning message screen and reconfigure parameters after confirming there is no problem with the communication.

6-3. Operation of Ethernet Adapter Setting Screen

Configure the communication adapter for connecting PC to the device using Ethernet.

This screen is displayed when you select [Online] and [Ethernet] from the [Select Communication] list in the Parameter Setting Menu screen.

<Procedure>



(1) Enter the IP address

Enter the IP address of the connected device using one byte characters.

Setting Range	
"0.0.0.0" to "255.255.255.255"	

DHCP (obtaining an IP address automatically) cannot be used.

For the IP address, please contact the network administrator of the network you are connecting to.

(2) Enter the port number

Enter the port number.

Setting Range
0 to 65535

(3) Click the [OK] button

Click the [OK] button to close the Ethernet adaptor setting screen. Return to the Parameter Setting Menu screen and continue your setting (refer to (4) in section 6-2-3).

6-4. Operation of Serial Adapter Setting Screen

Configure the communication adapter for connecting PC to the device using serial.

This screen is displayed when you select [Online] and [Serial] from the [Select Communication] list in the Parameter Setting Menu screen.

<Procedure>

	Serial Setting X
1-	Address: Protocol:
2—	Port: Speed: 9600 Data Bit: 8 1
	3 OK Cancel

(1) Configure MODBUS

Specify the address and the communications protocol with the connected device.

Programming parameter	Setting Range
Address	1 to 99
Destand	MODBUS (RTU)
Protocol	MODBUS (ASCII)

(2) Configure the serial communication

Configure the serial communication.

Programming parameter	Setting Range
Port	Displays the serial port name options obtained from the PC. * This field is blank if serial port names cannot be obtained.
	4800
Spood	9600
Speed	19200
	38400
Data hit	7
Data bit	8

Programming parameter	Setting Range	
	None	
Parity	Odd	
	Even	
Oton Dit	1	
Stop Bit	2	

(3) Click the [OK] button

Click the [OK] button to close the serial adaptor setting screen.

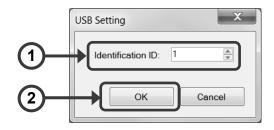
Return to the Parameter Setting Menu screen and continue your setting (refer to (4) in section 6-2-3).

6-5. Operation of USB Adapter Setting Screen

Configure the communication adapter for connecting PC to the device using USB.

This screen is displayed when you select [Online] and [USB] from the [Select Communication] list in the Parameter Setting Menu screen.

<Procedure>



(1) Enter the identification ID

Enter the identification ID using one byte characters.

Setting Range	
1 to 5	

(2) Click the [OK] button

Click the [OK] button to close the USB adaptor setting screen. Return to the Parameter Setting Menu screen and continue your setting (refer to (4) in section 6-2-3).

6-6. Operation of Parameter Setting Screen

The Parameter Setting screen consists of the tool bar, tree view, and edit panel.

The tool bar allows you to create and store a file and perform external input/output of parameters, the tree view to select setting items for obtained parameters, and the edit panel to edit setting parameter values.

Remarks

When you edit setting parameters, click the [Save] button or the [Parameter Writing] button as appropriate before closing the Parameter Setting screen.

If you close the Parameter Setting screen without clicking the [Save] button or the [Parameter Writing] button after editing setting parameters, the data you entered would be lost.

Parameter Setting [AH4724GDDNNN](C	Online)								
n i i i i i i i i i i i i i i i i i i i	2-				\downarrow				
Range		Input Type	RJ	Burnout	Range Lower Upper	Destaurt	Scale Lower	Upper	Decima
Alarm	CH1	10: V(-50.0 💌	Externs	None	-50.00 50.00	2	-50.00	50.00	2
Calculation	CH2	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
- Calculation Formula	CH3	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
Broken Line Approximation Table	CH4	10: V(-50.00 -	Externa	None	-50.00 50.00	2	-50.00	50.00	2
- Chart Speed	CH5	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
Analog Recording (Dot Printing Type)	CH6	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
- Subtract Printing	CH7	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
- Analog Recording (Trace Printing Interval)	CH8	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
- Periodic Data Printing	CH9	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
Message Printing 1	CH10 CH11	10: V(-50.00 - 10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00 50.00	2
Message Printing 2	CH12				-50.00 50.00	2	-50.00	50.00	2
🖨 Recording Format	CH13	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
 Automatic Range Switching 	CH14	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
 Compressed/Expanded Printing 	CH15	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
Zone Printing	CH16	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
- SD Card	CH17	10: V(-50.00 -	Externa	None	-50.00 50.00	2	-50.00	50.00	2
- USB	CH18	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
Com1	CH19	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
Com2	CH20				-50.00 50.00	2	-50.00	50.00	2
Ethernet	CH21	10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00	2
SNTP	CH22 CH23	10: V(-50.00 - 10: V(-50.00 -			-50.00 50.00	2	-50.00	50.00 50.00	2
Email Address (Account)	CH23 CH24	10: V(-50.00 -			-50.00 50.00		-50.00	50.00	2
Email Address (Destination)	0824	10. 10-50.00 -	Externa	Nune	-50.00 50.00	2	-50.00	50.00	2
Email Address (Sending Condition)									
Calendar Timer									
External Drive									
Operation Recording									
Failout									
Display									
- Date/Time									
Svstem									
Format									
- Display Order									
Soft Dip Switch									

Tree view

Display Configuration	Description
Tool bar	From the tool bar, you can operate the files, read and write parameters, and show the Help page. Device information obtained from the tool bar is displayed in the tree view and the edit panel. Buttons on the tool bar are enabled or disabled depending on whether you select online or offline. When buttons are enabled, they are displayed in color and can be clicked. When buttons are disabled, they are displayed in gray and cannot be clicked (refer to the table in the next page).
Tree view	In the tree view, device information obtained from the tool bar is displayed by category (setting item). When you select a setting item displayed in the tree view, its setting parameter is displayed in the edit panel. The setting items displayed in the tree view vary depending on the device model to be edited (for multi-point type, refer to section 6-1-5 and for pen type refer to section 6-1-6).
Edit panel	In the edit panel, the setting parameters of the setting item selected in the tree view are displayed. You can select a setting parameter displayed in the edit panel to edit its value.

[Buttons on the tool bar and their availability]

O: Enabled x: Disabled

_			Enabled/[Disabled when	selecting
Button		Description	Offline (New)	Offline (File)	Online
*	New	Creates a new setting file. The edit panel is updated with the initial values.	0	0	×
	Open	Reads a specified setting file and displays its parameters in the edit panel.	0	0	0
	Save	Overwrites the setting file when it exists or stores the file with a new name in any folder when the specified file does not exist.	0	0	0
	Сору	Duplicates parameters and hold them temporarily (see the table below). The duplicated parameters are kept after a paste operation and will be updated when this button is clicked the next time.	O (* 1)	O (* 1)	0 (* 1)
Û	Paste	Pastes the parameters duplicated by the [Copy] button (see the table below).	○ (* 2)	○ (* 2)	(* 2)
A A A A A A A A A A A A A A A A A A A	Parameter Reading	Reads parameters from the connected device through communication (refer to section 4) and displays them in the tree view and the edit panel.	×	×	0
	Parameter Writing	Writes the edited parameters to the connected device through communication (refer to section 4).	×	×	0
?-	Help	Shows the help information. You can see the help (refer to section 6-7) and version information (refer to section 6-8).	0	0	0

* 1: Enabled only when the [Copy] button is available in the displayed edit panel.

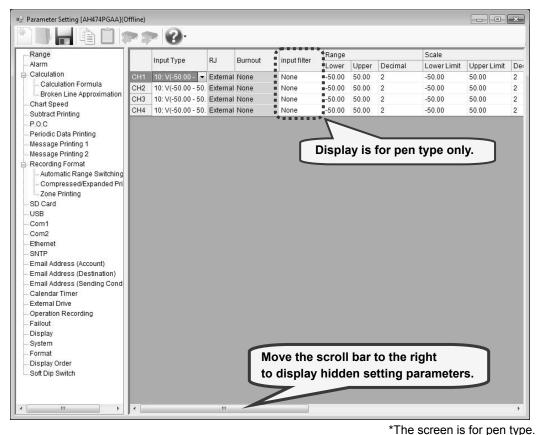
* 2: Enabled only when parameters are duplicated by the [Copy] button.

[Edit panels in which the [Copy] and [Paste] buttons are available and a set of parameters to be duplicated]

Edit panel	A set of parameters to be duplicated	Refer to
Range	Parameters belonging to one CH	2. in section 6-6-1
Alarm	Parameters belonging to one alarm level	2. in section 6-6-2
Calculation	Parameters belonging to one CH	2. in section 6-6-3
Calculation Formula	Parameters belonging to one calculation formula number	2. in section 6-6-4
Broken Line Approximation Table	Parameters belonging to one table	2. in section 6-6-5
Subtract Printing	Parameters belonging to one CH	2. in section 6-6-9
Periodic Data Printing (Specified Time)	Parameters belonging to one specified time number	2. in section 6-6-13
Message Printing 1	Parameters belonging to one message number	2. in section 6-6-14
Automatic Range Switching	Parameters belonging to one CH	2. in section 6-6-17
Compressed/Expanded Printing	Parameters belonging to one CH	2. in section 6-6-18
Calendar Timer	Parameters belonging to one timer number	2. in section 6-6-78
Operation Recording	Parameters belonging to one external drive number	2. in section 6-6-31

6-6-1. Range Settings "Range"

- The range settings for the input channel are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the channel numbers.
- The number of the displayed channels varies depending on the device model.
- * Refer to the instruction manual of the device and other manuals for more details on the settings.



1. Parameter setting

For the range settings, you can edit the following setting parameters by the channel.

[Range Settings "Range" Parameter List]

Setting parameter	Fu	nction	Remarks
Input Type "INPUT"	Select the input type		Refer to the table "[Input type]"
RJ "RJ"	Select whether the reference ju used or not Software screen Internal External	Inction compensation contact is Device screen INT EXT	If you change the input type to [Unused], [DC voltage], or [Resistance thermometer], for which you cannot set whether RJ is used or not, the [RJ] setting is changed to [External].
Burnout "BURN"	Select whether the burn is dete detected Software screen None Up Down	ected or not and the operation if Device screen None UP DOWN	If you change the input type to [Unused] or all the mV DC voltage, for which you cannot set the burnout, the [Burnout] setting is changed to [None].
Input Filter "FILTER"	Time constant (sec.) of the input Software screen None 0.5 1 to 5	ut filter Device screen None 0.5s 1s to 5s	Setting is only available at pen type.
Decimal Location	Set the decimal location		Refer to section 6-1

Scale Minimum "RANGE-L"	The minimum value of the mea range that is determined by the	surement range to be used in the input type	-30000 to 30000 It can be set to three places of decimals. Example: -30.000 The decimal location changes according to the one of the range
Scale Maximum "RANGE-H"	The maximum value of the mean range that is determined by the	asurement range to be used in the input type	
Scale Lower Limit "SCALE-L"	The minimum value to be used determined by the range minim the voltage range such as mV	um and maximum values when	-30000 to 99999 It can be set to three places of decimals. Example: -30.000 The decimal location changes according to the one of the scale
Scale Upper Limit "SCALE-H"	The maximum value to be used determined by the range minim the voltage range such as mV	um and maximum values when	
Sensor Correction "SHIFT"	The offset amount for the data		-30000 to 99999 See the remarks of "Scale Lower/Upper Limit" for details
Chart Recording Lower Limit "REC-L"	The minimum value (Left) of th	e chart recording	-30000 to 99999 It can be set to three places of decimals. Example: -30.000 The decimal location changes according to the one of the chart
Chart Recording Upper Limit "REC-H"	The maximum value (Right) of	the chart recording	recording
Unit "UNIT"	Set the number of characters u	ising up to 6 characters	Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ
Tag "TAG"	Set the number of characters u	ising up to 10 characters	abcdefghijklmnopqrstuvwxyz 0123456789+-*/%^():;<>=![]¥ Available characters (special characters): °C, μ, Ω, ² , ³ (refer to section 6-1-2)
Display	Select whether the measureme	ent value is displayed or not	
"Disp"	Software screen	Device screen	
	Display	ON	
	Hide	OFF	
Analog Recording	Specify whether the analog rec	cording is turned on or off	
"Rec"	Software screen	Device screen	
	Record	ON	
	Do Not Record	OFF	
Digital	Select the digital recording/prir	ting is turned on or off	
Recording/Printing	Software screen	Device screen	
"DIGI.REC"	Record	ON	
	Do Not Record	OFF	
SD Card Recording	Specify whether the SD card re	ecording is turned on or off	
"SD-CARD.REC"	Software screen	Device screen	
	Record	ON	
	Do Not Record	OFF	

*1: [Input type]

Input type (Initial value)	Input type (Initial value)	Input type (Initial value)	Input type (Initial value)
Unused	25: E (-200.0 to 350.0)	40: W-WRe26 (0 to 2315)	56: L (-200 to 900)
01: mV (-13.80 to 13.80)	26: E (-200 to 900)	41:WRe5-WRe26(0 to 2315)	70: Pt100 (-140.0 to 150.0)
02:mV (-27.60 to 27.60)	27: J (-200.0 to 250.0)	43: PtRh40-20 (0 to 1880)	71: Pt100 (-200.0 to 300.0)
03: mV (-69.00 to 69.00)	28: J (-200.0 to 500.0)	44: NiMo-Ni (0.0 to 290.0)	72: Pt100 (-200.0 to 850.0)
04: mV (-200.0 to 200.0)	29: J (-200 to 1200)	45: NiMo-Ni (0.0 to 600.0)	73: oPt100 (-140.0 to 150.0)
05: mV (-500.0 to 500.0)	30: T (-200.0 to 250.0)	46: NiMo-Ni (0 to 1310)	74: oPt100 (-200.0 to 300.0)
07: V (-5.00 to 5.00)	31: T (-200.0 to 400.0)	47: CR-AuFe (0.0 to 280.0)	75: oPt100 (-200.0 to 649.0)
08: V (-10.00 to 10.00)	32: R (0 to 1200)	48: Platinel2 (0.0 to 350.0)	76: JPt100 (-140.0 to 150.0)
09: V (-20.00 to 20.00)	33: R (0 to 1760)	49: Platinel2 (0.0 to 650.0)	77: JPt100 (-200.0 to 300.0)
10: V (-50.00 to 50.00)	34: S (0 to 1300)	50: Platinel2 (0 to 1390)	78: JPt100 (-200.0 to 649.0)
16: V (-1.00 to 1.00)	35: S (0 to 1760)	51: U (-200.0 to 250.0)	79: Pt50 (-200.0 to 649.0)
21: K (-200.0 to 300.0)	36: B (0 to 1820)	52: U (-200.0 to 500.0)	80: Pt-Co (4.0 to 374.0)
22: K (-200.0 to 600.0)	37: N (-200.0 to 400.0)	53: U (-200.0 to 600.0)	84: Pt100 (-200.0 to 649.0)
23: K (-200 to 1370)	38: N (-200.0 to 750.0)	54: L (-200.0 to 250.0)	94: Au/Pt (0.0 to 1000.0)
24: E (-200.0 to 200.0)	39: N (-200 to 1300)	55: L (-200.0 to 500.0)	

2. Copy and paste operations for range setting

For the range setting, you can copy and paste parameters per one channel (parameters belonging to one channel).

🖳 Parameter Setting [AH4724GDDNNN](Online)

<How to copy/paste>

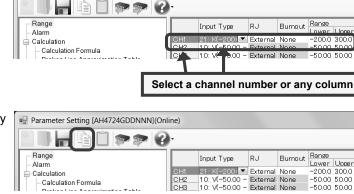
(1) Select the copy source

Click to select a channel number or any column to copy from.

* You can copy parameters per one channel. That means you cannot select multiple channels to copy the parameters at a time.

(2) Click the [Copy] button

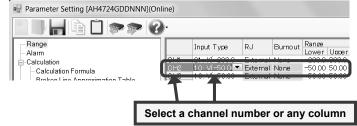
Click the [Copy] button from the tool bar to copy the selected parameters.



(3) Select the paste destination

Click to select a channel number or any column to paste to.

 You can paste the parameters to one channel. That means you cannot select multiple channels to paste the parameters at a time.



(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

Parameter Setting [AH4724GDDNNN](Online)								
	•							
- Range - Alarm		Input Type	RJ	Burnout	Range Lower	Uppe		
	CH1	21 : K(-200.0 -	External	None	-200.0	300.		
Calculation Formula	CH2	21 : K(-200)	External	None	-200.0	300.		
Broken Line Approximation Table	CH3	10: V(-50.00 -	External	None	-50.00	50.0		

Remarks > "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one channel.

Remarks Effects on other settings

Changing the input type, scale upper limit, or scale lower limit in the range setting can affect other settings such as the alarm, dead band, and so on.

This applies to the copy operation. Please pay attention.

