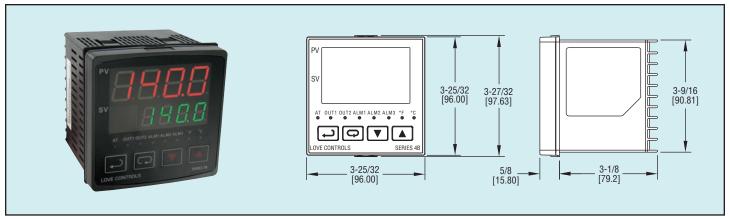


## 1/4 DIN Temperature/Process Controller

Dual Control Output, RS-485 Communication, Auto-Tuning





The Series 4B 1/4 DIN Temperature/Process Controller is designed to accept thermocouple, RTD, current or voltage input and provide dual outputs for control. Available outputs include relay/relay, voltage pulse/relay, current/relay, or linear voltage/relay.

The units can be programmed for ON/OFF, PID, auto-tuning, or manual tuning control methods. The PID control is supported by 64 ramp/soak actions. The Series 4B also includes two additional alarm outputs. The second relay output can be reconfigured as a third alarm output. The alarm type can be selected from 13 different preprogrammed alarm functions. The controller features dual LED displays for local indication of process and setpoint values.

	Output 1	Output 2
4B-23	Voltage Pulse	Relay
4B-33	Relay	Relay
4B-53	Current	Relay
4B-63	Linear Voltage	Relay
4B-33-986/U	Relay	Relay

Add -LV to end of model number for 24 VDC supply power.

## **ACCESSORIES**

**SCD-SW**, Configuration Software **A-277**, 250 Ohm Precision Resistor

MN-1, Mini-Node™ USB/RS-485 converter

A-600, R/C snubber

A-900, Weatherproof Front Mount Enclosure

A-901, Weatherproof Internal Mount Enclosure with Window



Portable Housing Model 4B-33-986/U

## **SPECIFICATIONS**

Inputs: Thermocouple, RTD, DC voltages or DC current.

**Display:** Two 4-digit, 7 segment. PV: 3/4" H (19 mm) red; SV: 1/2" H (12.7 mm)

green.

Accuracy: ±0.25% span, ±1 least significant digit.

Supply Voltage: 100 to 240 VAC, 50/60 Hz or 24 VDC (depending on model).

Power Consumption: 5 VA max.

Operating Temperature: 32 to 122°F (0 to 50°C).

Memory Backup: Nonvolatile memory.

Control Output Ratings:

Relay: SPDT, 5A @ 250 VAC resistive;

Voltage pulse: 14V, 10% to -20% (max. 40 mA);

Current: 4 to 20 mA; Linear voltage: 0 to 10V.

**Communication:** RS-485 Modbus® A-5-11/RTU communication protocol.

Weight: 15 oz (425 g).

Agency Approvals: CE, RoHS, cUL, UL.

Front Panel Rating: IP56.

Input Types	Range
Type K T/C	-328 to 2372°F (-200 to 1300°C)
Type J T/C	-148 to 2192°F (-100 to 1200°C)
Type T T/C	-328 to 752°F (-200 to 400°C)
Type E T/C	32 to 1112°F (0 to 600°C)
Type W T/C	-328 to 2372°F (-200 to 1300°C)
Type R T/C	32 to 3092°F (0 to 1700°C)
Type S T/C	32 to 3092°F (0 to 1700°C)
Type B T/C	212 to 3272°F (100 to 1800°C)
Type L T/C	-328 to 1562°F (-200 to 850°C)
Type U T/C	-328 to 932°F (-200 to 500°C)
Pt 100 RTD	-328 to 1112°F (-200 to 600°C)
0 to 50 mV	-999 to 9999
0 to 5 V	-999 to 9999
0 to 10 V	-999 to 9999
0 to 20 mA*	-999 to 9999
4 to 20 mA*	-999 to 9999

<sup>\*</sup>Requires 250 Ohm Precision Resistor.