6-6-2. Alarm Settings "Alarm"

- The alarm settings for the alarm channels are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the pairs of the channel number and the alarm level.
- The number of the displayed channels varies depending on the device model. <u>* Refer to the instruction manual of the device for more details on the settings.</u>

Parameter Setting [AH4724GDDNNN](Or	nline)							l		X
)-									
Range			Tvpe				Rate-of-Change			
Alarm	CH1				0.0		0	0	None	0
Calculation	CH1	Level2			0.0		0	0	None	0
- Calculation Formula	CH1		Rate-of-Ch		0.0		0	0	None	0
Broken Line Approximation Table	CH1 CH2		Rate-of-Ch		0.0		0	0	None	0
Chart Speed	CH2 CH2	Level1 Level2			0.0		0	0	None	0
Analog Recording (Dot Printing Type)	CH2 CH2	Level3			0.0		0	0	None	ŏ
- Subtract Printing	CH2	Level4			0.0		0	õ	None	ŏ
- Analog Recording (Trace Printing Interval)	CH3	Level			0.00	-	0	ŏ	None	ŏ
- Periodic Data Printing	CH3	Level2			0.00		0	ŏ	None	ŏ
- Message Printing 1	CH3	Level3			0.00		õ	ŏ	None	ŏ
- Message Printing 2	СНЗ	Level4	None	0.00	0.00	0	0	0	None	Ō
	CH4	Level1	None	-327.68	0.00	0	0	0	None	0
Recording Format	CH4	Level2	None	-327.68	0.00	0	0	0	None	0
Automatic Range Switching	CH4	Level3	None	-327.68	0.00	0	0	0	None	0
 Compressed/Expanded Printing 	CH4	Level4	None		0.00		0	0	None	0
Zone Printing	CH5	Level1			0.00		0	0	None	0
SD Card	CH5	Level2			0.00		0	0	None	0
USB	CH5	Level3			0.00		0	0	None	0
Com1	CH5	Level4			0.00		0	0	None	0
- Com2	CH6	Level1			0.00		0	0	None	0
Ethernet	CH6	Level2			0.00		0	0	None	0
SNTP	CH6	Level3			0.00		0	0	None	0
Email Address (Account)	CH6 CH7	Level4			0.00		0	0	None	0
- Email Address (Destination)	CH7 CH7	Level1 Level2			0.00		0	0	None	0
- Email Address (Sending Condition)	CH7 CH7	Level2			0.00	-	0	0	None	0
· · · · · ·	CH7 CH7	Level3			0.00		0	0	None	Ö
- Calendar Timer	CH8	Level			0.00		0	0	None	ŏ
External Drive	CH8	Level2			0.00		0	0	None	ŏ
Operation Recording	CH8	Level3			0.00		0	ŏ	None	ŏ
Failout	CH8	Level4			0.00		õ	ŏ	None	ŏ
Display	CH9	Level1			0.00		õ	ŏ	None	ŏ
Date/Time	CH9	Level2			0.00		õ	ŏ	None	ŏ
System	CH9	Level3			0.00		ŏ	ŏ	None	ŏ
- Format	CH9	Level4			0.00		õ	ŏ	None	ŏ
Display Order	CH10	Level1			0.00		0	0	None	Ō
- Soft Dip Switch	CH10	Level2	None	-327.68	0.00	0	0	0	None	0
eenerp ennon	CH10	Level3			0.00		0	0	None	0
	01H0	1 14	h I =		0.00	<u>^</u>	Ŷ	0	h	-

Move the scroll bar to the right to display hidden setting parameters.

1. Parameter setting

For the alarm settings, you can edit the following setting parameters by the level of the channel.

[Alarm Settings "Alarm" Parameter List]

Setting parameter	Function		Remarks
Level	Select the setting level		
"Level"	Software screen	Device screen	
	Level1	(Level) 1	
	Level2	(Level) 2	
	Level 3	(Level) 3	
	Level 4	(Level) 4	
Туре	Select the alarm type		
"Mode"	Software screen	Device screen	
	None	None	
	Upper	Н	
	Lower	L	
	Rate-of-Change Upper	U	
	Rate-of-Change Lower	D	
	Diff. Upper	В	
	Diff. Lower	S	
Alarm Value	Specify the alarm judgment	value	-30000 to 99999
"Value"			The decimal location changes according to the one of the
			scale
Dead Band	Setting the dead band width		0 to 99999
"D.Band"			See the remarks of "Alarm Value" for details

Comparison CH "Comp.CH"	Specify the channel (stand from the setting channel	lard CH) to be subtracted	The number of the displayed channels varies depending on the device model.
	(Only for the differential ala	arm)	
	Software screen	Device screen	
	1 to 24	1 to 24	
Rate-of-Change Standard Time	Specify the rate-of-change		For multi-point type
(sec.)			The minimum setting unit is 1 second
"Std.TIME"	(Only for the rate-of-chang		The minimum setting unit is a second
Std. HME	Software screen Device screen		For non-time
	0 to 6000	0 to 6000	For pen type
	(multi-point type)	(multi-point type)	The minimum setting unit is 0.1 second
	0 to 600.0	0 to 600.0	
	(pen type)	(pen type)	
Delay (sec.)	Specify the delay time from	n an alarm decision to the	The minimum setting unit is 1 second
"Delay"	output		
-	Software screen	Device screen	
	0 to 6000	0 to 6000	
Output No.			The number of the displayed channels varies depending on
"Relay No."	number)	ch an alarm is output (relay	The number of the displayed channels varies depending on the device model.
itelay INO.	· · · · ·	Device	
	Software screen	Device screen	
	None	-	
	1 to 24	1 to 24	
	Dummy Output	99	
Output Mode	Select the connection met	hod for connecting to the	
"And/Or"	output destination		
	Software screen	Device screen	
	OR	Or	
	AND	And	
Trianan Masaana Na		-	
Trigger Message No.		to be printed when an alarm	
"Message No Activation"	occurs		
	Software screen	Device screen	
	None	-	
	1 to 20	1 to 20	
Cancel Message No.	Specify the message No. t	o be printed when an alarm	
"Message No Reset"	is reset		
	Software screen	Device screen	
	None	-	
	1 to 20	1 to 20	
Display Stored		display and the Status LED	
"Hold-DISP"	"ALM" are stored or not		
		Dovice coreen	
	Software screen	Device screen	
	Stop	Not Hold	
	Cancel By Key	Hold:Reset by KEY	
	Operation		
	Cancel By External	Hold:Reset by EX	
	Drive		
Maintain Output	Select whether the alarm of	output status is maintained	
"Hold-OUT"	or not		
	Software screen	Device screen	
	Stop	Not Hold	
	Cancel By Key	Hold:Reset by KEY	
	Operation		
	Cancel By External	Hold:Reset by EX	
	-	TOULINGOUL DY LA	
	Drive	Labrica Marco Inc.	
Cancel External Drive No.	Specify the linking externa		If the alarm status is "reset", the maintained output status is
"Hold-EX"	[Hold:Reset by EX] is sele		canceled when you switch the external drive No. specified
	Software screen	Device screen	here from OFF to ON
	None	-	The number of the displayed channels varies depending on the device model.

Remarks Relation with the decimal location in the scale setting value

The decimal locations of the alarm value and dead band are changed according to the one of the scale setting value for the setting channel. If you change the decimal location of the scale in Range settings, the ones of the alarm value and dead band are changed accordingly. The dead band is specified with an absolute value.

2. Copy and paste operations for alarm setting

For the alarm setting, you can copy and paste parameters per level (parameters belonging to one alarm level).

<How to copy/paste>

(1) Select the copy source

Click to select a level or any column to copy from.

* You can copy parameters per one level. That means, you cannot select multiple levels to copy the parameters at a time.

	Parameter Setting [AH4724GDDNNN]	(Online)			
ŧ		<u>?</u> -			
ι	Range		T	81 3 (-1	
	Alarm	CH1	Level1 Rate-of-	-3276.8	0.0
	Calculation		Le 193 None	-3276.8	0.0
		BH1	Level4 None	0.0	0.0
	Broken Line Approximation Table	0 H2	Le ell None	-3276.8	0.0
		Select	a level or any	column	•

(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.

Parameter Setting [AH4724GDDNNN](Online)						
	-					
Range			Tvpe	Alarm Value	Dead Band	
Alarm	<u>CH1</u>	Level1	Rate-of-	-3276.8	0.0	
-Calculation	CH1	Level2	None	-3276.8	0.0	
Calculation Formula	CH1	Level3	None	-3276.8	0.0	
Broken Line Approximation Table	CH1	Level4	None	0.0	0.0	
Chart Speed	CH2	Level1	None	-3276.8	0.0	
Chat Speed						

(3) Select the paste destination

Click to select a level or any column to paste to.

* You can paste the parameters to one level. That means, you cannot select multiple levels to paste the parameters at a time.

Parameter Setting [AH4724GDDNNN]((Online)				
Range			Tvpe	Alarm Value	
- Alarm	CH1	Level2	None 📘	-3276.8	0.0
Calculation Formula Broken Line Approximation Table	14 F1 C H2		None None None	-3276.8 -3276.8	0.0 0.0 0.0
	Selec	ct a lev	/el or ai	ny colum	n

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

Parameter Setting [AH4724GDDNNN](Online)						
)-					
Range			Tvpe	Alarm Value	Dead Band	
Alarm	CH1		Rate-of-Ch		0.0	
-Calculation	CH1	Level2	Rate-of-	-3276.8	0.0	
- Calculation Formula	CH1	Level3	None	-3276.8	0.0	
	CH1	Level4	None	0.0	0.0	
Broken Line Approximation Table	CH2	Level1	None	-3276.8	0.0	
Chart Speed	0.10		••	00700	~ ~	

Remarks "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one level.

6-6-3. Calculation Settings "Calc"

- The calculation settings for the input channel are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the channel numbers.
- When you select [Calculation Formula] in [Calculation Type], you need to perform the Calculation Formula Settings (refer to section 6-4-4). When you select [Broken Line Approximation], you need to perform the Broken Line Approximation Table Settings (refer to section 6-6-5).

* Refer to the instruction manual of the device and the manual for option for more details on the settings.

• The number of the displayed channels varies depending on the device model.

Parameter Setting [AH4724GDDNNN](Or	line)								
	•								
- Range	Range Calculation	Calculation	Broken Line	Calculation	Calculation	n Target CH	Calculation Constant		
Alarm		Type	Formula	Table No.	Result Decimal	х	Y	Value	Decimal
□ Calculation			No.		Location		'	value	Decimar
Calculation Formula	CH1	Square F 💌			1	None			
Broken Line Approximation Table	CH2	Natural Loga			2	1			
Chart Speed		Common Lo			3	2			
Analog Recording (Dot Printing Type)	CH4	None			0				
Subtract Printing	CH5 CH6	None			0				
- Analog Recording (Trace Printing Interval)	CH0 CH7	None			0				
- Periodic Data Printing	CH8	None			0				
	CH9	None			ő				
Message Printing 1	CHIO	None			ŏ				
Message Printing 2	CH11	None			ŏ				
Recording Format	CH12	None			0				
 Automatic Range Switching 	CH13	None			0				
Compressed/Expanded Printing	CH14	None			0				
Zone Printing	CH15	None			0				
SD Card	CH16	None			0				
USB	CH17	None			0				
- Com1	CH18	None			0				
- Com2	CH19	None			0				
Ethernet	CH20	None			0				
SNTP	CH21	None			0				
Email Address (Account)	CH22	None			0				
- Email Address (Account)	CH23	None			0				
Email Address (Sending Condition)	CH24	None			0				
- Calendar Timer									
- External Drive									
- Operation Recording									
Failout									
Display									
- Date/Time									
- System				Í M	ove the scr	oll bar to	o the rial	nt	
Format							-		
- Display Order				to	o display hid	lden set	ting para	meters.	
Soft Dip Switch									
•									
	•								•

1. Parameter setting

For the calculation settings, you can edit the following setting parameters by the channel. **[Calculation Settings "Calc" Parameter List]**

Setting parameter	Function	Remarks	
Calculation Type	Select the calculation type		*1: Setting is available for pen type only.
"Kind"	Software screen	Device screen	
	None	None	
	Square Roots Calculation	Root	
	Natural Logarithmic Calculation	LoGe	
	Common Logarithmic Calculation	LOG10	
	Integration Calculation	INT	
	Temperature/Humidity Calculation	Humidity	
	Data Communication Input	COM.Input	
	Arithmetic Calculation 1(MUL)	MUL	
	Arithmetic Calculation 2(DIV)	DIV	
	Maximum Value Calculation	High-Peak	
	Minimum Value Calculation	Low-Peak	
	Average Calculation	Average	
	Exponential Calculation	Power	
	Absolute Value Calculation	ABS *1	
	Calculation Formula	Formula	
	Broken Line Approximation	BrokenLine	

Calculation Formula No. "Form.No."				
"Form No "	When you select [Calculation		n Type],	
i onn.no.	specify the calculation form			
	Software screen	Device screen		
	None	-		
	1 to 12	1 to 12		
Broken Line Table No.	When you select [Broken Li	ne Approximation] in [Cal	culation	
"Seg.Table No."	Type], specify the broken lin	ne table No. to use		
	Software screen	Device screen		
	None	-		
	1 to 6	1 to 6		
Calculation Result Decimal	Specify the decimal location	n in the calculation result		
Location	Software screen	Device screen		
"Decimal point"	0 to 3	0 to 3		
Calculation Target CH X	Specify the target X data to	be used in calculations a	t the CH	The number of the displayed channels varies
"CH.X"	(Set connecting device regi	stered No. [communication	on option])	depending on the device model.
	Software screen	Device screen		
	None	-		
	1 to 24	1 to 24		
Calculation Target CH Y	Specify the target Y data to			The number of the displayed channels varies
"CH.Y"	(Set the CH No. which assign data [communication option	•	ereaung	depending on the device model.
	Software screen	Device screen	1	
	None	Device Scieen		
		- 1 to 24		
Desimal Lesstian	1 to 24	1 to 24		It can be eat to three allows of desirable. Everyone
Decimal Location	Specify the decimal location	n in the calculation consta	int A - D	It can be set to three places of decimals. Example: - 30.000
Calculation Constant A	When you select [Arithmetic	c Calculation 1(MUL)] and	ł	-30000 to 99999
"Const.A"	[Arithmetic Calculation 2(DI			This changes according to the decimal location of
	specify [Calculation Consta			each calculation constant value
Calculation Constant B	When you select [Arithmetic	c Calculation 1(MUL)] and	ł	It can be set to three places of decimals. Example: -
"Const.B"	[Arithmetic Calculation 2(DI	V)] in [Calculation Type],		30.000
	specify [Calculation Consta	nt B]		
Calculation Constant C	When you select [Arithmetic	c Calculation 1(MUL)] in		
"Const.C"	[Calculation Type],			
	specify [Calculation Consta	nt C]		
Calculation Constant D	When you select [Arithmetic	c Calculation 1(MUL)] in		
"Const.D"	[Calculation Type],			
	specify [Calculation Consta			
Start Time (Hour, Minute)	Specify the calculation start			If "-" is set, the calculation starts as follows:.
"[Start]"	After setting this value, the		untii the	Integration:
	specified start time (Until th		1	Starts by the external reset Maximum value, Minimum value, Average,
	Software screen	Device screen		Calculation formula:
	0*: 00 to 23*: 59	0*: 00 to 23*: 59	l	Starts when the power is turned on or
	*"-" can be set as the "hour"			immediately after setting this value
Interval (Hour, Minutes)	Specify the calculation inter	val		If "-" is set, the interval is invalid.
"[Interval]"	When an integration operat	ion is specified, the integr	ated	
	value is reset with this inter	val		
	Software screen	Device screen		
	0*: 00 to 24*: 59	0*: 00 to 24*: 59		
	*"-" can be set as the "hour"	' in the time		
Time Unit	Integration time unit			
"TimeUnit"	Software screen	Device screen		
	Hour	Hour		
1	Minute	Min		
1			1	
	Second	Sec		
Reset Method	Second Specify the method to reset		n an	
Reset Method "INT-Reset"			n an	
	Specify the method to reset		l 1 an	
	Specify the method to reset integration operation	the integrated value fron	n an	
	Specify the method to reset integration operation Software screen	the integrated value fron Device screen	n an	
	Specify the method to reset integration operation Software screen None	the integrated value from Device screen None	n an	
	Specify the method to reset integration operation Software screen None Interval	the integrated value from Device screen None Interval	n an	
	Specify the method to reset integration operation Software screen None Interval External Drive (Batch)	the integrated value from Device screen None Interval EX (All)	n an	
"INT-Reset"	Specify the method to reset integration operation Software screen None Interval External Drive (Batch) External Drive (Individual)	the integrated value from Device screen None Interval EX (All) EX		The number varies depending on the device model
	Specify the method to reset integration operation Software screen None Interval External Drive (Batch) External Drive	the integrated value from Device screen None Interval EX (All) EX	/e	The number varies depending on the device model.
"INT-Reset" External Drive No.	Specify the method to reset integration operation Software screen None Interval External Drive (Batch) External Drive (Individual) If you select [External Drive	the integrated value from Device screen None Interval EX (All) EX	/e	The number varies depending on the device model.
"INT-Reset" External Drive No.	Specify the method to reset integration operation Software screen None Interval External Drive (Batch) External Drive (Individual) If you select [External Drive (Individual)] in [Reset Method	the integrated value from Device screen None Interval EX (All) EX	/e	The number varies depending on the device model.
"INT-Reset" External Drive No.	Specify the method to reset integration operation Software screen None Interval External Drive (Batch) External Drive (Individual) If you select [External Drive (Individual)] in [Reset Method drive No.	the integrated value from Device screen None Interval EX (All) EX (Batch)] or [External Driv od], specify the linking ext	/e	The number varies depending on the device model.

2. Copy and paste operations for calculation setting

For the calculation setting, you can copy and paste parameters per channel (parameters belonging to one channel).

<How to copy/paste>

(1) Select the copy source

Click to select a channel number or any column to copy from.

* You can copy parameters per one channel. That means you cannot select multiple channels to copy the parameters at a time.

Parameter Setting [AH4724GDDNNN	(Online)					
Range Alarm		Calculation Type	Calcula tion Formul	Broke n Line Table	Calculation Result Decimal	Calculat X
- Calculation Formula	CH1	Square F ▼			2	5
Broken Line Approximation Table		None			0	
ſ	Select a	channe	l num	nber o	or any co	olumn

(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.

y	Parameter Setting [AH4724GDDNNN](On	line)					
)-					
	- Range - Alarm - Calculation		Calculation Type	Calcula tion Formul	Broke n Line Table	Calculation Result Decimal	Calculat X
	- Calculation Formula	CH1 CH2	Souare F ▼ None			2 0	5
	Broken Line Approximation Table	CH3	None			0	

(3) Select the paste destination

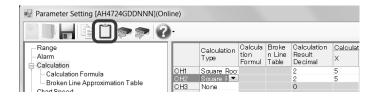
Click to select a channel number or any column to paste to.

* You can paste the parameters to one channel. That means you cannot select multiple channels to paste the parameters at a time.

Parameter Setting [AH4724GDDNNI	N](Online)					
🖹 🕑 📙 🖨 🗍 🐡 🐲	? -					
Range - Alarm ⊖ Calculation - Calculation Formula - Broken Line Approximation Table		Calculation Type	Calcula tion Formul	Broke n Line Table	Calculation Result Decimal	Calculat X
	CH2	None 🗖			0 0	
	Select a	channe	l num	ber c	or any co	lumn

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.



Remarks > "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one channel.

6-6-4. Calculation Formula Settings "Formula"

- The settings for the calculation formula are displayed in the table format to enable you to edit them.
- The columns of the table present the calculation formulas, and the rows present the calculation formula numbers.
- You can use a registered calculation formula by selecting it in [Calculation Type] in the [Calculation] settings.
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Online)	
Range - Alarm Calculation - Charlspeed - Analog Recording (Dot Printing Type) - Subtract Printing - Periodic Data Printing - Periodic Data Printing - Periodic Pormat - Cont - Sthemal Address (Sendaton)	

1. Parameter setting

You can configure the following parameters in the calculation formula settings.

Setting parameter	Function	Remarks
Calculation Formula "Formula"	Specify the calculation formula to be used when you set [Calculation Formula] in the [Calculation] settings, using 50 characters (one byte) at a maximum	Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz 0123456789+-*/%^().,<>=!# (refer to section 6-1-2)
	Up to 12 formulas can be registered, common to all channels	

2. Copy and paste operations for calculation formula setting

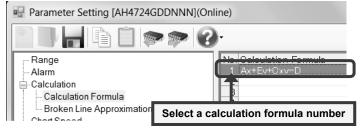
For the calculation formula setting, you can copy and paste parameters per calculation formula (parameters belonging to one calculation formula number).

<How to copy/paste>

(1) Select the copy source

Click to select a calculation formula number to copy from.

* You can copy parameters per one calculation formula number. That means you cannot select multiple calculation formula numbers to copy the parameters at a time.



(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.

Parameter Setting [AH4724GDDNNN](On	line)
Range	No. Calculation Formula
Calculation	2
	4
Broken Line Approximation Table	5

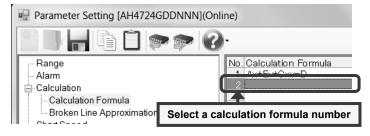
(3) Select the paste destination

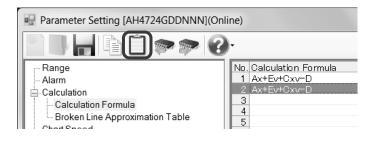
Click to select a calculation formula number to paste to.

* You can paste the parameters to one calculation formula number. That means you cannot select multiple calculation formula numbers to paste the parameters at a time.

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.



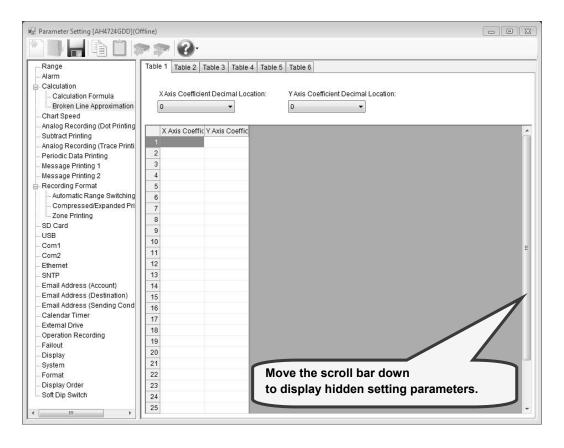


Remarks >"Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one calculation formula number.

6-6-5. Broken Line Approximation Table Settings "Seg.Tbl"

- The settings for the broken line approximation table are displayed in the [Tables 1] to [Table 6] tabs to enable you to edit them.
- The columns of the table present the coefficient types, and the rows present the coefficient numbers. Specify the decimal location of each coefficient above the table.
- You can set 6 tables and 30 broken lines at a maximum per table. For each channel with [Broken Line Approximation] selected in [Calculation Type], select a table to use from these 6 tables.
 - * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the broken line approximation table settings.

[Broken Line Approximation Table Settings "Seg.Tbl" Parameter List]

		-	
Setting parameter	Fu	nction	Remarks
X Axis Coefficient Decimal	Specify the X axis coeffici	ent decimal location	It can be set to three places of decimals. Example: -30.000
Location "X.Dot"	Software screen	Device screen	
	0 to 3	0 to 3	
Y Axis Coefficient Decimal	Specify the Y axis coeffici	ent decimal location	It can be set to three places of decimals. Example: -30.000
Location "Y.Dot"	Software screen	Device screen	
	0 to 3	0 to 3	
X Axis Coefficient	Specify X1 - X30 in the br	oken line approximation	
"X-01 to X-30"	table		
	Software screen	Device screen	
	Disabled	-	
	-30000 to 99999	-30000 to 99999	
Y Axis Coefficient	Specify Y1 - Y30 in the br	oken line approximation	
"Y-01 to Y-30"	table		
	Software screen	Device screen	
	Disabled	-	
	-30000 to 99999	-30000 to 99999	

2. Copy and paste operations for broken line approximation table setting

For the broken line approximation table setting, you can copy and paste parameters per table (parameters belonging to one table).

<How to copy/paste>

(1) Select the copy source

Click to select a table to copy from.

* You can copy parameters per one table. That means you cannot select multiple tables to copy the parameters at a time.

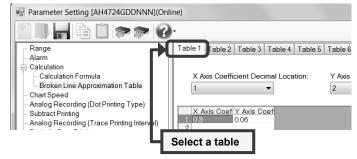


Table 1 Table 2 Table 3 Table 4 Table 5 Table 6

•

Y Axis

2

X Axis Coefficient Decimal Location:

Axis Coef Y Axis Coef 3 0.06

1

1 03

🖳 Parameter Setting [AH4724GDDNNN](Online)

Broken Line Approximation Table

Analog Recording (Dot Printing Type)

Analog Recording (Trace Printing Interval)

Range

- Alarm - Calculation --- Calculation Formula

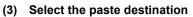
Chart Speed

Subtract Printing

🗫 🗫 😱

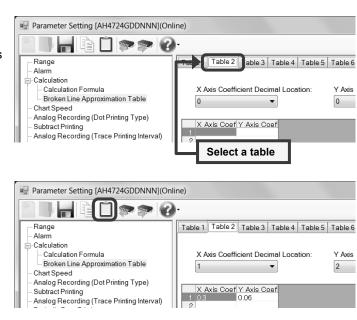
(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.



Click to select a table to paste to.

* You can paste the parameters to one table. That means you cannot select multiple tables to paste the parameters at a time.



(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

Remarks "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one table.

6-6-6. Chart Speed Settings "Chart" (for multi-point type)

- The chart speed settings are displayed to enable you to edit them.
- The chart speed 1 to 3 is displayed. The left and right numbers present the integer and fraction parts respectively. The setting unit is mm/H. The value converted to mm/M is displayed in parentheses next to the chart speed display unit (mm/H).
- For no external drive, you can set the value of the chart speed 1 only (for multi-point type).
- * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Onl	ne) 📃 🔍 🔨
	*
Range Alarm Calculation Formula Broken Line Approximation Table Calculation Formula Broken Line Approximation Table ChartSpeed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval) Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Printing Zone Printing SD Card USB Com1 Com2 Ethernet SNTP Email Address (Account) Email Address (Sending Condition) Calendar Timer External Drive	Chart Speed 1: 25 0 mm/H (0.417mm/M) Chart Speed 2: 25 0 mm/H (0.417mm/M) Chart Speed 3: 25 0 mm/H (0.417mm/M) Chart Speed 1 is displayed.
 External Drive Operation Recording Failout Display Date/Time System 	
– Format – Display Order – Soft Dip Switch	

1. Parameter setting

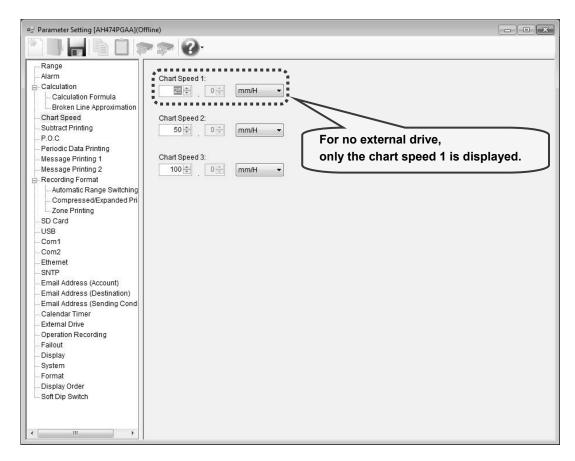
You can configure the following parameters in the chart speed settings.

[Chart Speed Settings "Chart" Parameter List]

Setting parameter	Fun	ction	Remarks
Chart Speed 1	Configure the chart speed 1		*1: You can set 0 (12.0mm/H) or 5 (12.5mm/H) for the
"ChartSpeed1"	Software screen	Device screen	right fraction part when the left integer part is 12.
	1 to 1500	1 to 1500	
	12.5 *1	12.5 *1	
Chart Speed 2	Configure the chart sp	eed 2	
"ChartSpeed2"	Software screen	Device screen	
	1 to 1500	1 to 1500	
	12.5 *1	12.5 *1	
Chart Speed 3	Configure the chart sp	eed 3	-
"ChartSpeed3"	Software screen	Device screen	
	1 to 1500	1 to 1500	
	12.5 *1	12.5 *1	

6-6-7. Chart Speed Settings "Chart" (for pen type)

- The chart speed settings are displayed to enable you to edit them.
- The chart speed 1 to 3 is displayed. The left and right numbers present the integer and fraction parts respectively. The setting unit is mm/H or mm/M.
- For no external drive, you can set the value of the chart speed 1 only (for pen type).
- * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the chart speed settings.

[Chart Speed Settings "Chart" Parameter List]

Setting parameter	Fun	ction	Remarks
Chart Speed 1	Configure the chart sp	eed 1	*1: if the unit is mm/H
"ChartSpeed1"	Software screen	Device screen	*2: If the unit is mm/M
	1 to 600 *1	1 to 600 *1	*3: You can set 0 (12.0mm/H) or 5 (12.5mm/H) for the
	1 to 200 *2	1 to 200 *2	left fraction part when the left integer part is 12 and
	12.5 *3	12.5 *3	unit is mm/H.
Chart Speed 2	Configure the chart sp	eed 2	*4: When the chart speed is12.5mm/H and unit is changed to mm/M, unit is force changed to
"ChartSpeed2"	Software screen	Device screen	12.0mm/M and changing of integer part is disabled.
	1 to 600 *1	1 to 600 *1	
	1 to 200 *2	1 to 200 *2	
	12.5 *3	12.5 *3	
Chart Speed 3	Configure the chart sp	eed 3	
"ChartSpeed3"	Software screen	Device screen	
	1 to 600 *1	1 to 600 *1	
	1 to 200 *2	1 to 200 *2	
	12.5 *3	12.5 *3	
Unit	Select unit of chart s	beed 1	1
	Software screen	Device screen	
	mm/H *4	mm/H *4	
	mm/M *4	mm/M *4	

6-6-8. Analog Recording (Dot Printing Type) Settings "Dot" (for multi-point type)

- The analog recording (dot printing type) settings for the input channels are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the channel numbers.
- The number of the displayed channels varies depending on the device model.
 A Defente the instruction mercul of the device for more details on the setting
 - * Refer to the instruction manual of the device for more details on the settings.

	-			
Range	Color:	Record		
Alarm	CH1 Red 🔻			
Calculation	CH2 Black CH3 Blue	Record		
 Calculation Formula 	CH3 Green	Record De Net Bee		
Broken Line Approximation Table		Do Not Rec		
ChartSpeed	CH6 CH6 CH6			
Analog Recording (Dot Printing Type)	CH7 Red	Do Not Rec		
- Subtract Printing	CH8 🔲 Black	Do Not Rec		
Analog Recording (Trace Printing Interval)	CH9 🔲 Blue	Do Not Rec		
Periodic Data Printing	CH10 Green			
Message Printing 1	CH11 Brown			
Message Printing 2		Do Not Rec		
Recording Format	CH13 Red CH14 Black	Do Not Rec Do Not Rec		
- Automatic Range Switching	CH15 Blue	Do Not Rec		
Compressed/Expanded Printing	CH16 Green			
Zone Printing	CH17 Brown			
SD Card	CH18 🔲 Purple	Do Not Rec		
USB	CH19 💻 Red	Do Not Rec		
Com1	CH20 Black			
Com2	CH21 Blue	Do Not Rec		
Ethernet	CH22 Green CH23 Brown			
SNTP	CH23 Brown			
Email Address (Account)		DU NUL REC		
Email Address (Destination)				
Email Address (Sending Condition)				
Calendar Timer				
External Drive				
Operation Recording				
Failout				
Display				
Date/Time				
System				
Format				
Display Order				
Soft Dip Switch				

1. Parameter setting

You can configure the following parameters in the chart speed settings. [Analog Recording (multi Point Type) Settings "Dot" Parameter List]

Setting parameter	Fun	ction	
Color	Select the chart color	Select the chart color	
"Color"	Software screen	Device screen	
	Red	Red	
	Black	Black	
	Blue	Blue	
	Green	Green	
	Brown	Brown	
	Purple	Purple	
Record	Specify whether the ar	nalog recording is	
"Rec"	turned on or off		
	Software screen	Device screen	
	Record	ON	
	Do Not Record	OFF	

6-6-9. Subtract Printing Settings "Sub Prt"

- The subtract printing settings for the input channels are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the channel numbers.
- The number of the displayed channels varies depending on the device model.
 - * Refer to the instruction manual of the device for more details on the settings.

Range		СН		Constant	Record R	
Alarm		Standard	Difference		Lower	Upper
Calculation			None	0	0	0
- Calculation Formula		None	None	0	0	0
Broken Line Approximation Table		None	None	0	0	0
Chart Speed		None	None	0	0	0
- Analog Recording (Dot Printing Type)		None None	None None	0	0	0
Subtract Printing		None	None	0	0	0
- Analog Recording (Trace Printing Interval)		None	None	0	0	0
Periodic Data Printing		None	None	0	0	0
		None	None	0	0	0
Message Printing 1		None	None	ŏ	õ	ŏ
Message Printing 2	CHI	None	None	ŏ	ŏ	ŏ
Recording Format	CH1	None	None	0	0	Ō
 Automatic Range Switching 		None	None	0	Ō	0
 Compressed/Expanded Printing 	CH1	None	None	0	0	0
Zone Printing	CH1	None	None	0	0	0
SD Card	CH1	None	None	0	0	0
USB		None	None	0	0	0
Com1		None	None	0	0	0
Com2		None	None	0	0	0
Ethernet		None	None	0	0	0
SNTP		None	None	0	0	0
Email Address (Account)		None	None	0	0	0
	CH2	None	None	0	0	0
Email Address (Destination)						
Email Address (Sending Condition)						
Calendar Timer						
External Drive						
Operation Recording						
Failout						
Display						
Date/Time						
System						
- Format						
- Display Order						
- Soft Dip Switch						

1. Parameter setting

You can configure the following parameters in the subtract printing settings.

[Subtract Printing Settings "Sub Prt" Parameter List]

Setting parameter	Function	on	Remarks
"Kind"	Specify the kind of subtract p		There is no option on the software side corresponding to
	Software screen	Device screen	"Kind".
	Set the standard CH to [None]	None	The kind of the subtract printing ("Kind") is determined by setting these parameters.
	Set the standard CH and difference CH to other than [None]	CH.X - CH.Y	
	Set the difference CH to [None]	CH.X - Const	
Standard CH	Standard CH Specify the measurement CH to be subtracted f		The number of the displayed channels varies depending
"CH.X"	Software screen	Device screen	on the device model.
	None	-	
	1 to 24	1 to 24	
Difference CH	Specify the measurement CI	H to subtract	The number of the displayed channels varies depending
"CH.Y"	Software screen	Device screen	on the device model.
	None	-	
	1 to 24	1 to 24	
Constant "Const"	Specify the reference value to be subtracted from CH.X Specify the lower limit of the subtract record range		-30000 to 99999 The decimal location changes according to the one of the
Record Range			scale
Lower Limit	when recording the chart		When the standard CH is set to [None], the decimal
"Sub.REC-L"			location is 0
Record Range Upper Limit "Sub.REC-H"	Specify the upper limit of the when recording the chart	subtract record range	

2. Copy and paste operations for subtract printing setting

For the subtract printing setting, you can copy and paste parameters per channel (parameters belonging to one channel).

<How to copy/paste>

(1) Select the copy source

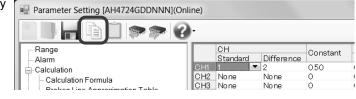
Click to select a channel number or any column to copy from.

* You can copy parameters per one channel. That means you cannot select multiple channels to copy the parameters at a time.

🖳 Parameter Setting [AH4724GDDNNN](C	Online)				
	3.				
Range		CH	Difformanco	Constant	
⊶ Alarm ⊟-Calculation	CH1	1	2	0.50	
- Calculation Formula	L s	Non	None	0	

(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.



(3) Select the paste destination

Click to select a channel number or any column to paste to.

* You can paste the parameters to one channel. That means you cannot select multiple channels to paste the parameters at a time.



(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.



Remarks "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one channel.

6-6-10. Analog Recording (Trace Printing Interval) Settings "Dot.Int" (for multi-point

type)

- The settings for the analog recording (trace printing interval) are displayed to enable you to edit them.
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Onli	
	-
Range Alarm Calculation Formula Broken Line Approximation Table Chart Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval) Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Printing Zone Printing SD Card USB Com1 Com2 Ethernet SNTP Email Address (Account) Email Address (Sending Condition) Calendar Timer External Drive Operation Recording Failout Display Date/Time System Format Display Order Soft Dip Switch	Analog Recording (Trace Printing Interval): Normal (5 sec.)

1. Parameter setting

You can configure the following parameters in the analog recording (trace printing interval) settings.

[Analog Recording (Trace Printing Interval) Settings "Dot.Int" Parameter List]

		-	-
Setting parameter	Funct	ion	Remarks
Analog Recording (Trace	Specify the trace printing interval		*1: If the "Chart Synchronization" is selected,
Printing Interval)	Software screen Device screen		operation recording settings "Ope.rec" (refer to
"Dot-Interval"	Normal (5 sec.) Normal		section 6-6-31) is disabled.
	Quick (3 sec.)	Fast	
	Chart Synchronization Synchro *1 *1		

6-6-11. Time Axis Synchronization Settings "POC" (for pen type only *1 except for

one-pen type)

- The settings for the time axis synchronization are displayed to enable you to edit them.
- For multi-pen type (two-pen/three-pen/four-pen).
 - * Refer to the instruction manual of the device for more details on the settings.

■ Parameter Setting [AH474PGAA](O	ffine)	
	» 🐢 🔞 ·	
Range Alarm Calculation Formula Calculation Formula Broken Line Approximation Chart Speed Subtract Printing Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Pri Zone Printing SD Card USB Com1 Com2 Ethernet SNTP Email Address (Account) Email Address (Account) Email Address (Costination) Emai	PO.C DFF	

1. Parameter setting

You can configure the following parameters in the time axis synchronization settings.

[Time Axis Synchronization Settings "POC" Parameter List]

Setting parameter	Fun	ction	Remarks
Time Axis Synchronization	Select Time Axis Sync	hronization ON/OFF	
"POC ON/OFF"	Software screen	Device screen	
	With synchronize OFF		
	Without	ON	
	synchronize		

6-6-12. Periodic (Data Interval) Data Printing Settings "Data.Int"

- The settings for the periodic data printing are displayed in the [Data Interval] and [Specified Time] tabs to enable you to edit them.
- In the [Data Interval] tab, the start time and the interval are displayed. The left field presents the hour (time) and the hours (interval), and the right one presents the minute (time) and the minutes (interval). In [Status] above the tabs, the setting status (interval) is displayed.
- If you set 0 hours and 1 minute or longer in [Interval], the interval printing is enabled ("Interval" is displayed in [Status]).
- You can specify per channel whether the measured data is printed or not by switching [Record] and [Do Not Record] in [Digital Recording/Printing] for the range settings (refer to section 6-6-1).
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Onl	line)
).
Range Alarm Calculation Calculation Formula Broken Line Approximation Table Chart Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval) Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Printing Zone Printing SD Card USB Com1 Com2 Ethernet SNTP Email Address (Account) Email Address (Sending Condition) Calendar Timer External Drive Operation Recording Failout Display DateTime System Format Display Order Soft Dip Switch	Status: Specified Time Data Interval Start Time 0 Hour Hour Minute Interval 0 Hour Minute

1. Parameter setting

You can configure the following parameters in the periodic (data interval) data printing settings.

[Periodic (Data Interval) Data Printing Settings "DataInt" Parameter List]

Fur	Remarks	
Specify the start time of the per	riodic data printing	
(If you specify the time earlier the	han the current time, the start	
time is set to the same time on	the next day)	
Software screen	Device screen	
0 to 23 hour	00 to 23 Hour	
0 to 59 minute	00 to 59 Min	
measurement value as a nume	rical number	When the interval is 0 hours and 0 minutes, "None" is displayed in [Status]. When it is another value, "Interval" is
Software screen	Device screen	displayed in [Status].
0 to 24 hours	00 to 24 Hour	
0 to 59 minutes	00 to 59 Min	
	Specify the start time of the per (If you specify the time earlier t time is set to the same time on Software screen 0 to 23 hour 0 to 59 minute Specify the interval (hours and measurement value as a nume (The maximum value is 24 hour Software screen 0 to 24 hours	0 to 23 hour 00 to 23 Hour 0 to 59 minute 00 to 59 Min Specify the interval (hours and minutes) to print the measurement value as a numerical number (The maximum value is 24 hours and 1 minute step) Software screen Device screen 0 to 24 hours 00 to 24 Hour

* When you want to use an interval in the periodic data printing, set the interval to 0 hours and 1 minute or longer. When you want to use the specified time in the periodic data printing, reset the interval to 0 hours and 0 minutes.

6-6-13. Periodic (Specified Time) Data Printing Settings "PrtTime"

- The settings for the periodic data printing are displayed in the [Data Interval] and [Specified Time] tabs to enable you to edit them.
- In the [Specified Time] tab, the columns of the table present the setting parameter types and the rows present the specified time numbers. In [Status] above the tabs, the setting status (specified time) is displayed.
- When you set the interval to 0 hours and 0 minutes in [Data Interval] (refer to section 6-6-12) and select the [Use Specified Time] check box [], the specified time printing is enabled ("Specified Time" is displayed in [Status:]). You can register 24 specified times at a maximum.
- You can specify per channel whether the measured data is printed or not by switching [Record] and [Do Not Record] in [Digital Recording/Printing] for the range settings (refer to section 6-6-1).

* Refer to the instruction manual of the device for more details on the settings.

🖳 Parameter Setting [AH4724GDDNNN](Onlin	ne) 📃 🗖 X
Range Alarm Calculation Formula Calculation Formula Broken Line Approximation Table Chart Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval	Status: Specified Time Data Interval Specified Time Image: Specified Time <t< th=""></t<>
	Move the scroll bar down to display hidden setting parameters.

1. Parameter setting

You can configure the following parameters in the periodic (specified time) data printing settings.

[Periodic (Specified Time) Data Printing Settings "PrtTime" Parameter List]

Setting parameter	Func	Function		
Specified Time "PrintTime"	Specify whether the specified ti off	Specify whether the specified time recording is turned on or off		
	Software screen	Device screen	specified time, "Specified Time" is	
	Switch ON and OFF using the check box	Switch ON and Off using the F1 key	displayed in [Status].	
	Specify the interval (hours and measurement value as a nume			
	Software screen	Device screen		
	0 to 23* hour	00 to 23* Hour		
	0 to 59 minute	00 to 59 Min		
	* "-" (not use) can be set for t	he hour.		

* Even if you set the interval to a value other than 0 hours and 0 minutes in [Data Interval], you can enter the specified time. Note that, when you want to use the specified time in [Periodic Data Printing], be sure to set the interval to 0 hours and 0 minutes and select the [Use Specified Time] 📝 check box.

Copy and paste operations for periodic (specified time) data printing setting 2.

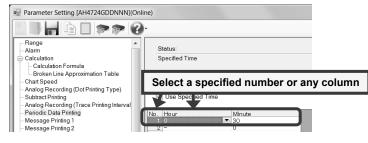
For the periodic (specified time) settings, you can copy and paste parameters per specified time number (parameters belonging to one specified time number).

<How to copy/paste>

(1) Select the copy source

Click to select a specific time number or any column to copy from.

* You can copy parameters per one specified time number. That means you cannot select multiple specified time numbers to copy the parameters at a time.



(2) Click the [Copy] button

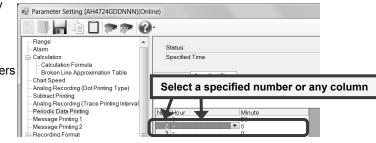
Click the [Copy] button from the tool bar to copy Parameter Setting [AH4724GDDNNN](Online) the selected parameters. 🔊 🗫 😮 - Range - Alarm Status Calculation Specified Time Calculation — Calculation Formula — Broken Line Approximation Table Charl Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval Periodic Data Printing Messane Printing Data Interval Specified Time Vise Specified Time

Message Printing 1 Message Printing 2

(3) Select the paste destination

Click to select a specified time number or any column to paste to.

* You can paste the parameters to one specified time number. That means you cannot select multiple specified time numbers to paste the parameters at a time.

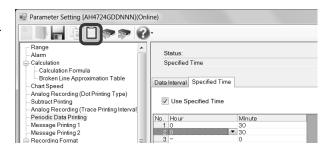


2

Minute 30

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

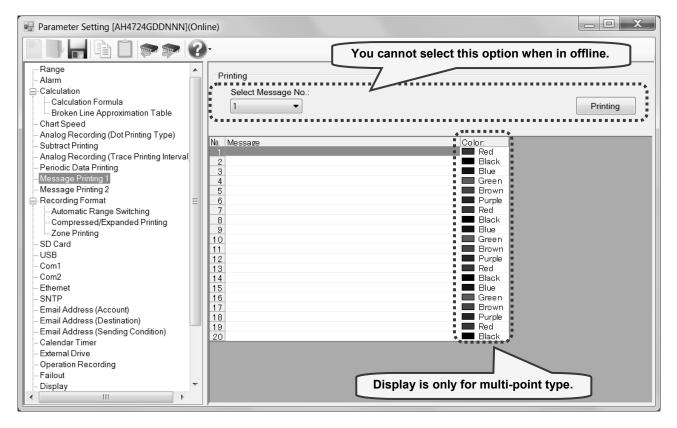


Remarks >"Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one specified time number.

6-6-14. Message Printing 1 Settings "MsgPrt1"

- The settings for the message printing 1 are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the message numbers. When you connect to the device and in online, you can specify any number in [Select Message No.] above the table to print a message in the connected device.
- For example, you can work with the settings of the calendar timer (refer to section 6-6-29) or the external drive (refer to section 6-6-30) to print a registered message.
- When you select [Online] in the Parameter Setting Menu screen, you can send a message selected by the message No. to the device to print it. When you select [Offline], you cannot print a message.
 - * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the message printing 1 settings.

[Message Printing 1 Settings "MsgPrt1" Parameter List]

Setting parameter	Fu	nction	Remarks
Message "Message"	Set the number of cha using up to 15 charact You can register 20 m	•	Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz 0123456789+-*/%^();;<>=![]¥ Available characters (special characters): °C, μ , Ω , ² , ³ (refer to section 6-1-2)
Color "Color"	Select the message provide the message provided the	int color Device screen Red Black Blue Green Brown Purple	Setting is only available for multi-point type.

2. Copy and paste operations for message printing 1 setting

For the message printing 1 settings, you can copy and paste parameters per message number (parameters belonging to one message number).

<How to copy/paste>

(1) Select the copy source

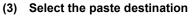
Click to select a specific time number or any column to copy from.

 You can copy parameters per one message number. That means you cannot select multiple message numbers to copy the parameters at a time.



(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.

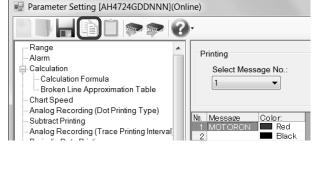


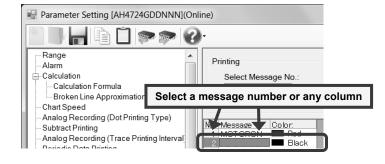
Click to select a message number or any column to paste to.

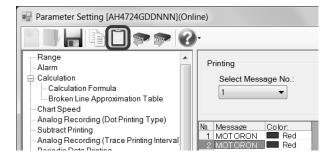
 You can paste the parameters to one message number. That means you cannot select multiple message numbers to paste the parameters at a time.

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.





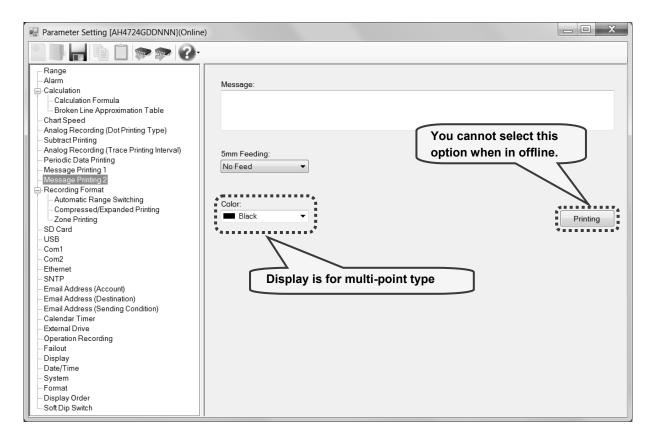


Remarks "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one message number.

6-6-15. Message Printing 2 Settings "MsgPrt2"

- The message printing 2 settings are displayed to enable you to edit them.
- When you select [Online] in the Parameter Setting Menu screen, you can send an input message to the device to print it. When you select [Offline], you cannot print a message.
 - * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the message printing 2 settings.

[Message Printing 2 Settings "MsgPrt2" Parameter List]

Setting parameter	Fu	nction	Remarks
Message "Message"	using up to 40 char For SR200	characters to be printed	Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz 0123456789+-*/%^();;<>=![] $\mu \mu \Omega^{23}$ Available characters (special characters): °C, μ , Ω , ² , ³ (refer to section 6-1-2)
5mm Feeding "5mm Feed"	Select the feeding before Software screen No Feed Feed	ore printing a message Device screen No Yes	
Color "Color"	Select the message pr Software screen Red Black Blue Green Brown Purple	rint color Device screen Red Black Blue Green Brown Purple	Setting is only available for multi-point type.

6-6-16. Recording Format Settings "PrtForm"

• The recording format settings are displayed to enable you to edit them.

• When you select [Automatic Range] or [Automatic Range (Overlap)] in [Recording Format], the automatic range switching (printing) settings (refer to section 6-6-17) is required. When you select [Compressed/Expanded Printing] and [Zone Printing], the compressed/expanded printing settings (refer to section 6-6-18) and zone printing settings (refer to section 6-6-19) are required, respectively.

* Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Onlin	e) 📃 🗖 🔨
Range Alarm Calculation Calcul	Recording Format: Automatic Range
- SNTP - Email Address (Account) - Email Address (Destination) - Email Address (Sending Condition) - Calendar Timer - External Drive - Operation Recording - Failout - Display - Date/Time - System - Format - Display Order - Soft Dip Switch	

1. Parameter setting

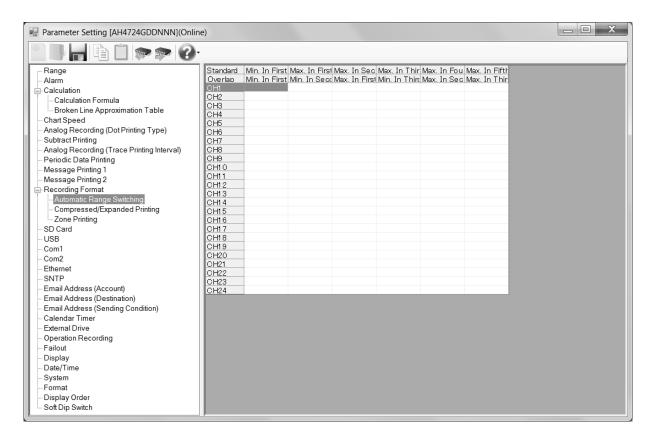
You can configure the following parameters in the recording format settings.

[Recording Format Settings "PrtForm" Parameter List]

Setting parameter	Fu	Remarks	
Recording Format	Select the recording format		
"Printing Format"	Software screen	Device screen	
	Standard	Standard	
	Automatic Range	Auto Range Normal	
	Compressed/Expanded	Comp.&Exp.Print	
	Printing		
	Zone Printing	Zone Print	
	Automatic Range (Overlap)	Auto Range Overlap	

6-6-17. Automatic Range Switching (Printing) Settings "A.Range"

- The automatic range switching (printing) settings are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the automatic range switching types (Standard and Overlap) and channel numbers.
- There are two types, "automatic range (standard)" where the minimum-to-maximum ranges do not overlap, and "automatic range (overlap) where they overlap.
- The number of the displayed channels varies depending on the device model.
- * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the automatic range switching (printing) settings. [Automatic Range Switching (Printing) Settings "A.Range" Parameter List]

Setting parameter	Functio	n	Remarks
"Auto Range ON/OFF"	Enable or disable the auto r	ange settings	Switch ON (enter a value) or OFF (none) using the
	Software screen	Device screen	minimum and maximum setting parameters for each
	Use the following	ON	range.
	maximum and minimum	OFF	
	range settings		
Min. In First Range "1st Min"	Set the minimum value of th	e first range	-30000 to 99999 The decimal location changes according to the one of
Max. In First Range "1st Max"	Set the maximum value of the first range		the scale
Max. In Second Range "2nd Max"	Set the maximum value of the second range		Upper row: Automatic range switching (standard) Lower row: Automatic range switching (overlap)
Max. In Third Range "3rd Max"	Set the maximum value of the	ne third range	
Max. In Fourth Range "4th Max"	Set the maximum value of the forth range		
Max. In Fifth Range "5th Max"	Set the maximum value of the	ne fifth range	

2. Copy and paste operations for automatic range switching (printing) setting

For the automatic range switching (printing) setting, you can copy and paste parameters per one channel number (parameters belonging to one channel number).

<How to copy/paste>

(1) Select the copy source

Click to select a channel number or any column to copy from.

* You can copy parameters per one channel number. That means you cannot select multiple channel numbers to copy the parameters at a time.



(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.



(3) Select the paste destination

Click to select a channel number or any column to paste to.

 You can paste the parameters to one channel number. That means you cannot select multiple channel numbers to paste the parameters at a time.



(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.



Remarks >"Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one channel number.

6-6-18. Compressed/Expanded Printing Settings "Cmp&Exp"

- The settings for the compressed/expanded printing settings are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the channel numbers.
- The number of the displayed channels varies depending on the device model.
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDN	NN](Onlir	ne)						_ 🗆 X
	> 🕜							
Range		0%	1 st Break Poir	nt	2nd Break Poir	nt	100%	
Alarm		Scale	Recording Position (%)	Scale	Recording Position (%)	Scale	Scale	
Calculation	CH1							
Calculation Formula	CH2							
Broken Line Approximation Tabl	CH3 CH4							
Chart Speed	CH4 CH5							
- Analog Recording (Dot Printing Typ	CH6							
	CH7							
	CH8							
Periodic Data Printing	CH9							
Message Printing 1	CH10							
Magazage Brinting 2	CH11							
	CH12							
Tite open	CH13 CH14							
	CH15							
	CH16							
	CH17							
USB	CH18							
Com1	CH19							
	CH20							
	CH21							
SNTP	CH22 CH23							
	CH23 CH24							
Email Address (Destination)	01124							
Email Address (Sending Condition)								
Calendar Timer								
External Drive								
- Operation Recording								
Failout								
Display								
System								
Format								
- Display Order								
Soft Dip Switch								
· ·								
< III >>								
	-							

1. Parameter setting

You can configure the following parameters in the compressed/expanded printing settings.

[Compressed/Expanded Printing Settings "Cmp&Exp" Parameter List]

Setting parameter	Function		Remarks	
0%Scale "SCALE-0"	Specify the recording scale for the recording position (0%)		The decimal location changes according to the one of the scale	
	Software screen	Device screen		
	None	-		
	-30000 to 99999	-30000 to 99999		
1st Break Point Recording Position (%)	Specify the recording point in proportion to the span (
"POS-1st"	Software screen	Device screen		
	None	-		
	1 to 99	1 to 99		
1st Break Point Scale "SCALE-1st"	Specify the recording scal	e for the first break point	See the remarks of "0% Scale " for details	
2nd Break Point	Specify the recording poin	t for the second break		
Recording Position (%)	point in proportion to the s	span (%)		
"POS-2nd"	Software screen	Device screen		
	None	-		
	1 to 99	1 to 99		
2nd Break Point Scale	Specify the recording scale for the second break		See the remarks of "0% Scale " for details	
"SCALE-2nd"	point			
100%Scale	Specify the recording scale for the recording		-30000 to 99999	
"SCALE-100"	position (100%)		See the remarks of "0% Scale " for details	

2. Copy and paste operations for compressed/expanded printing setting

For the compressed/expanded printing setting, you can copy and paste parameters per one channel number (parameters belonging to one channel number).

<How to copy/paste>

(1) Select the copy source

Click to select a channel number or any column to copy from.

* You can copy a parameter per one channel number. That means you cannot select multiple channel numbers to copy the parameter at a time.



(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.

Parameter Setting [AH4724GDDN	NNN](Onl	ine)			
)-			
Range		0%	1 st Break Po	int	2nd
Alarm		Scale	Recording Position (%)	Scale	Recording Po
E Calculation	CH1	-100.00	20	600.00	80
Calculation Formula	CH2				
	CH3				
Broken Line Approximation Tabl	CH4				

(3) Select the paste destination

Click to select a channel number or any column to paste to.

* You can paste a parameter to one channel number. That means you cannot select multiple channel numbers to paste the parameter at a time.

Parameter Setting [AH4724GDDNNN](Online)		
📓 🖪 📙 🖻 🎓 🐲 🛛	? -		
Range Alarm Calculation Calculation Formula Broken Line Approximation Tabl		1 st Break Point Recording Position (%) Scale	2nd Recording Po: 80
	Select a cl	nannel number or any	/ column

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

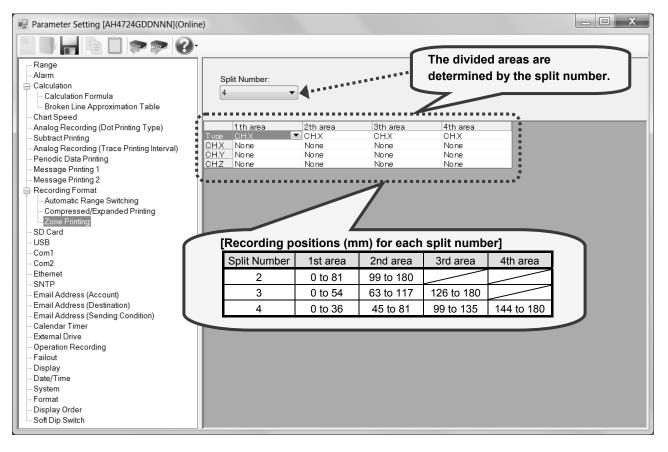
🖳 Parameter Setting [AH4724GDDN	NN](Onli	ne)			
	> 0	•			
Range		O%	1 st Break Po	int	2nd
Alarm		Scale	Recording Position (%)	Scale	Recording Po:
E-Calculation	CH1	-100.00	20	600.00	80
Calculation Formula	CH2		20	600.00	80
	CH3				
Broken Line Approximation Tabl	CH4				

Remarks >"Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one channel number.

6-6-19. Zone Printing Settings "ZonePrt"

- The split number settings of zone printings are displayed in the table format to enable you to edit them.
- Specify the number of divided areas in [Split Number] above the table. The columns of the table present the types of divided areas, and the rows present the setting parameter types.
 - * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the zone printing settings.

[Zone Printing Settings "Zoneprt" Parameter List]

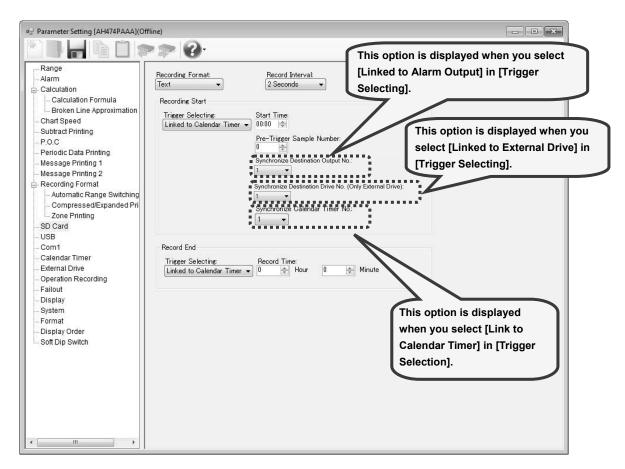
Setting parameter	Function		Remarks
Split Number "Zone" Type "Type"	Specify the split number fr Software screen 2 to 4 Area setting format CH.X CH.X/CH.Y CH.X/CH.Y CH.X/CH.Y/CH.Z CH.X/CH.Y/CH.Z CH.X/CH.Y/CH.Z	Device screen 2 to 4 Device screen CH.X CH.X/CH.Y CH.X/CH.Y CH.X/CH.Y CH.X/CH.Y/CH.Z CH.X/CH.Y/CH.Z CH.X/CH.Y/CH.Z	For SR100, the split number is fixed to 2 CH.X Dot CH.X in the specified area CH.X/CH.Y Dot CH.X and CH.Y in the specified area CH.X-CH.Y Dot CH.X - CH.Y in the specified area CH.X/CH.Y/CH.Z Dot CH.X, CH.Y, and CH.Z in the specified area CH.X-CH.Y/CH.Z Dot CH.X - CH.Y and CH.Z in the specified area CH.X/CH.Y-CH.Z Dot CH.X - CH.Y and CH.Z in the specified area CH.X/CH.Y-CH.Z Dot CH.X and CH.Y - CH.Z in the specified area
CH.X CH.Y	Software screen	Device screen	The number of the displayed channels varies depending on the device model.
CH.Z	1 to 24	- 1 to 24	

Remarks CH selection

Channels selected for no areas are skipped.

6-6-20. SD Card Settings "SD CARD"

- The SD card settings are displayed to enable you to edit them.
 - * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the SD card settings.

[SD Card Settings "Recording data-Saving" Parameter List]

Setting parameter	Funct	Remarks	
Recording Format	Select the recording format of the SE		
"Format"	Software screen	Device screen	
	Binary	Binary	
	Text	Text	
	Binary (Floating Decimal Point)	Binary (float)	
	Text (Floating Decimal Point)	Text (float)	
Record Interval	Select the recording interval of the S	D card	In case of 6 inputs, pen type
"Interval"	Software screen	Device screen	[3 Seconds], [5 Seconds], and [15
	1 Second, 2 Seconds, (3	1sec, 2sec, (3sec), (4sec),	Seconds] are displayed
	Seconds), (4 Seconds), (5	(5sec), (6sec), 10sec,	([4 Seconds], [6 Seconds], and [16
	Seconds), (6 Seconds), 10	(15sec), (16sec), 20sec,	Seconds] are not displayed)
	Seconds, (15 Seconds), (16	30sec, 1min, 2min, 3min,	In case of 12 and 24 inputs
	Seconds), 20 Seconds, 30	5min, 10min, 15min, 20min,	[4 Seconds], [6 Seconds], and [16
	Seconds, 1 Minute, 2 Minutes, 3	30min, 60min, Dot-Interval	Seconds] are displayed ([3 Seconds], [5 Seconds], and [15
	Minutes, 5 Minutes, 10 Minutes,		Seconds] are not displayed)
	15 Minutes, 20 Minutes, 30		Secondsjare not displayed)
	Minutes, 60 Minutes, Dot-Interval		
	Values in parentheses: The recordin		
	on the number of inputs and recording		

Recording Start Select the trigger to start the recording Trigger Selecting Software screen Device screen "Start TRG." None None Key Key ([REC+FUNC1]) Specified Time StartTime Linked to Alarm Output Alarm Linked to Chart Chart Linked to Chart Chart Linked to Chart End Chart End	
None None Key Key ([REC+FUNC1]) Specified Time StartTime Linked to Alarm Output Alarm Linked to External Drive EX Linked to Chart Chart Linked to Chart End Chart End	
Key Key ([REC+FUNC1]) Specified Time StartTime Linked to Alarm Output Alarm Linked to External Drive EX Linked to Chart Chart Linked to Chart End Chart End	
Specified Time StartTime Linked to Alarm Output Alarm Linked to External Drive EX Linked to Chart Chart Linked to Chart End Chart End	
Linked to Alarm OutputAlarmLinked to External DriveEXLinked to ChartChartLinked to Chart EndChart End	
Linked to External DriveEXLinked to ChartChartLinked to Chart EndChart End	
Linked to ChartChartLinked to Chart EndChart End	
Linked to Chart End Chart End	
Linked to Calendar Timer	
Start TimeSpecify the recording start time if you select [Specified Time] "StartTime" in [Trigger"StartTime"Selecting] "Start TRG."	
Software screen Device screen	
00 to 23 (Hour) 00 to 23 Hour	
00 to 59 (Minute) 00 to 59 Min	
Pre-Trigger The specified number of previous samples are recorded together to the SD card	
Sample Number when starting the recording	
"PreTrigger" Software screen Device screen	
0 to 10 0 to 10	
Record End Select the trigger to end the recording	
Trigger Selecting Software screen Device screen	
"End TRG." Key Key ([REC+FUNC1])	
Specified Time Rec.time	
Linked to Alarm Output Alarm	
Linked to External Drive EX	
Linked to Chart Chart	
Linked to Chart End Chart End	
Linked to Calendar Timer Timer	
Record Time Specify the record time if you select [Specified Time] "Rec.time" in [Trigger	
"Rec.time" Selecting] "End TRG."	
Software screen Device screen	
00 to 99 hours 00 to 99 Hour	
00 to 59 minutes 00 to 59 Min	
	displayed number
	es depending on the
Output No. Software screen Device screen devic	
"Relay No." - mode	el.
1 to 24 1 to 24	
Dummy Output 99	
Synchronize Specify the linking external drive No. if you select [Linked to External Drive] "EX" in The c	displayed number
Destination Drive [Recording Start/End Trigger Selecting] "Start TRG/End TRG". varies	es depending on the
	ce model or recording
(Only External None 0 method	nod.
Drive) 1 to 20 (multi-point type) 1 to 20 (multi-point type)	
"EX No." 1 to 10 (pen type) 1 to 10 (pen type)	
Synchronize Specify the linking calendar timer No. if you select [Linked to Calendar Timer]	
Destination "Timer" in [Recording Start/End Trigger Selecting] "Start TRG/End TRG".	
Calendar Software screen Device screen	
Timer No. None 0	
"Timer No."	
1 to 5 1 to 5	ak hav aparation
105 105	ck box operation
Overwrite mode Specify the overwrite mode "enable" or "disable". Chec	•
Overwrite mode Specify the overwrite mode "enable" or "disable". Chec "Overwrite" Software screen Device screen	Check box marked:
Overwrite mode Specify the overwrite mode "enable" or "disable". Chec "Overwrite" Software screen Device screen	•
Overwrite mode "Overwrite" Specify the overwrite mode "enable" or "disable". Chec Overwrite Overwrite Overwrite	Check box marked:
Overwrite mode "Overwrite" Specify the overwrite mode "enable" or "disable". Chec Software screen Device screen Chec Overwrite Overwrite En	Check box marked: Enable (On)

6-6-21. USB Engineering Port Settings "USB"

- The USB engineering port settings are displayed to enable you to edit them.
 - * When using this software, set [Mode] to [BULK] and [USB ID] to [1] on the connected device.
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Online)		x
Range Alarm Calculation Formula Broken Line Approximation Table Chart Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval) Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format - Automatic Range Switching - Compressed/Expanded Printing - Zone Printing SD Card SSI - Com1 - Com2 Ethernet - SNTP Email Address (Account) Email Address (Sending Condition) - Calendar Timer - External Drive Operation Recording - Failout Display - Date/Time System - Format - Display Order - Soft Dip Switch	Connection Mode: Individual Protocc v Identification Id:	

1. Parameter setting

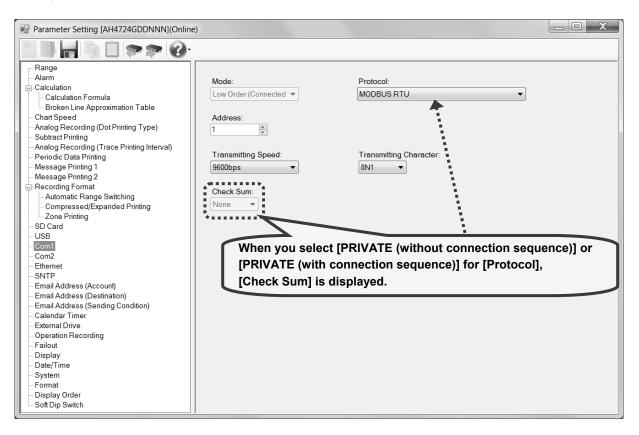
You can configure the following parameters in the USB engineering port settings.

[USG Engineering Port Settings "USB" Parameter List]

Setting parameter	Function		Remarks
Connection Mode	Select the connection mode		[Individual Protocol] is displayed but cannot be
"Mode"	Software screen	Device screen	selected.
	Individual Protocol	BULK	
Identification Id "USB ID Address"	The USB identification address when you select the individual protocol [BULK] in the connection mode [Mode]		
	Software screen	Device screen	
	1 to 5	1 to 5	

6-6-22. COM1 (Communication) Settings "COM1"

- The COM1 (communication) settings are displayed to enable you to edit them.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multipoint type and the table * 1 in section 6-1-6 for pen type).
 - * Refer to the instruction manual of the device and the manual for communication interface for more details on the settings.



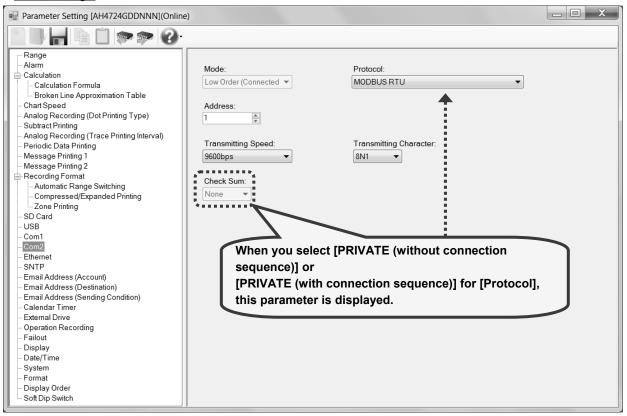
1. Parameter setting

You can configure the following parameters in the COM1 (communication) settings. **[COM1 (Communication) Settings "COM1" Parameter List]**

Setting parameter	Function		Remarks	
Mode	Select "Low Order" (the device is low order) or "High Order" (the device is		"Low Order (Connected to PC)" is displayed, but	
"Mode"	high order) for the communication mod	le	cannot be selected.	
	Software screen	Device screen		
	Low Order (Connected to PC)	Low (To PC etc)		
Protocol	Select the communications protocol		*1: PRIVATE1 (without connection sequence)	
"Protocol"	Software screen	Device screen	*2: PRIVATE2 (with connection sequence)	
	MODBUS RTU	MODBUS RTU		
	MODBUS ASCII	MODBUS ASCII		
	PRIVATE1 *1	PRIVATE1 *1		
	PRIVATE2 *2	PRIVATE2 *2		
Address	Set the communication address of this	instrument		
"Address"	Software screen	Device screen		
	01 to 99	01 to 99		
Transmitting Speed	Set the communication speed*		* PRIVATE: 1200, 2400, 4800, 9600bps	
"Baudrate"	Software screen	Device screen	MODBUS: 9600, 19200, 38400bps	
	1200, 2400, 4800,	1200, 2400, 4800,	This changes to "9600" when the protocol is	
	9600, 19200, 38400	9600, 19200, 38400	changed to PRIVATE from MODBUS or vice versa.	
Transmitting	Set the transmitting character*	· · · · · ·	* All options are displayed except for the following	
Character	Software screen	Device screen	protocol	
"Character"	7E1, 7E2, 7O1, 7O2,	7E1, 7E2, 7O1, 7O2,	MODBUS RTU: Only 8N1, 8N2, 8E1, 8E2,	
	8N1, 8N2, 8E1, 8E2, 8O1, 8O2	8N1, 8N2, 8E1, 8E2, 8O1, 8O2	801, and 802 are displayed	
Check Sum	Select whether or not to add checksum code*		* Available only when the protocol is set to	
"Check SUM"	Software screen	Device screen	"PRIVATE (without connection sequence)" or	
	None	OFF	"PRIVATE (with connection sequence)"	
	Exists	ON		

6-6-23. COM2 (Communication) Settings "COM2"

- The COM2 (communication) settings are displayed to enable you to edit them.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).
 - <u>* Refer to the instruction manual of the device and the manual for communication interface and option for more details</u> <u>on the settings.</u>



1. Parameter setting

You can configure the following parameters in the COM2 (communication) settings.

[COM2 (Communication) Settings "COM2" Parameter List]

Setting parameter	Fur	nction	Remarks	
Mode "Mode"	Select "Low Order" (the device is low order) or "High Order" (the device is high order) for the communication mode		"Low Order (Connected to PC)" is displayed, but cannot be selected.	
	Software screen	Device screen		
	Low Order (Connected to PC)	Low (To PC etc)		
Protocol	Select the communications protocol		*1: PRIVATE1 (without connection sequence)	
"Protocol"	Software screen	Device screen	*2: PRIVATE2 (with connection sequence)	
	MODBUS RTU	MODBUS RTU		
	MODBUS ASCII	MODBUS ASCII		
	PRIVATE1 *1	PRIVATE1 *1		
	PRIVATE2 *2	PRIVATE2 *2		
Address	ress Set the communication address of this instrument			
"Address"	Software screen	Device screen		
	01 to 99	01 to 99		
Transmitting	Set the communication speed*		*PRIVATE: 1200, 2400, 4800, 9600bps	
Speed	Software screen	Device screen	MODBUS: 9600, 19200, 38400bps	
"Baudrate"	1200, 2400, 4800,	1200, 2400, 4800,	This change to "9600" when the protocol is changed to	
	9600, 19200, 38400	9600, 19200, 38400	PRIVATE from MODBUS or vice versa.	
			Fixed at "9600" when the mode is set as high order.	
Transmitting	Set the transmitting character*		*All options are displayed except for the following protocol	
Character "Character"	Software screen	Device screen	MODBUS RTU: Only 8N1, 8N2, 8E1, 8E2, 8O1, and 8O2 are displayed	
Character	7E1, 7E2, 7O1, 7O2,	7E1, 7E2, 7O1, 7O2,	Fixed at "8N1" when the mode is set as high order.	
	8N1, 8N2, 8E1, 8E2, 8O1, 8O2	8N1, 8N2, 8E1, 8E2, 8O1, 8O2	° °	
Check Sum	Select whether or not to add checks		*Available only when the protocol is set to "PRIVATE	
"Check SUM"	Software screen	Device screen	(without connection sequence)" or "PRIVATE (with connection sequence)"	
	None	OFF	connection sequence)	
	Exists	ON		

6-6-24. Ethernet Settings "Ether"

- The Ethernet settings are displayed to enable you to edit them.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).
 - * Refer to the instruction manual of the device and the manual for communication interface for more details on the settings.

Parameter Setting [AH4724GDDNNN](Online)	
Range	
- Alarm	IP Address:
Calculation	192 . 168 . 0 . 58
- Calculation Formula	132 . 100 . 0 . 30
Broken Line Approximation Table	
Chart Speed	Subnet Mask:
- Analog Recording (Dot Printing Type) - Subtract Printing	255 . 255 . 255 . 0
Analog Recording (Trace Printing Interval)	
- Periodic Data Printing	Default Gateway:
Message Printing 1	0.0.0
Message Printing 2	
Recording Format	
Automatic Range Switching	TCP/IP Socket Communication Port Number:
Compressed/Expanded Printing	11111
Zone Printing	
- SD Card	DNS Used/Unused:
USB	
Com1	Unused •
Com2	
Ethernet	Primary DNS Server:
SNTP	0 . 0 . 0 . 0
– Email Address (Account)	
- Email Address (Destination)	Secondary DNS Server:
- Email Address (Sending Condition)	
- Calendar Timer	0.0.0.0
External Drive	
- Operation Recording	Web Server
Failout	web Server
Display	Login Password:
Date/Time	3571
– System – Format	3371
- Display Order	
Soft Dip Switch	

1. Parameter setting

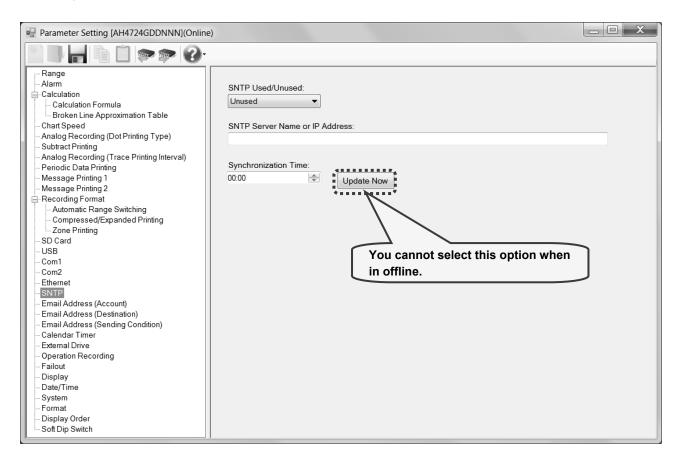
You can configure the following parameters in the Ethernet settings.

[Ethernet Settings "Ether" Parameter List]

Setting parameter	Fun	ction	Remarks
"MAC Address"	Ethernet MAC address set in this device (Not displayed on the software screen. Only displayed on the device screen.)		Setting impossible
IP Address	Set the IP address		
"IP Address"	Software screen	Device screen	
	0.0.0.0 to 255.255.255.255	0.0.0.0 to 255.255.255.255	
Subnet Mask	Set the subnet mask		
"Subnet Mask"	Software screen	Device screen	
	0.0.0.0 to 255.255.255.255	0.0.0.0 to 255.255.255.255	
Default Gateway	Set the default gateway address of	of the network used	
"Default Gateway"	Software screen	Device screen	
	0.0.0.0 to 255.255.255.255	0.0.0.0 to 255.255.255.255	
TCP/IP Socket Communication Port	Set the port number used for TCP high-order	/IP socket communication with the	
Number	Software screen	Device screen	
"Port No."	0 to 65535	0 to 65535	
DNS Used/Unused	Select whether or not to use DNS	(domain name server)	When DNS is not used, set the IP
"DNS ON/OFF"	Software screen	Device screen	address
	Unused	OFF	When DNS is used, set the name of the
	Used	ON	SNTP, SMTP, or other server
Primary DNS Server	Set the primary DNS server		
"Primary Server"	Software screen	Device screen	
	0.0.0.0 to 255.255.255.255	0.0.0.0 to 255.255.255.255	
Secondary DNS Server	Set the secondary DNS server		
"Secondary Server"	Software screen	Device screen	
	0.0.0.0 to 255.255.255.255	0.0.0.0 to 255.255.255.255	
Login Password "Password"	Set a password consisting of up to for setting on the Web	o 32 characters (one byte) used	Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz 0123456789 (refer to section 6-1-2)

6-6-25. SNTP Settings "SNTP"

- The SNTP settings are displayed to enable you to edit them.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).
 - * Refer to the instruction manual of the device and the manual for communication interface for more details on the settings.



1. Parameter setting

You can configure the following parameters in the SNTP settings.

[SNTP Settings "SNTP" Parameter List]

Setting parameter	Function		Remarks
SNTP Used/Unused "ON/OFF"	Set whether or not to use the time setting function by SNTP		
	Software screen	Device screen	
	Unused	OFF	
	Used	ON	
SNTP Server Name or IP Address "Server"	Set the name or IP address of the SNTP server using up to 32 characters (one byte)		When DNS is used, set the server name When DNS is not used, set the IP address of the server Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijkImnopqrstuvwxyz 0123456789+-*/%^():;<>=![]¥ (refer to section 6-1-2)
Synchronization Time	Set the reference time for query		
"Std.TIME"	Software screen	Device screen	
	00 to 23 (Hour)	00 to 23 Hour	
	00 to 59 (Minute)	00 to 59 Min	

6-6-26. Email Address (Account) Settings "E-mail Account"

- The email address (account) settings are displayed to enable you to edit them.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multi-point type and table *1 in section 6-1-6 for pen type).
 - * Refer to the instruction manual of the device and the manual for communication interface for more details on the settings.

Parameter Setting [AH4724GDDNNN](Online)		
Range Alarm Calculation Calculation Formula Broken Line Approximation Table Chart Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval)	POP Server POP3 Server Name Or IP Address:	Port Number:
Analog Recording (Trace Printing Interval) Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Printing Zone Printing SD Card	SMTP Server SMTP Server Name Or IP Address:	Port Number: 25 (A) V
- USB - Com1 - Com2 - Ethernet - SNTP	User ID:	
Email Address (Account) Email Address (Destination) Email Address (Sending Condition) Calendar Timer External Drive	Password: Authentication Type:	
- Operation Recording - Failout - Display - Date/Time - System	None Sender Email Address:	
- Format - Display Order - Soft Dip Switch		

1. Parameter setting You can configure the following parameters in the email address (account) settings. [Email Address (Account) Settings "E-mail Account" Parameter List]

Setting parameter	Fun	ction	Remarks
POP3 Server Name Or IP Address "POP3 Server"			When DNS is used, set the server name When DNS is not used, set the IP address of the server Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijkImnopqrstuvwxyz0123456789 +-*/%^():;<>=![]¥ (refer to section 6-1-2)
Port Number "POP3 Port"	Set the port number of	the POP3 server	110 for standard server
(POP3 server side)	Software screen	Device screen	
	0 to 65535	0 to 65535	
SMTP Server "SMTP Server"	Set the name or IP address of the SMTP server using up to 32 characters (one byte)		When DNS is used, set the server name When DNS is not used, set the IP address of the server The available characters are the same as those of the [POP3 Server Name Or IP Address] setting parameter
Port Number "SMTP Port"	Set the port number of	the SMTP server	25 for standard server
(SMTP server side)	Software screen	Device screen	
	0 to 65535	0 to 65535	
User ID "User ID"	Set the Email account using up to 32 characters (one byte)		Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz0123456789+@ (refer to section 6-1-2)
Password "Password"	Set the Email password using up to 32 characters (one byte)		The available characters are the same as those of the [POP3 Server Name Or IP Address] setting parameter
Authentication Type "Authentication"	Authentication type used for accessing the transmission server		
	Software screen	Device screen	
	None	None	
	POP	POP	
	APOP	APOP	
Sender Email Address	Set the sender Email a	ddress using up to 32	The available characters are the same as those
"Sender address"	characters (one byte)		of the [User ID] setting parameter

6-6-27. Email Address (Destination) Settings "E-mail Address"

- The email address (destination) settings are displayed to enable you to edit them.
- The columns of the table represent the destination Email addresses, and the rows represent the Email address numbers.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).

* Refer to the instruction manual of the device and the manual for communication interface for more details on the settings.

Parameter Setting [AH4724GDDNNN](Online	e) 🔄 🗖 🗶
Range Alarm Calculation Broken Line Approximation Table Chart Speed Analog Recording (Dot Printing Type) Subtract Printing Analog Recording (Trace Printing Interval) Periodic Data Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Printing Zone Printing SD Card USB Com1 Com2 Ethernet SNTP Email Address (Sending Condition) Calendar Timer External Drive Operation Recording Failout Display Date/Time System Format Display Order	No. Sender Email Address

1. Parameter setting

You can configure the following parameters in the email address (destination) settings.

[Email Address (Destination) Settings "E-mail Address" Parameter List]

Setting parameter	Function	Remarks
Destination Email Address "Address"	Set the Email destination address using up to 32 characters (one byte)	Available characters (one byte): ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz0123456789+- @ (refer to section 6-1-2)

6-6-28. Email Address (Sending Condition) Settings "E-mail Condition"

- The email address (sending condition) settings are displayed to enable you to edit them.
- You can edit these settings depending on the communication method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).
 - * Refer to the instruction manual of the device and the manual for communication interface for more details on the settings.

	<u>)</u>									
Range	No	Condition	Sending D	eștination	Send Meas	ured Value		Select Dest	ination Email	
Alarm		Type	Start CH	Last CH	Standard	Interval		1	2	
Calculation		Unused 💌				Hour	Minute			
- Calculation Formula		Unused Unused		None None	12:00 AM 12:00 AM	0	0			
 Broken Line Approximation Table 		Unused	None	None	12:00 AM	0	0			
- Chart Speed		Unused	None	None	12:00 AM	0	0			
Analog Recording (Dot Printing Type)		Unused	None	None	12:00 AM	0	Ő			
- Subtract Printing		Unused	None	None	12:00 AM	õ	ŏ			
Analog Recording (Trace Printing Interval)		ondood	140110	Horic	12.00 / 40	Ŭ				
Periodic Data Printing										
Message Printing 1										
Message Printing 2										
Recording Format										
Automatic Range Switching										
Compressed/Expanded Printing										
Zone Printing										
- SD Card										
USB										
Com1										
Com2										
Com2 Ethernet										
SNTP										
Email Address (Account)										
Email Address (Destination)										
Email Address (Sending Condition)										
Calendar Timer										
External Drive										
 Operation Recording 										
						Mo	va tha a	croll bar	to the rid	a ht
Failout										-
Failout Display						to	display	hidden se	etting pa	rameter
Failout									pu	
Failout Display										
Failout Display Date/Time										
– Failout – Display – Date/Time – System									_	

1. Parameter setting

You can configure the following parameters in the email address (sending condition) settings.

Setting parameter	Function		Remarks
Condition Type	Select the condition type for	or sending Email	
"Condition"	Software screen	Device screen	
	Unused	None	
	When Alarm Occurred	Alarm	
	Set Time (Send	Interval	
	Measured Value)		
	System Event	Fail	
Sending Destination Start	Set the start CH and last C	H of the target CHs to	The number of the displayed channels varies
CH, Last CH	send Email when an alarm	for measured data or a	depending on the device model.
"Target CH"	specific CH occurs		
	Software screen	Device screen	
	(Start CH) None	From *	
	(Start CH) 1 to 24	From 1 to 24	
	(Last CH) None	To *	
	(Last CH) 1 to 24	To 1 to 24	
Send Measured Value	Set the reference time for s	sending the measured data	
Standard Time	Software screen	Device screen	
"Std.TIME"	00 to 23 (Hour)	00 to 23 Hour	
	00 to 59 (Minute)	00 to 59 Min	
Interval Hour, Minutes	Set the interval for sending	the measured data	
"Interval"	Software screen	Device screen	
	0 to 24 hours	00 to 24 Hour	
	0 to 59 minute	00 to 59 Min	
Select Destination Email	Select the destination to se	end Email based on	Select up to three from the destination
Address	conditions		addresses set in the Email address
"Address No."	Software screen	Device screen	(destination) by checking their address
	1	No.1	numbers (refer to section 6-6-27)
	2	No.2	
	3	No.3	
1			

6-6-29. Calendar Timer Settings "Timer"

- The calendar timer settings are displayed to enable you to edit them.
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Onlin	e)						
📲 🖪 📙 🖻 🐲 🔊 🕜 -							
- Range	No. Mode	ON Date/Time	OFF Date/Time C	Dutiput No.			
Alarm			12/31/2099 121 N		OR	None	
-Calculation	2 Unused		12/31/2099 121 N		OR	None	
- Calculation Formula	3 Unused		12/31/2099 121 N		OR	None	
Broken Line Approximation Table	4 Unused 5 Unused		112/31/2099 121 N 112/31/2099 121 N		OR OR	None None	
- Chart Speed	5 Onuseu	12/31/2099 12	112/31/2039 1211	Norie	UR	NUTIE	
Analog Recording (Dot Printing Type)							
- Subtract Printing							
- Analog Recording (Trace Printing Interval)							
- Periodic Data Printing							
Message Printing 1							
Message Printing 2							
Recording Format							
- Automatic Range Switching							
- Compressed/Expanded Printing							
Zone Printing							
- SD Card							
USB							
Com1							
Com2							
Ethernet							
SNTP							
Email Address (Account)							
Email Address (Destination)							
Email Address (Sending Condition)							
Calendar Timer							
External Drive							
Operation Recording							
- Failout							
Display							
Date/Time							
System							
Format							
Display Order							
Soft Dip Switch							

1. Parameter setting

You can configure the following parameters in the calendar timer settings.

[Calendar	Timer Settings	"Timer"	Parameter	List]

Setting parameter		Remarks		
Mode	Select the timer type			
"Mode"	Software screen	Device screen		
	Unused	None		
	ON Time	ON		
	ON/OFF Time	ON&OFF		
ON Date/Time	Set the date and time when	turning ON the alarm output	or printing	
"Timer ON"	message			
	Software screen	Device screen		
	2000 to 2099 (Year)	2000 to 2099 Year		
	1 to- 12 (Month)	1 to 12 Month		
	1 to 31 (Day)	1 to 31 Day		
	00 to 23 (Hour)	00 to 23 Hour		
	00 to 59 (Minute)	00 to 59 Min		
OFF Date/Time	Set the date and time when	turning OFF the alarm outpι	ıt	
"Timer OFF"	The displays on the software	e and device screens are the	e same as those of	
	the [On Date/Time] setting p	arameter		
Output No.	Specify the output destination	n (relay No.) when the timer	is ON	The number varies depending on
"Relay No."	Software screen	Device screen		the device model.
	None	-		
	1 to 24	1 to 24		
	Dummy Output	99		
Output Mode	Select the connection metho	d to the output destination v	when the timer is	
"And/Or"	ON			
	Software screen	Device screen		
	OR	Or		
	AND	And		
Message No.	Specify the message No. to	be printed when the timer is	turned on	
"Message No."	Software screen	Device screen		
	None	-		
	1 to 20	1 to 20		

2. Copy and paste operations for calendar timer setting

For the calendar timer setting, you can copy and paste parameters per timer number (parameters belonging to one timer number).

<How to copy/paste>

(1) Select the copy source

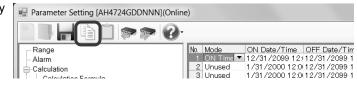
Click to select a timer number or any column to copy from.

* You can copy parameters per one timer number. That means you cannot select multiple timer numbers to copy the parameters at a time.



(2) Click the [Copy] button

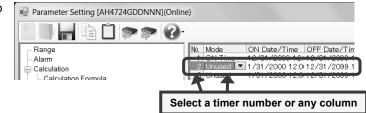
Click the [Copy] button from the tool bar to copy the selected parameters.



(3) Select the paste destination

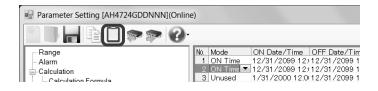
Click to select a timer number or any column to paste to.

* You can paste the parameters to one timer number. That means you cannot select multiple timer numbers to paste the parameters at a time.



(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

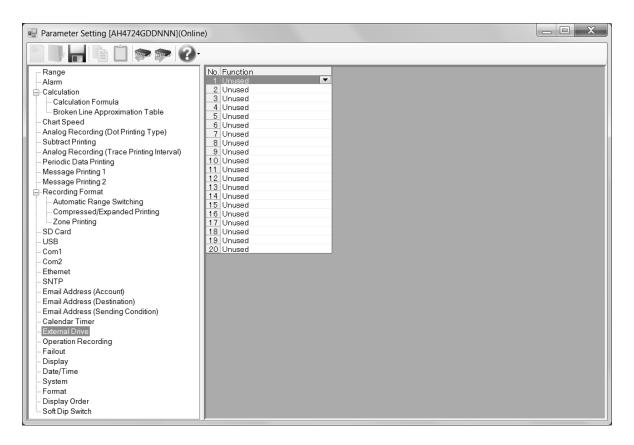


Remarks "Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one timer number.

6-6-30. External Drive Settings "Dig Inp"

- The settings for the external drive are displayed in the table format to enable you to edit them.
- The columns of the table represent the functions, and the rows represent the external drive numbers.
- You can edit these settings depending on the alarm output + external drive method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).
- The number of the displayed external drive numbers varies depending on the device model. <u>* Refer to the instruction manual of the device for more details on the settings.</u>



1. Parameter setting

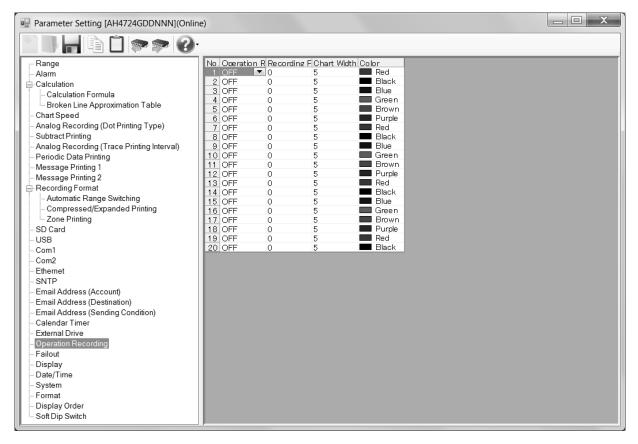
You can configure the following parameters in the external drive settings. [External Drive Settings "Dig Inp" Parameter List]

Setting parameter	Func	Remarks	
Function	Allocate functions to the given externa	l drive terminal numbers	To select [Chart Speed]
Function "Mode"	Allocate functions to the given externa Software screen Unused Chart Speed *1 Message (1,2) *2 Message (1,2,3,4,5) *3 Data Printing List 1 Printing - List 3 Printing Integration Reset (Batch) Message 1 Printing - Message 20s Printing	I drive terminal numbers Device screen None ChartSpeed *1 Message 1, 2 *2 Message 1 to 5 *3 DataPrint ListPrint 1 to ListPrint 3 INT-Reset(All) Message 1 to Message 20	To select [Chart Speed] The external drive No. 1 and No. 2 must be set to "Chart Speed". *1 If both the external drives No.1 and No.2 are not set, the chart speed selection does not work. To select [Message (1.2)] The external drive No. 1 and No. 2 must be set to "Message (1,2)". *2 If both the external drives No.1 and No.2 are not set, the message (1,2) selection does not
			 To select [Message (1,2,3,4,5)] The external drive No. 1 to No. 4 must be set to "Message (1,2,3,4,5)". *3 If all of the external drives No.1 to No.4 are not set, the message (1,2,3,4,and 5) selection does not work.

6-6-31. Operation Recording Settings "Ope.Rec"

* If using this function in multi-point type, do not set "Chart Synchronization" in Analog Recording (Trace Printing Interval) Settings "Dot.Int" (refer to section 6-6-10). If it is set to "Chart Synchronization", this function is disabled.

- The settings for the external drive are displayed in the table format to enable you to edit them.
- The columns of the table present the setting parameter types, and the rows present the external drive numbers.
- You can edit these settings depending on the alarm output + external drive method (refer to the table * 1 in section 6-1-5 for multi-point type and table * 1 in section 6-1-6 for pen type).
- The number of the displayed external drive numbers varies depending on the device model.
- * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the operation recording settings.

[Operation Recording Settings "Ope.Rec" Parameter List]

Setting parameter	Function		Remarks
Operation Recording "ON/OFF"	Specify whether the oper on or off	ration recording is turned	
	Software screen	Device screen	
	OFF	OFF	
	ON	ON	
Recording Position (%) "Position"	Set the recording position proportion to the chart zet	n for input OFF status in ero span (%)	
	Software screen	Device screen	
	0 to 90	0 to 90	
Chart Width (Mm) "Width"	Set the recording positio the chart zero span (mill OFF recording position		
	Software screen	Device screen	
	1 to 10	1 to 10	
Color	Select the color for recor	ding	Setting is only available for multi-point type.
"Color"	Software screen	Device screen	
	Red	Red	
	Black	Black	
	Blue	Blue	
	Green	Green	
	Brown	Brown	
	Purple	Purple	

2. Copy and paste operations for operation recording setting

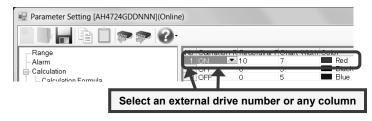
For the operation recording setting, you can copy and paste parameters per external drive number (parameters belonging to one external drive number).

<How to copy/paste>

(1) Select the copy source

Click to select an external drive number or any column to copy from.

* You can copy parameters per one external drive number. That means you cannot select multiple external drive numbers to copy the parameters at a time.



(2) Click the [Copy] button

Click the [Copy] button from the tool bar to copy the selected parameters.



(3) Select the paste destination

Click to select an external drive number or any column to paste to.

* You can paste the parameters to one external drive number. That means you cannot select multiple external drive numbers to paste the parameters at a time.

	🖳 Parameter Setting [AH4	724GDDNNN](Online	e)			
1			2.				
'	Range			No. Operatio	on R Recon	ding F Chart W	/idth Color
	- Alarm			2 OFF	▼ 0	5	Black
	Calculation Formula			7 1	, ⁰	5	Biac
		Select a	n ex	ternal dr	ive nun	nber or a	ny column

(4) Click the [Paste] button

Click the [Paste] button from the tool bar to paste the parameters to the selected location.

Parameter Setting [AH4724GDDNNN](Online)								
Range	No. Operation R Rec	ording F Chart Wid	dth Color					
Alarm	1 ON 10	7	Red					
- Calculation	<u>2 ON 🔽 10</u>	7	Red					
Calculation Formula	3 OFF 0	5	Blue					

Remarks >"Keeping copied data" and "Copy/paste unit"

- The copied parameters are kept after a paste operation until the [Copy] button is clicked the next time. Note that, if you move to another setting item in the edit panel after a copy operation, the copied parameters are lost.
 You connect copy or paste per participal drive
- You cannot copy or paste per setting parameter. The copy or paste operation can be used by one external drive number.

6-6-32. Failout Settings "FailOut"

- The settings for the failout are displayed in the table format to enable you to edit them.
- The columns of the table represent the setting parameter types, and the rows represent the event types for failout. <u>* Refer to the instruction manual of the device for more details on the settings.</u>

	-						
Range		Alarm Action			Set Relay		
Alarm		LCD Display LED Display				o. Output Mod	
Calculation	Chart End Input Disconnected		1	✓ ✓	None None	OR OR	
- Calculation Formula	Low Remaining SD		1	V	None	OR	
Broken Line Approximation Table	Low Remaining Bat		1	\checkmark	None	OR	
- Chart Speed	Main Body Error	V V	1	1	None	OR	
- Analog Recording (Dot Printing Type)							
- Subtract Printing							
 Analog Recording (Trace Printing Interval) 							
Periodic Data Printing							
Message Printing 1							
Message Printing 2							
Recording Format							
 Automatic Range Switching 							
Compressed/Expanded Printing							
Zone Printing							
- SD Card							
USB							
- Com1							
- Com2							
Ethernet							
SNTP							
Email Address (Account)							
Email Address (Destination)							
Email Address (Sending Condition)							
- Calendar Timer							
- External Drive							
- Operation Recording							
Failout							
Display							
- Date/Time							
System							
Format							
- Display Order							
Soft Dip Switch							

1. Parameter setting

You can configure the following parameters in the failout settings.

[Failout Settings "FailOut" Parameter List]

Setting parameter		Function		Remarks
Chart End "Chart End"				Check box operation:
	Software screen	Device screen		UncheckedDo not display
	LCD Display	LCD		
	LED Display	LED		
	Email	E-mail		
	Relay output	Relay		
Input Disconnected "Burn"	Set the alarm action at det Use the check boxes for se	•	ion	
	Software screen	Device screen		
	LCD Display	LCD		
	LED Display	LED		
	Email	E-mail		
	Relay output	Relay		
Low Remaining SD Card Memory	Set the alarm action at det Use the check boxes for se	•	acity	
"SD Card"*	Software screen	Device screen		
	LCD Display	LCD		
	LED Display	LED		
	Email	E-mail]	
	Relay output	Relay		

Leve Demoining Detter / Deven	Cat the alarma action at dat	antion of books in bottoms is		Charly have an anation.
Low Remaining Battery Power	Set the alarm action at detection of backup battery low level Use the check boxes for selection			Check box operation:
For Backup "Battery"				CheckedDisplay
Ballery	Software screen	Device screen		OncheckedDo not display
	LCD Display	LCD		
	LED Display	LED		
	Email	E-mail		
	Relay output	Relay		
Main Body Error	Set the alarm action at det	ection of main body error		
"System Error"	Use the check boxes for se			
	Software screen	Device screen		
	LCD Display	LCD		
	LED Display	LED		
	Email	E-mail		
		-		
	Relay output	Relay		
Set Relay Output Output No. "Relay No."	 Set the alarm output des Set the alarm output des disconnection Set the alarm output des low capacity Set the alarm output des battery low level Set the alarm output des error Software screen None 1 to 24 Dummy Output 	stination No. at detection c stination No. at detection c stination No. at detection c	of input of SD card of backup	The number varies depending on the device model.
Set Relay Output Output Mode "And/Or"	 Select the connection m detection of chart end Select the connection m detection of input discor Select the connection m detection of SD card low Select the connection m detection of backup batt Select the connection m detection of main body e Software screen OR AND 	ethod of the alarm output inection wethod of the alarm output v capacity wethod of the alarm output ery low level wethod of the alarm output	destination at destination at destination at	

6-6-33. Display Settings "Display"

- The display settings are displayed to enable you to edit them.
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH474PGAA](Off	line)	
1 - C	P 🗫 🔞 -	
Range Alarm Calculation Formula Broken Line Approximation Chart Speed Subtract Printing P.O.C Periodic Data Printing Message Printing 1 Message Printing 2 Recording Format Automatic Range Switching Compressed/Expanded Pri Zone Printing SD Card USB Com1	Display Mode: 1ch+Bar • Unit • Manual/Automatic Switching Of Measured CH Upda Automatic • Display CH Update Interval: 2 Seconds • Use Of Display Order Setting: Stop •	Data update interval 0.1 sec Display is for pen type only.
– Com2 – Ethernet – SNTP – Email Address (Account) – Email Address (Destination) – Email Address (Sending Cond – Calendar Timer	LCD Backlight Backlight Always On	Brightness: 5 (Bright) -
- Caternal Trive - External Drive - Operation Recording - Failout - Display - System - Format - Display Order - Soft Dip Switch	Record Lighting Record Lighting: Atways On	Brightness: 5 (Bright) •
۲ <u>س</u> ۲		

*The Screen is for pen type.

1. Parameter setting

You can configure the following parameters in the display settings.

[Display Settings "Display" Parameter List]

Setting parameter		Function		
Display Mode "Display Mode"	Select the number of CHs simultaneously on a single	and the information displa e screen	yed *1: Settings is available depending on the device model for multi-	
	Software screen	Device screen	point type.	
	1ch Expand 1ch + Bar	01CH 01CH + Bar	*2: Settings is available depending	
	6ch + Tag *1	06CH +Tag *1	on the device model for pen type.	
	6ch Batch *1 12ch Batch *1	06CH *1 12CH *1		
	24ch Batch *1	24CH *1		
	2ch *2	02CH *2		
	2ch + Bar *2	02CH + Bar *2		
	3ch *2	03CH *2		
	3ch + Bar *2	03CH + Bar *2		
	4ch *2	04CH *2		
	4ch + Bar *2 Indicator *2	04CH + Bar *2 Indicator *2		

Unit/Tag	Select whether unit or tag y	you want to display	*1: Setting of Tag and Unit is only
"Unit/Tag"	Software screen	Device screen	available at pen type. 3CH, 3CH
0	Unit	Unit	+ Bar, 4CH, 4CH + Bar Display
	Tag	Tag	Mode are only valid. For 1 pen
	Tag and Unit *1	Both *1	type and 2 pen type, [*] is
		Botti I	displayed and setting is
Manual/Automatic Switching Of	Select either manual (with k	keys) or automatic (with update	disabled.
Measured CH Update	interval) for displayed CH u		
"Auto/Const"	Software screen	Device screen	
	Manual	Const	
	Automatic	Auto	
Display CH Update Interval	Set the update interval of th	ne displayed CHs	*1: Setting is only available for
"CH-Update Interval"	Software screen	Device screen	multi-point type.
	Synchronized With Dots *1	Synchro *1	
	1 Second	1sec	
	2 Seconds	2sec	
	3 Seconds	3sec	
	5 Seconds	5sec	
	10 Seconds	10sec	
	30 Seconds	30sec	
Use Of Display Order Setting "Display-order"	Select whether to display the order (OFF) or in an arbitration of the order selection of the order selection of the order	he measured values in the CH No. ary order (ON)	
	Software screen	Device screen	
	Stop	OFF	
	Do	ON	
Display DATA Update Interval	Set the update interval of the	he DATA.	Setting is only available for pen
"DATA-Update Interval"	Software screen Device screen		type.
	0.1 Second	0.1s	
	0.2 Second	0.2s	
	0.5 Second	0.5s	
	1 Second	1s	
Backlight "Display Backlight"	Select ON or AUTO for the With AUTO selected, the L operations for three minute	CD backlight is turned off after no	
	Software screen	Device screen	
	Always On	ON	
	Automatic	AUTO	
D : 14			
Brightness "Display Backlight Level"	Select the brightness of the		Degree of brightness: 1 < 5
Display Backlight Level	Software screen	Device screen	(Dark) (Bright)
	1 (Dark) 2	1 2	(Dark) (Dright)
	3	3	
	4	4	
	5 (Bright)	5	
		ecord lighting is turned off after no	
	With AUTO selected, the re operations for three minute	ecord lighting is turned off after no	
	With AUTO selected, the re operations for three minute Software screen	ecord lighting is turned off after no s Device screen	
Record Lighting "Chart Illumination"	With AUTO selected, the re operations for three minute Software screen Always On	ecord lighting is turned off after no es Device screen ON	
	With AUTO selected, the re operations for three minute Software screen	ecord lighting is turned off after no s Device screen	
"Chart Illumination"	With AUTO selected, the re operations for three minute Software screen Always On OFF	ecord lighting is turned off after no S Device screen ON OFF AUTO	Degree of brightness:
"Chart Illumination" Brightness	With AUTO selected, the re operations for three minute Software screen Always On OFF Automatic	ecord lighting is turned off after no S Device screen ON OFF AUTO	OFF < 1 < 5
"Chart Illumination" Brightness	With AUTO selected, the reoperations for three minute Software screen Always On OFF Automatic Select the brightness of the	ecord lighting is turned off after no as Device screen ON OFF AUTO e Chart Illumination.	
"Chart Illumination" Brightness	With AUTO selected, the recoperations for three minute Software screen Always On OFF Automatic Select the brightness of the Software screen	ecord lighting is turned off after no as Device screen ON OFF AUTO e Chart Illumination. Device screen	OFF < 1 < 5
"Chart Illumination" Brightness	With AUTO selected, the recoperations for three minute Software screen Always On OFF Automatic Select the brightness of the Software screen OFF	ecord lighting is turned off after no as Device screen ON OFF AUTO e Chart Illumination. Device screen 0	OFF < 1 < 5
	With AUTO selected, the recoperations for three minute Software screen Always On OFF Automatic Select the brightness of the Software screen OFF 1 (Dark)	ecord lighting is turned off after no as Device screen ON OFF AUTO e Chart Illumination. Device screen 0 1	OFF < 1 < 5
"Chart Illumination" Brightness	With AUTO selected, the reperations for three minute Software screen Always On OFF Automatic Select the brightness of the Software screen OFF 1 (Dark) 2	ecord lighting is turned off after no as Device screen ON OFF AUTO e Chart Illumination. Device screen 0 1 2	OFF < 1 < 5

6-6-34. Date/Time Settings "Date"

- The date/time settings are displayed to enable you to edit them.
- For online, you can edit these settings (for multi-point type/pen type).
 - * Refer to the instruction manual of the device for more details on the settings.

Parameter Setting [AH4724GDDNNN](Online)	
Range Alarm		
-Calculation	Date/Time of PC:	
- Calculation Formula	8/10/2011 4:09:29 PM Synchronize	
Broken Line Approximation Table		
- Chart Speed		
Analog Recording (Dot Printing Type)	Setting Date/Time:	
- Subtract Printing	2011/08/10 16:09:25	
- Analog Recording (Trace Printing Interval)	ootang	
- Periodic Data Printing		
Message Printing 1		
Message Printing 2		
Automatic Range Switching		
- Compressed/Expanded Printing		
Zone Printing		
SD Card		
USB		
- Com1		
Com2		
Ethernet		
SNTP		
Email Address (Account)		
Email Address (Destination)		
Email Address (Sending Condition) Calendar Timer		
External Drive		
- Operation Recording		
- Failout		
Display		
Date/Time		
System		
Format		
- Display Order		
Soft Dip Switch		
р. —		

1. Parameter setting

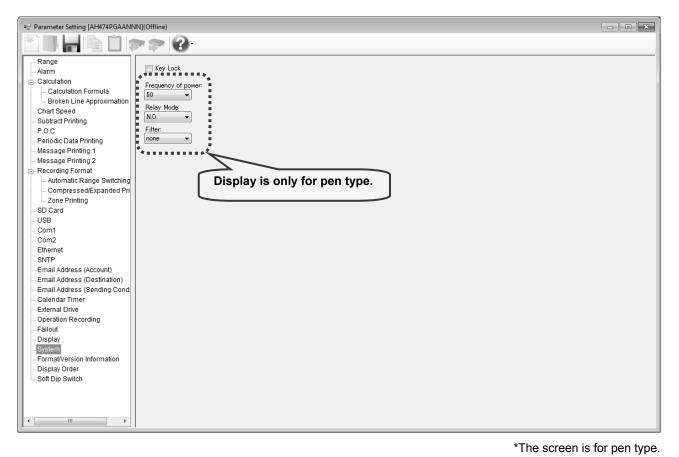
You can configure the following parameters in the date/time settings.

[Date/Time Settings "Date" Parameter List]

Setting	parameter	Function		Remarks
Date/Time of	PC	Display the date/time of the	∋ PC	Click the [Synchronize With PC] button to set the date/time of PC at that time to the connected device.
Setting	"Year"	Set the year		After entering the date/time, click the [Setting]
Date/Time		Software screen	Device screen	button to set the specified date/time to the
		2000 to 2099	2000 to 2099	connected device.
	"Month"	Set the month		
		Software screen	Device screen	
		1 to 12	1 to 12	
"Day"		Set the day		
		Software screen	Device screen	
		1 to 31	1 to 31	
	"Hour"	Set the hour		
		Software screen	Device screen	
		00 to 23	00 to 23	
	"Min"	Set the minute		
		Software screen	Device screen	
		00 to 59	00 to 59	
	"Sec"	Set the second		
		Software screen	Device screen]
		00 to 59	00 to 59	

6-6-35. System Settings "System"

- The system settings are displayed to enable you to edit them.
 - * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

You can configure the following parameters in the system settings.

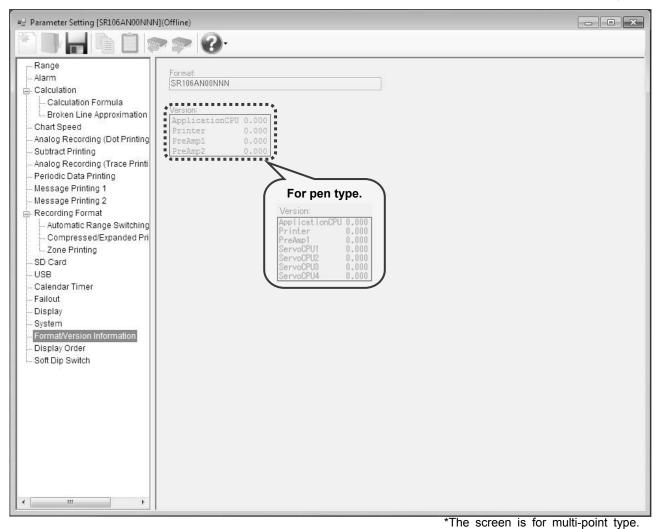
[System Settings "System" Parameter List]

Setting parameter	Fun	ction	Remarks
Key Lock "Key Lock"	Disable the keys to change Use the check boxes for so * If you enable [Key Lock] cannot be changed on th However, you can see th	election , the settings of all items ne device.	Check box operation: CheckedEnable key lock UncheckedDisable key lock When in online, the setting is sent to the device when the check box I is checked.
Frequency of Power "Frequency of Power"	Set the power frequency. Software screen 50 60	Device screen 50Hz 60Hz	Setting is only available for pen type.
Relay Mode "Relay Mode"	Set the alarm output mode Software screen Excitation None excitation	Device screen Norm.Close (excitation) Norm.Open (none excitation)	Setting is only available for pen type.
Filter "Filter(Preamp)"	Set the strength of the filte Software screen None 1 to 10	r. Device screen 0 1 to 10	Setting is only available for pen type.

* On the software screen, "Initialize" for clearing the memory as well as the following setting parameters: "Adjust of Rec position" for disabling/enabling the zero or span adjustment for dot printing position, and "Input Correction" for disabling/enabling the input correction setting which are displayed on device screen are not displayed.

6-6-36. Format/Version Display

• The format and the software version of each CPU (preamplifier, printer and application etc.) of the device are displayed.



1. Parameter setting

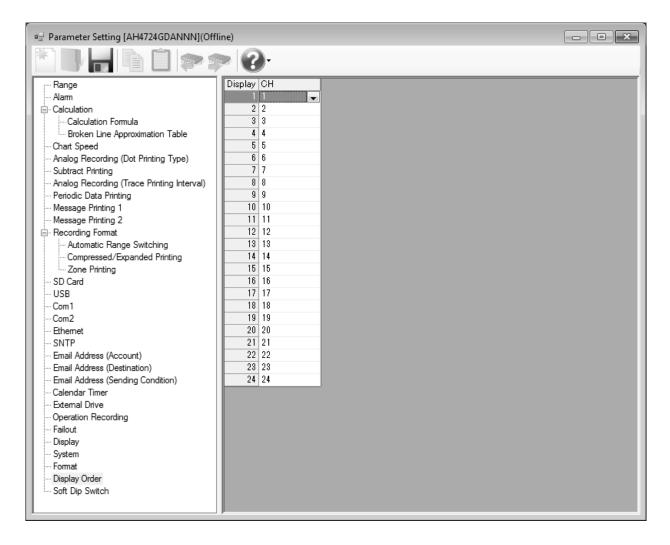
The format and version parameter displays the following. [Format/Version Display Parameter List]

Setting parameter	Fun	ction	Remarks
Format "TYPE"	Display the model code of the device		You can check the model code in "SysInfo" on the device.
Version	Display the version of the de Software screen ApplicationCPU Printer PreAmp1 PreAmp2 *1 ServoCPU1 *2 ServoCPU2 *2 ServoCPU3 *2	evice Device screen A,E P I1 I2 *1 S1 *2 S2 *2 S3 *2	You can check the model code in "SysInfo" on the device. *1: Display is only for multi-point type. *2: Display is only for pen type.
	ServoCPU4 *2	S4 *2	

* On the software screen, the following setting parameters: the serial number of the device "No.", the MAC address of this instrument with Ethernet option "MAC Adr.", the additional information "SP", the status information of system error "System Value", the alarm unit application software version "ALM1-ALM4" clock backup battery voltage "Battery" which are displayed on the system information display "SysInfo" of the device screen are not displayed.

6-6-37. Display Order Settings "D.Order"

- The settings for the display order are displayed in the table format to enable you to edit them.
- The columns of the table represent the channel numbers, and the rows represent the display order numbers.
- The numbers of the displayed channels vary depending on the device model.
- * Refer to the instruction manual of the device for more details on the settings.



1. Parameter setting

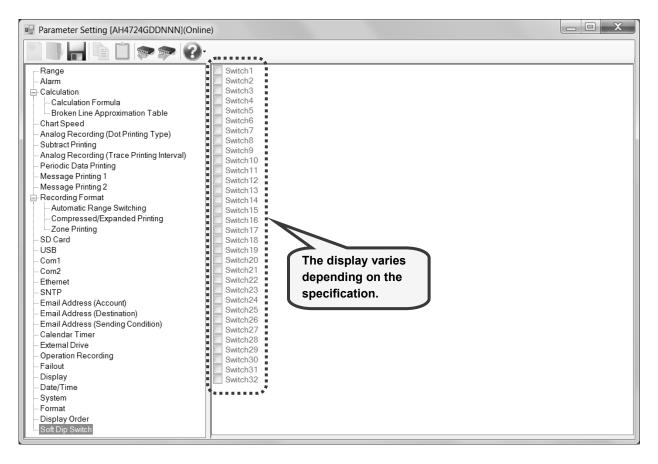
You can configure the following parameters in the display order settings.

[Display Order Settings "D.Order" Parameter List]

Setting parameter	Fun	ction	Remarks
CH	Set the CH No. to be upo	lated (displayed)	None: Skipped when the 1CH display is set on the
"CH No."	Software screen	Device screen	device, or blank when the multiple CH display is
	None	-	set
	1 to 24	1 to 24	
			The number of the displayed channels varies
			depending on the device model.

6-6-38. Soft Dip Switch Settings

• The [Soft Dip Switch] settings are displayed.



6-7. Operation of Help Screen

On any screen, click the [Help] button to show the instruction manual. Refer to it as requirement.

<Procedure>

(1) Open the Parameter Setting Menu screen or the Parameter Setting screen

Open the Parameter Setting Menu screen (refer to section 6-2) or the Parameter Setting screen (refer to section 6-6).

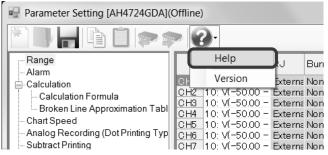
(2) Click the [Help] button

Click the [Help] button on the Parameter Setting Menu screen or the Parameter Setting screen.

Click the [Help] button on the Parameter Setting • [Help] button on the Parameter Setting Menu screen

Parameter Setting Menu	×
Select Online/Offline Offline (New)	Parameter Setting Help
Format AH4724GDA	Version
Select Communication	
	Exit

• [Help] button on the Parameter Setting screen



(3) Display the instruction manual

The instruction manual is displayed in Internet Explorer.

6-8. Operation of Version Check Screen

On any screen, click the [Version] button to show the version of this software. When contacting us about the software, please provide this version number.

<Procedure>

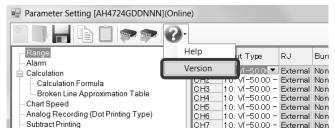
(1) Open the Parameter Setting Menu screen or the Parameter Setting screen Open the Parameter Setting Menu screen (refer to section 6-2) or the Parameter Setting screen (refer to section 6-6).

(2) Click the [Version] button

Click the [Version] button on the Parameter Setting Menu screen or the Parameter Setting screen. • [Version] button on the Parameter Setting Menu screen

Offline (New)		Parameter Setting
()		Help
Format		Version
AH4724GDA		
Select Communication		
USB	▼ Setting	

• [Version] button on the Parameter Setting screen



(3) Display the version information of the setting software

The Version Information Of Setting Software screen is displayed. When contacting us, please provide the version number.

Version number
Setting Software
Version 1.0.0.2
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CHINO Corp.

7. Glossary

No.	Terms	Description
1	parameter	Setting parameter.
2	format	Code representing the device model.
3	overflow value	Value indicating that the upper limit of the range is exceeded. It is 32767.
4	communication adapter	Software component used for data transmission and reception.
5	USB driver	Tool, which is installed to a PC in advance, allowing you to perform data
		communication with a device connected to the PC with a USB cable.

This section describes some terms used in this instruction manual.

8. Troubleshooting

No.	Symptom	Cause/Remedy
1	Installation does not complete	Confirm that there is enough free hard disk space (refer to section 2-2).
	correctly.	
2	The software does not start.	The installation might not be completed correctly. Uninstall and then reinstall
		the software, and check if the software can be started.
3	Parameters cannot be set.	Check if the format is correct.
4	The parameters of the	(1) Check if [Online] is selected in [Select Online/Offline] (refer to section 6-2-3).
	connected device cannot be	(2) Check if the wiring is correct (refer to the instruction manual of the device).
	read.	(3) Check if the connection cable breaks.
		(4) Check if the communication setting is correct (refer to section 6-3, 6-4, and 6-5).
5	Edited parameters cannot be	(1) Check if the wiring is correct (refer to the instruction manual of the device).
	written to the device.	(2) Check if the connection cable breaks.
6	The software has been	Exit the software, and then start it again.
	operating correctly, but suddenly	* If the software exits due to an unexpected error, unsaved data would not be
	a malfunction occurs.	backed up. Please set it again.
7	A communication error occurs	Disconnect the USB cable and then re-connect it.
	when connecting via USB.	

This section describes problems with operations or functions of the software and their possible causes and remedies.

Terms and Conditions

We would like to express our appreciation for your purchase and use of Azbil Corporation's products. You are required to acknowledge and agree upon the following terms and conditions for your purchase of Azbil Corporation's products (system products, field instruments, control valves, and control products), unless otherwise stated in any separate document, including, without limitation, estimation sheets, written agreements, catalogs, specifications and instruction manuals.

1. Warranty period and warranty scope

- 1.1 Warranty period
 - Azbil Corporation's products shall be warranted for one (1) year from the date of your purchase of the said products or the delivery of the said products to a place designated by you.
- 1.2 Warranty scope

In the event that Azbil Corporation's product has any failure attributable to azbil during the aforementioned warranty period, Azbil Corporation shall, without charge, deliver a replacement for the said product to the place where you purchased, or repair the said product and deliver it to the aforementioned place.

Notwithstanding the foregoing, any failure falling under one of the following shall not be covered under this warranty: (1) Failure caused by your improper use of azbil product

- (noncompliance with conditions, environment of use, precautions, etc. set forth in catalogs, specifications, instruction manuals, etc.);
- (2) Failure caused for other reasons than Azbil Corporation's product;
- (3) Failure caused by any modification or repair made by any person other than Azbil Corporation or Azbil Corporation's subcontractors;
- (4) Failure caused by your use of Azbil Corporation's product in a manner not conforming to the intended usage of that product;
- (5) Failure that the state-of-the-art at the time of Azbil Corporation's shipment did not allow Azbil Corporation to predict; or
- (6) Failure that arose from any reason not attributable to Azbil Corporation, including, without limitation, acts of God, disasters, and actions taken by a third party.

Please note that the term "warranty" as used herein refers to equipment-only-warranty, and Azbil Corporation shall not be liable for any damages, including direct, indirect, special, incidental or consequential damages in connection with or arising out of Azbil Corporation's products.

2. Ascertainment of suitability

You are required to ascertain the suitability of Azbil Corporation's product in case of your use of the same with your machinery, equipment, etc. (hereinafter referred to as "Equipment") on your own responsibility, taking the following matters into consideration:

- (1) Regulations and standards or laws that your Equipment is to comply with.
- (2) Examples of application described in any documents provided by Azbil Corporation are for your reference purpose only, and you are required to check the functions and safety of your Equipment prior to your use.
- (3) Measures to be taken to secure the required level of the reliability and safety of your Equipment in your use Although azbil is constantly making efforts to improve the quality and reliability of Azbil Corporation's products, there exists a possibility that parts and machinery may break down.

You are required to provide your Equipment with safety design such as fool-proof design, *1 and fail-safe design*2 (anti-flame propagation design, etc.), whereby preventing any occurrence of physical injuries, fires, significant damage, and so forth. Furthermore, fault avoidance, *3 fault tolerance,*4 or the like should be incorporated so that the said Equipment can satisfy the level of reliability and safety required for your use.

- *1. A design that is safe even if the user makes an error.
- *2. A design that is safe even if the device fails.
- *3. Avoidance of device failure by using highly reliable components, etc.
- *4. The use of redundancy.

3. Precautions and restrictions on application

Azbil Corporation's products other than those explicitly specified as applicable (e.g. azbil Limit Switch For Nuclear Energy) shall not be used in a nuclear energy controlled area (radiation controlled area).

Any Azbil Corporation's products shall not be used for/with medical equipment.

The products are for industrial use. Do not allow general consumers to install or use any Azbil Corporation's product. However, azbil products can be incorporated into products used by general consumers. If you intend to use a product for that purpose, please contact one of our sales representatives.

In addition,

you are required to conduct a consultation with our sales representative and understand detail specifications, cautions for operation, and so forth by reference to catalogs, specifications, instruction manual, etc. in case that you intend to use azbil product for any purposes specified in (1) through (6) below.

Moreover, you are required to provide your Equipment with fool-proof design, fail-safe design, anti-flame propagation design, fault avoidance, fault tolerance, and other kinds of protection/safety circuit design on your own responsibility to ensure reliability and safety, whereby preventing problems caused by failure or nonconformity.

- (1) For use under such conditions or in such environments as not stated in technical documents, including catalogs, specification, and instruction manuals
- (2) For use of specific purposes, such as:
 - * Nuclear energy/radiation related facilities
 - [For use outside nuclear energy controlled areas] [For use of Azbil Corporation's Limit Switch For Nuclear Energy]
 - * Machinery or equipment for space/sea bottom
 - * Transportation equipment
 - [Railway, aircraft, vessels, vehicle equipment, etc.]
 - * Antidisaster/crime-prevention equipment

- * Burning appliances
- * Electrothermal equipment
- * Amusement facilities
- * Facilities/applications associated directly with billing
- (3) Supply systems such as electricity/gas/water supply systems, large-scale communication systems, and traffic/air traffic control systems requiring high reliability
- (4) Facilities that are to comply with regulations of governmental/public agencies or specific industries
- (5) Machinery or equipment that may affect human lives, human bodies or properties
- (6) Other machinery or equipment equivalent to those set forth in items (1) to (5) above which require high reliability and safety

4. Precautions against long-term use

Use of Azbil Corporation's products, including switches, which contain electronic components, over a prolonged period may degrade insulation or increase contact-resistance and may result in heat generation or any other similar problem causing such product or switch to develop safety hazards such as smoking, ignition, and electrification. Although acceleration of the above situation varies depending on the conditions or environment of use of the products, you are required not to use any Azbil Corporation's products for a period exceeding ten (10) years unless otherwise stated in specifications or instruction manuals.

5. Recommendation for renewal

Mechanical components, such as relays and switches, used for Azbil Corporation's products will reach the end of their life due to wear by repetitious open/close operations.

In addition, electronic components such as electrolytic capacitors will reach the end of their life due to aged deterioration based on the conditions or environment in which such electronic components are used.

Although acceleration of the above situation varies depending on the conditions or environment of use, the number of open/close operations of relays, etc. as prescribed in specifications or instruction manuals, or depending on the design margin of your machine or equipment, you are required to renew any Azbil Corporation's products every 5 to 10 years unless otherwise specified in specifications or instruction manuals.

System products, field instruments (sensors such as pressure/flow/level sensors, regulating valves, etc.) will reach the end of their life due to aged deterioration of parts.

For those parts that will reach the end of their life due to aged deterioration, recommended replacement cycles are prescribed. You are required to replace parts based on such recommended replacement cycles.

6. Other precautions

Prior to your use of Azbil Corporation's products, you are required to understand and comply with specifications (e.g., conditions and environment of use), precautions, warnings/cautions/notices as set forth in the technical documents prepared for individual Azbil Corporation's products, such as catalogs, specifications, and instruction manuals to ensure the quality, reliability, and safety of those products.

7. Changes to specifications

Please note that the descriptions contained in any documents provided by azbil are subject to change without notice for improvement or for any other reason.

For inquires or information on specifications as you may need to check, please contact our branch offices or sales offices, or your local sales agents.

8. Discontinuance of the supply of products/parts

Please note that the production of any Azbil Corporation's product may be discontinued without notice. For repairable products, we will, in principle, undertake repairs for five (5) years after the discontinuance of those products. In some cases, however, we cannot undertake such repairs for reasons, such as the absence of repair parts. For system products, field instruments, we may not be able to undertake parts replacement for similar reasons.

9. Scope of services

Prices of Azbil Corporation's products do not include any charges for services such as engineer dispatch service. Accordingly, a separate fee will be charged in any of the following cases:

- (1) Installation, adjustment, guidance, and attendance at a test run
- (2) Maintenance, inspection, adjustment, and repair
- (3) Technical guidance and technical education
- (4) Special test or special inspection of a product under the conditions specified by you

Please note that we cannot provide any services as set forth above in a nuclear energy controlled area (radiation controlled area) or at a place where the level of exposure to radiation is equivalent to that in a nuclear energy controlled area.

AAS-511A-014-09



Specifications are subject to change without notice. (09)

[Selling agency]

Azbil Corporation Advanced Automation Company

1-12-2 Kawana, Fujisawa Kanagawa 251-8522 Japan

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[Manufacturer]

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